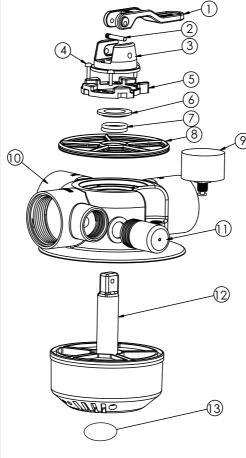


# **EM-VALVE FOR "ULTRA" REPLACEMENT PARTS**

Key No.	Part No.	Product Description		
1	01013130	Handle for 1.5"4-way Valve		
2	03018160	Pin for handle		
3	01013131	Fixation for 1.5"4-way Valve Handle		
4	03011003	⊄4*12 Self-drilling screw		
5	01013132	Pressing Ring		
6	01181060	Washer for 1.5"4-way Valve Handle		
7	02011095	O-Ring for Rotor		
8	02311010	Spider Gasket		
9	06021014	Plastic pressure gauge With O-Ring (28Psi)		
10	01013134	1.5"4-way Valve Body		
11	89280104	Sight Glass with O-Ring		
12	01013137	1.5"4-way Valve Rotor Connector	1	
	01013133	Rotor for 1.5"4-way Valve	1	
	01013135	Diffuserfor 1.5"4-way Valve	1	
13	02011184	O-Ring for Diffuser		



Valve Position	Function
FILTER	Normal Filtration and Vacuuming
BACKWASH	Cleaning Filter by reversing the flow
RINSE	Used after backwash to flush dirt from valve
WASTE	By-passes filter, used for vacuuming to waste or lowering water level
RECIRCULATE	By-passes filter for circulating water to pool
CLOSED	Shuts off all flow to filter or pool

#### WARNING

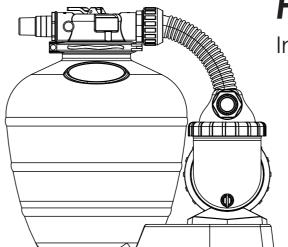
THIS FILTER OPERATES UNDER HIGH PRESSURE. WHEN ANY PART OF THE CIRCULATING SYSTEM (e.g., CLAMP, PUMP, FILTER, VALVES, ETC.) IS SERVICED, AIR CAN ENTER THE SYSTEM AND BECOME PRESSURIZED. PRESSURIZED AIR CAN CAUSE THE LID OR VALVE TO BE BLOWN OFF WHICH CAN RESULT IN SEVERE INJURY, DEATH, OR PROPERTY DAMAGE TURN PUMP OFF BEFORE CHANGING VALVE POSITION.

TO PREVENT DAMAGE TO THE PUMP AND FOR PROPER OPERATION OF THE SYSTEM, CLEAN PUMP STRAINER AND SKIMMER BASKETS REGULARLY.

DO NOT UNSCREW SCREWS OF FLANGE CLAMP WHILE PUMP IS RUNNING.



FSU-4TP / FSU-4P / FSU-6TP / FSU-6P / FSU-8TP / FSU-8P



# FILTER & PUMP COMBO

Installation & Operating Instruction





# **INSTALLATION**

- \* Install filtration system including pump, filter tank and multiport valve.
- \* The filter system should be installed as close as possible to the swimming pool and preferably at a level of 0.50 metres below the surface of the water in the swimming pool. Make sure there is drainage available at the place where the filter is to be installed.

#### \* PUMP

- 1) Only qualified, licensed personnel should install pump and wiring.
- 2) Electrical Contractors Please Note: All 220 volt 50Hz pump must be wired to the main power supply trough an approved and correctly rated contractor.
- 3) Allow for gate valve in suction piping.
- 4) Pump suction and discharge connections have moulded in thread stops, do not try to screw pipe in beyond these stops.

#### \* FILTER TANK and MULTIPORT VALVE

- 1) Loading the sand media. Filter sand media is loaded through the top opening of the filter.
- a) Loosen the plastic clamps from tank neck.
- b) Cap internal pipe with plastic cap to prevent sand from entering it.
- c) We recommend filling tank approximately 1/2 way with water to provide a cushion effect when the filter sand is poured in. This helps protect the under-drain laterals from excessive shock.
- d) Carefully pour in correct amount and grade of filter sand. Be sure center pipe remains centered in opening. Sand surface should be leveled and should come to about the middle of the filter tank. Remove plastic cap from internal pipe.
- 2) Assemble filter control valve to filter tank.
- a) Insert filter control valve (with O'ring in place) into the tank neck, taking care that the center pipe slips into the hole in the bottom of the valve.
- b) Place two plastic clamps around valve flange and tank neck and tighten just enough so that the valve may
- Be rotated on tank for final positioning.
- c) Carefully screw pressure gauge (with O'ring in place) into tapped hole in valve body. Do not over-tighten.
- d) Connect pump to control valve opening marked PUMP with hose. After connections are made, tighten clamps with screwdrive, tapping around clamp with screwdrive handle to help seat valve flange clamp.
- 3) Make return to pool pipe connection to control valve opening marked RETURN and complete other necessary plumbing connections, suction lines to pump, waste, etc.
- 4) To prevent water leakage, be sure all pipe connections are tight.



- \* Release all air from filter and piping system.
- In a flooded suction system (water source higher than pump), pump will prime itself when suction and discharge valves are opened.
- ❖ If pump is not in a flooded suction system, unscrew and remove trap cover; fill trap and pump with water.
- Clean and inspect Ring; re-install on trap cover.
- Replace trap cover on trap; turn clockwise to tighten cover.

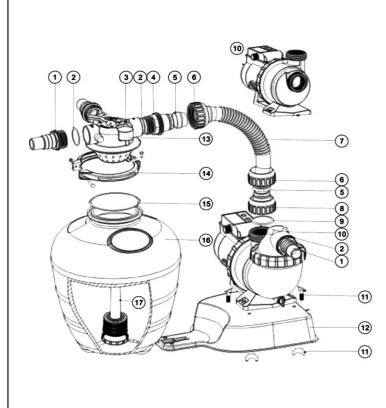
**NOTICE**: Tighten trap cover by hand only .Pump should prime now. Priming time will depend on vertical length of suction lift and horizontal length of suction piping.

### - INSTALL/START-UP OF FILTRATION -

- 1) Be sure correct amount of filter media sand is in tank and that all connections have been made and are secure.
- 2) Depress control valve handle and rotate to BACKWASH position. (To prevent damage to control valve seal, always depress handle before turning.)
- 3) Prime and start pump. Never tun pump dry! Running pump dry may damage seals, causing leakage and flooding! Fill pump with water before starting motor. (be sure all suction and return lines are open), allowing the filter tank to fill with water. Once water is flowing out of the waste line, run the pump for at least 1 minute. The initial back-washing of the filter is recommended to remove any impurities or fine sand particles in the sand media.
- 4) Turn pump off and set valve to RINSE position. Start pump and operate until water in sight glass is clear, about 1/2 to 1 minute. Turn pump off and set valve to FILTER position and restart pump. The filter is now operating in the normal filter mode, filtering dirt particles from the pool water.
- 5) Adjust pool suction and return valves to achieve desired flow. Check system and filter for water leaks and tighten connections, bolts, nuts, as required.
- 6) Note the initial pressure gauge reading when the filter is clean. (It will vary from pool to pool depending upon the pump and general piping system.) As the filter removes dirt and impurities from the pool water, the accumulation in the filter will cause the pressure to rise and flow to diminish. When the pressure gauge reading is 1.5 bar, higher than the initial "clean" pressure you noted, it is time to backwash the filter (see BACKWASH under filter and control valve functions).

**NOTE:** During initial clean-up of the pool water it may be necessary to backwash frequently due to the unusually heavy initial dirt load in the water.

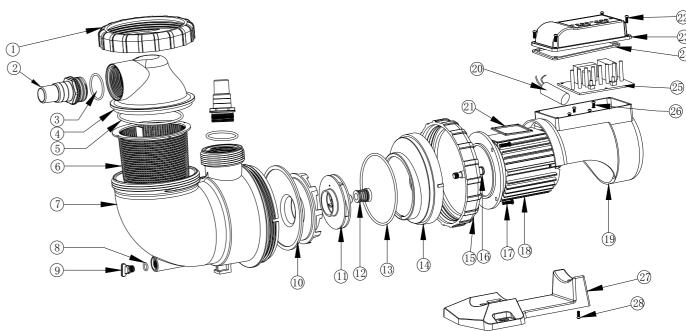
#### REPLACEMENT PARTS OF FILTER —



Key No.	Part No.	Description			
1	01013051	32mm&38mmAdaptor			
2	02020013	O-ringfor1.5"Connector			
3	88281105B	4Way1.5"TopMountValve(ValveOnly)(Black)			
4	01013047	HoseAdaptor			
5	02011026	SleeveforHose			
6	01013046	NutforHose			
7	01370011	Hose			
8	01013049	HoseAdaptorwithNut			
9	02011104	O-Ringfor1.5"Union			
10	88028419	AMU012TPAQUA-MINIPump(withTimer&Pre-Filter)	1		
10	88027519	AMU012TAQUA-MINIPump(withTimer)	1		
10	88027819	AMU012PAQUA-MINIPump(withPre-Filter)	1		
10	88028119	AMU012AQUA-MINIPump	1		
10	88028420	AMU016TPAQUA-MINIPump,220V/50Hz			
10	88027520	AMU016TAQUA-MINIPump(withTimer)	1		
10	88027820	AMU016PAQUA-MINIPump(withPre-Filter)	1		
10	88028120	AMU016AQUA-MINIPump			
10	88028401	AMU020TPAQUA-MINIPump,220V/50Hz	1		
10	88027501	AMU020TAQUA-MINIPump(withTimer)	1		
10	88027801	AMU020PAQUA-MINIPump(withPre-Filter)	1		
10	88028101	AMU020AQUA-MINIPump	1		
11	89033601	PumpAssemblyScrew	1		
12	01111105	ComboBase	1		
13	06021014	PlasticPressureGaugewithO-Ring(28psi)	1		
14	89033602	ClampLockwithScrews&Nut	1		
15	02010045	O-Ring	1		
16	01331061	13"FilterTank	1		
17	89033603	LateralAssemblywithCenterPipe	1		



# — AMU PUMP REPLACEMENT PARTS-



Item No.	Part No.	Description	Qty	Item No.	Part No.	Description	Qty
1	01021067	Nut for lid	1	14	01021069	Flange	1
	89280105	1.5"union (optional)	2	15	01021068	Nut for body	1
2	01013015	1.5"Connector (for input)	1	16	02011156	Motor Slinger	1
	01013051	32-38 Union (optional)	2	17	03011067	Screw for flange	4
3	3 02011104	O-Ring for 1.5" Union	2		04020099	Motor(AMU012TP/AMU012P) (220V/50HZ) (220V/60HZ)	1
	02020013	O-Ring for 32-38 Union	2	18	04020100	Motor(AMU016TP/AMU016P) (220V/50HZ) (220V/60HZ)	1
4	01041045	Transparent Lid			04020101	Motor(AMU020TP/AMU020P) (220V/50HZ) (220V/60HZ)	1
5	02020049	O-Ring for lid	1	19	01321019	Fan Cover	1
6	01111104	Basket	1	20	04016036	Capacitor for AMU012TP/AMU012P & AMU016TP/AMU016P (220V/50Hz, 220V/60Hz)	1
7	01021070	AMU pump body	1		04016030	Capacitor for AMU020TP/AMU020P(220V/50Hz, 220V/60Hz)	1
8	02020014	O-Ring	1	21	02020048	Cover Slinger	1
9	01111017	Drain Plug	1	22	03011007	Screw for cable Box	4
10	01111103	Diffuser	1	23	01321018	Cable Box	1
11 0	01311045	Impeller(AMU012TP/AMU012P) (220V/50HZ)	1	24	02020012	Slinger for cable Box	1
	01311046	Impeller (AMU016TP/AMU016P) (220V/50HZ)	1	25	04015041	PCB (for AMU012TP AMU016TP AMU020TP)	1
	01311044	Impeller (AMU020TP/AMU020P) (220V/50HZ)	1	26	03011100	Screw	4
12	04015002	2 1/2" Mechanical seal		27	01111102	Base	1
13	02020011	O-Ring for flange	1	28	03011006	Screw for base	1

#### PRIMING PUMP -

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- \*EMAUX pumps must be wired to the main supply through an approved and licensed electrician.
- \*If the supply cord is damaged, it must be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard;
- \*This appliance is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety; children should be supervised to ensure that they do not play with the appliance;
- \*The maximum total head is 1 metre;
- \*Pollution of the liquid could occur due to leakage of lubricants;
- \*The pump must not be used when people are in the water;
- \*The pump must be supplied through a residual current device(RCD) having a rated residual operating current not exceeding 30 mA.

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