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## Product Catalog 2021



# **ABOUT US**

- One of the largest and most powerful electronic instrument and electronic tool manufacturers in China, located in Guangming District, Shenzhen City since it was founded in 1996.
- The member of China Soldering Station Industry Standard Committee and National Standardization Technical Committee of Home Appliances.
- Transferred successfully from an OEM factory into a widely accepted brand enterprise and was titled many times as the "National New High-tech Enterprise" through continuously brought in professional work staff and international management principles.
- A system work solution provider experienced in developing, manufacturing, sales and after-sales services, and focused in the following two industrial categories:
  - 1. Advanced soldering and desoldering tools including lead-free soldering station, hot air station, rework system, BGA rework station.
  - 2. Linear DC power supply, switching power supply and programmable power supply.
- Enterprise obtained ISO9001:2015 quality control system. Products approved by CE, RoHS 2.0, UL/ETL, REACH, KC, SAA and CCC.
- ightarrow Establishing worldwide distribution network and local cooperation partnership.

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### **GT Series soldering system** - -





Auto standby

0

℃/°F available



Fault display

Automatic identification Software Control

### **Computer control**



# **GT-6150**

## Single channel high- end Intelligent unleaded soldering station



### Features:

• Compatible with various type of solderingtools,

utility model with multiple functions.

- Max Power is 150W.
- Big silicone buttons operate comfortable and reliable.
- All kinds of parameter data and information in the form of graphics display.
- Can automatically recognize the soldering tools
- and upload the corresponding parameters.
- Provide 3 groups shortcut temperature to simplify operations.



# **GT-6200**

Dual channel high- end Intelligent unleaded soldering station





Automatic identification

### Features:

- Compatible with various type of soldering tools,
- a machine serves several purposes.
- Whole machine max power is 200W.
- Two output channels can work at the same time.
- Big silicone buttons operate comfortable and reliable.
- All kinds of parameter data and information in the form of graphics display with its large LCD screen.
- Can automatically recognize the soldering tools and upload the corresponding parameters.
- Provide 3 sets shortcut temperature to simplify operations.





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Automatic identification

# GT-5150

## Single channel high- end Intelligent unleaded suction soldering station





- Compatible with various type of soldering tools, one machine serves several purposes.
- Built- in vacuum suction pump.
- Max power is 150W.
- Big silicone buttons operate comfortable and reliable.
- All kinds of parameter data and information in the form of graphics display with its large LCD screen.
- Can automatically recognize the soldering tools and upload the corresponding parameters.
- Provide 3 sets shortcut temperature to simplify operations.





Automatic identification

# **GT-8102**

Intelligent high power hot air rework station





### Features:

- LCD display making parameters monitorable and system setting easier.
- Equip with vacuum suction pen, components can be extracted after desoldering.
- Installed brushless fan, air volume can reach 120 l/min.
- 1000W high power heating core, heating up fast.
- Support timing work & password function.
- 3 sets shortcut air volume/temperature are available.
- Temperature compensation, fixed temperature, upper & lower temperature limits making temperature's management easier.
- Automatic standby/air delay after power-off function makes work safer.



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### Specification:

Pictures				
Model	GT-6150	GT-6200	GT-5150	GT-8102
Voltage	AC(100	₩/110V/120V    220V/230V/24	10V) 50/60Hz (Optional)	
Power	150W	200W	150W	1000W
Temperature range	150°C~480°C	150°C~480°C	300°C~480°C	100°C~480°C
Temperature stability	±2°C (in still air, no load)	$\pm 2^\circ$ C (in still air, no load)	$\pm 2^\circ$ C (in still air, no load)	±5°C (in still air, no load)
Handle	GT-Y130	GT-Y130, GT-N100	GT-X150	GT-R102
Soldering tip	T130-1.0I	T130-1.0I, T100-0.5I	Desoldering Nozzles: 3 PCS	Nozzles: 3 PCS
Soldering tip/heater	Integrated	Integrated	Integrated	Integrated
Soldering stand	S-01	S-01, S-02	S-03	Air gun holder
Inner box	37.5x34.5x22.5(cm)	45.8x37x22.5(cm)	63.5x32x24(cm)	43x32.5x24(cm)
N.W.	4.11KG	4.97KG	5.05KG	5.08KG
G.W.	6.33KG	7.61KG	7.32KG	6.81KG
Package list	GT-6150 host: 1 Set Operation manual: 1 Set Power cord : 1 Pcs Certificate of qualification : 1 Pcs 3.5mm grounding receptacle : 1 Pcs GT-Y130 handle set : 1 Pcs S-01 Iron stand : 1 Pcs	GT-6200 host: 1 Set Operation manual: 1 Set Power cord : 1 Pcs Certificate of qualification : 1 Pcs 3.5mm grounding receptacle : 1 Pcs GT-Y130 handle set : 1 Pcs S-01 Iron stand : 1 Pcs GT-N100 tweezers handle : 1 Pcs S-02 Iron stand : 1 Pcs	GT-5150 host: 1 Set Operation manual: 1 Set Power cord : 1 Pcs Certificate of qualification : 1 Pcs 3.5mm grounding receptacle : 1 Pcs GT-X150 desoldering gun : 1 Pcs S-03 Iron stand : 1 Pcs	GT-8102 host: 1 Set Operation manual: 1 Set Power cord : 1 Pcs Handle holder : 1 Pcs Spray nozzle : 3 Set Vacuum pen: 1 Set Hot air gun handle: 1 Pcs Conformity certificate: 1 Set Tool box: 1 Set Suction disc: 4x3 Pcs
Applicable	<ul> <li>Institutes/Enterprises</li> <li>Education and practice</li> <li>Maintenance</li> <li>Hobby</li> </ul>	2		



Note: GT series optional handles details in page 7.



Note: Integrated heater details in page 8-9.

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## MS-900 疑記 4 In 1 Intelligent Rework Station



### Applicable:

- High accuracy MCU control is employed to synchronously detect whether the 3 tool channels can be used independently and synchronously without mutual interference.
- · Built-in vacuum generator

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- Super power. The whole machine can provide a maximum of 900 W power output.
- Stand-alone machine can carry out multiple desoldering tasks simultaneously.
- Large screen graphics display screen which can display all kinds of parameter data and messages graphically.
- The contents can be presented abundantly and intuitively.
- Automatically identify all kinds of welding tools and load corresponding parameters.
- The software can adjust the temperature automatically which is more accurate and convenient.
- Fault display and alarm functions available
- Functions such as standby, buzzer ringing, temperature lock and factory data reset available
- Support communication interface. It can access to a computer, and complete various settings following the specified program.
- Vacuum desoldering pen is added to facilitate dismantle the desoldering components.











Automatic identification

Model	MS-900				
Voltage	AC(100V/110V/120V    220V/230V/240V) 50/60Hz (Optional)				
Total Power	900W				
Main unit	Hot Air Station	Soldering Station	Desolder	ring Station	Electronic Tweezers
Power	Heater 550W Air pump 25W	130W		er 150W, n pump 15W	100W
Handle	AP-552B	GT-Y130	GT-X1	50、GT-B001	GT-N100
Temperature range	150°C~550°C	150°C~550°C	300°C	~550°C	150°C~550°C
Standby	No Standby	200°C	30	00°C	200°C
Standby time	No function	1~120 minutes (0 i.e. standby deactivated)	-	) minutes by deactivated)	1∼120 minutes (0 i.e. standby deactivated)
Air flow grades	23L/Min				
Noise	<52dB(A)				
Temperature stability	±5℃	±2°C	±	:2°C	±2°C
Temperature compensation	- 50~+50°C				
Lock setting	Available				
Tip to ground impedance			<20		
Tip to ground voltage			<2mV		
Overall dimension		310	(L)x251(W)x119	9(H)	
Weight		N.W.: 14	KG G.W	<i>I</i> .: 16KG	
Package:	Air gun of soldering station:1 pcScrew:2 pcSoldering iron stand:1 pcsSuction diskDesoldering station handle:1 pcSpring:3 pcElectric tweezer handle:1 pcSuction nozDesoldering gun handle:1 pcRubber was		: 11 pcs is zle: 3 pcs ner: 2 pcs nozzle: 3 pcs	Desoldering gu Desoldering gu Desoldering tub Filter cotton: 10	0 pcs g sponge: 10 pcs ning pin): 1 pc
Applicable	<ul> <li>Institutes/Enterprises</li> <li>Education and practice</li> <li>Maintenance</li> <li>Hobby</li> </ul>				

## GT Series Accessories

### GT-Y050 50W Mini Soldering iron

50W mini soldering iron, suitable for small welding components

### GT-Y130 130W Soldering iron

130W middle size soldering iron, suitable for most welding components

## GT-Y150

150W High- power Soldering iron

150W high- power soldering iron with sufficient heat energy, suitable for welding large bonding pad and weldments

### GT-N100 100W Tweezers handle

With soldering and desoldering function, suitable for soldering and desoldering various SMD devices

### GT-X150 150W Desoldering gun

High power, heating up quickly, minimize damage to PCB boards. New design with replaceable nozzle, heat conducting quickly, high efficiency and low cost





ATTEN www.atten.com -07Integrated heater (50W)



### Integrated heater (100W)



### Desoldering Nozzles (T151)



ATTEN www.atten.com Integrated heater (130W)



#### Integrated heater (150W)



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## GT Series Soldering handles Performance Test

### HEATING UP TIME TEST

### DROP TEMPERATURE RECOVER TIME CONTROL CURVE



speed up working efficiency.

### AUTO STANDBY & AUTO SLEEP ILLUSTRATION



• After put handle on holder, standby function can automatically reduce the temperature of nozzle.

- Once reached standby time, the machine will enter auto sleep mode.
- Once power off, the temperature of nozzle will reduce to room temp.
- After power on, the temperature of nozzle quickly heating up to set temperature.

### THE SERVICE LIFE OF NOZZLE CAN BE EXTENDED 5 TIMES AT MOST



Using the nozzle base on the temperature illustration, the service life of nozzle can be double extended.

The function of auto sleep, could protect nozzle to extend 5 times of service life.



## MS-300 疑定 3 In 1 rework station



### Specification:

Product pictures				
Item No	ST-862D	ST-965		APS15-3A
Power	1000W	65W		56W
Temperature range	100°C~480°C	200°C~450°C	Ripple and noise	CV≦0.5mVrms
Air flow	130L/min(Max),20L/min(Min)		Protection function	OCP(support automatically recovery)/OHP
Heater	Pluggable	Pluggable	USB interface	Fixed 5V output(±5%), maximum 2.1A output(overcurrent protection, stop outputting)
Soldering tip type	Nozzles:4 PCS	T900-0.2IS	Heat-dissipating method	Smart fan control
Working condition	Temp:0°C~40°C Humidity: <80%	Temp:0°C~40°C Humidity:<80%	Working condition	Temp:0∼40℃ Humidity: <80%
Storage condition	Temp:-20°C~80°C Humidity: <80%	Temp:-20°C~80°C Humidity: <80%	Storage condition	Temp:−20~70℃ Humidity: <80%
Dimensions	210x174x150(mm)	210x88x150(mm)	Size	210x80x150(mm)
N.W.	3.34kg	1.97kg	N.W.	2.4kg
Applicable	<ul> <li>Institutes</li> <li>Enterprises</li> <li>Education and pra</li> <li>Maintenance</li> <li>Hobby</li> </ul>	ctice		<u>.</u>

Note: T900 series soldering tip details in page 22.

### **Hot Air Station ST-862D**



### Features:

- LCD display screen making control visualization.
- Temperature unit switching function.
- Temperature locking ,timed work function.
- MCU controlled temperature calibration, compensation for constant working .
- Strong air volume with brushless fan.
- Easy to replace with pluggable heater.
- Convertible with straight air and spiral air.
- Auto-sleep function.

### **Soldering Station ST-965**



### Features:

- Automatic standby, shutdown with smart time setting.
- Beep alarm function available.
- Temperature locking, temperature calibration and
- temperature alarming function.
- Password protecting function and temperature unite switching function
- MCU controlled temperature calibration.
- New design with LCD display screen making control visualization.
- Buttons(1,2,3) for pre-setting or switching frequently used temperature.

### Power Suppy APS15-3A



### Features:

- Controlled by MCU digital and series adjustment, low ripple, low noise and high stability.
- Designed with double types of tables, more suitable for telecommunication devices.
- Fast dynamic load response speed, optimized proceed for communication equipments.
- Support automatically recovered overcurrent protection(OCP) and overheating function(OHP).

ATTEN

 Independent USB interface, which can provide current 2.1A output, support overcurrent and short circuit protection.





Specification:

Product pictures				
Item No	ST-862D	ST-9150		APS22-5A
Power	1000W	150W		125W
Temperature range	100°C~480°C	200°C~450°C	Ripple and noise	CV≦0.5mVrms
Air flow	130L/min(Max),20L/min(Min)		Protection function	OCP(support automatically recovery)/OHP
Heater	Pluggable	Pluggable	USB interface	Fixed 5V output(±5%), maximum 2.1A output(overcurrent protection, stop outputting)
Soldering tip type	Nozzles:4 PCS	T950-0.1IS	Heat-dissipating method	Smart fan control
Working condition	Temp:0°C~40°C Humidity: <80%	Temp:0°C~40°C Humidity: <80%	Working condition	Temp:0∼40℃ Humidity:<80%
Storage condition	Temp:-20°C~80°C Humidity: <80%	Temp:-20°C~80°C Humidity: <80%	Storage condition	Temp:-20~70°C Humidity: <80%
Dimensions	210x174x150(mm)	210x88x150(mm)	Size	210x80x150(mm)
N.W.	3.34kg	3kg	N.W.	2.4kg
	Institutes			

- Enterprises
- Education and practice

Applicable

- Maintenance
- Hobby

### **Hot Air Station ST-862D**



### Features:

- LCD display screen making control visualization.
- Temperature unit switching function.
- Temperature locking ,timed work function.
- MCU controlled temperature calibration, compensation for constant working .
- Strong air volume with brushless fan.
- Easy to replace with pluggable heater.
- Convertible with straight air and spiral air.
- Auto-sleep function.

### **Soldering Station ST-965**



### Features:

- Design with LCD display screen making control visualization.
- Buttons(1,2,3) for pre-setting or switching frequently used temperature.
- Auto sleep ,auto standby ,auto shutdown function to keep soldering work safer and extend machine lifespan .
- Has temperature locking, temperature calibration ,temperature alarming
- ,auto shutdown heating , password protecting function .
- $\bullet$  Temperature read out in  $\,{}^{\circ}\!\!C$  and  $\,{}^{\circ}\!\!F$  .
- Compatible with various type of soldering tools .
- Heating-up very fast with replaceable integrated heater.

### Power Suppy APS22-5A



### Features:

- Controlled by MCU digital and series adjustment, low ripple, low noise and high stability.
- Designed with double types of tables, more suitable for telecommunication devices.
- Fast dynamic load response speed, optimized proceed for communication equipments.
- Support automatically recovered overcurrent protection(OCP) and overheating function(OHP).

ATTEN

• Independent USB interface, which can provide current 3A output, support overcurrent and short circuit protection.







### Features:

- Design with LCD display screen making control visualization.
- Buttons(1,2,3) for pre-setting or switching frequently used temperature.
- Auto sleep ,auto standby ,auto shutdown function to keep soldering work safer and extend machine lifespan .
- Has temperature locking, temperature calibration

,temperature alarming ,auto shutdown heating , password protecting function .

- ullet Temperature read out in  $\,{}^\circ\!\!\!C$  and  $\,{}^\circ\!\!\!F$  .
- Compatible with various type of soldering tools .
- Heating-up very fast with replaceable integrated heater.

Item No	ST-1509	
Voltage	AC(100V/110V/120V    220V/230V/240) 50/60Hz	
Power 150W		
Temperature range	80°C~480°C	
Temperature accuracy	±10°C	
The handle type	Y950 /Y9130 /Y9150 /N9100 optional	
Soldering tip/Heater T950-0.1IS T950-2.0SK / T9130-1.0I T9130-K / T9150-4.6D T9150-5C / T9100-0.5I		
Soldering stand	S-13	
Package list	Main unit: 1unit Iron Stand: 1PCS Manual: 1 PCS Iron Handle Set: 1PCS AC cord: 1 PCS integrated heater with tip: 2 PCS	
Standard Packing	Inner box: 28.2x21x18.7(cm) N.W.: 3kg G.W.: 3.3kg Carton: 6PCS/Carton Size: 43.5x30x58(cm) N.W.: 19.8kg G.W.: 20.8kg	
Applicable	<ul> <li>Production line</li> <li>Education and practice</li> <li>Institutes</li> <li>Maintenance</li> <li>Hobby</li> </ul>	

# ST-8800D



#### Features:

- Large LCD screen; Temp/Air adjust easily.
- Touch sensor inside, auto sleep function will take effect when hot air gun placed on the stand.
- Use brushless vortex fan making cyclone air output more gentle and evenly.(Offer 4 nozzles).
- Has automatic large air volume cooling function, effectively protect the life of heating core and handle.
- Has independent cold air function, can deal with special use purpose.
- Three sets of quick temperature keys, can be set and save independently, use easily.
- Has password protection and key lock function, make control easily.

• With timing function and temperature compensation function, make use flexibly.

Item No	ST-8800D			
Voltage	AC(100V/110V/120V    220V/230V/240) 50/60Hz			
Power	800W			
Temperature range	100°C~500°C			
Temperature accuracy	±35°C			
Air flow	30-120L/Min			
Standby heater cooling function	Support			
Beep alarm function	Available			
Package list	Main unit: 1unit     Hot air gun: 1 PCS     Manual: 1 PCS       Gun Holder : 1 PCS     AC cord: 1 PCS     Nozzles: 4 PCS			
Standard Packing	Inner box: 35.2x23x20(cm) N.W.: 1.56kg G.W.: 1.75kg Carton: 4PCS/Carton Size: 48x37x42(cm) N.W.: 7kg G.W.: 7.8kg			
Applicable	<ul> <li>Production line</li> <li>Education and practice</li> <li>Maintenance</li> <li>Hobby</li> </ul>			







### Features:

• Large LCD screen; Temp/Air adjust easily.

• Touch sensor inside, auto sleep function will take effect when hot air gun placed on the stand.

• Use brushless vortex fan making cyclone air output more gentle and evenly.(Offer 4 nozzles).

• Has automatic large air volume cooling function, effectively protect the life of heating core and handle.

• Has independent cold air function, can deal with special use purpose.

• Three sets of quick temperature keys, can be set and save independently, use easily.

• Has password protection and key lock function, make control easily.

• With timing function and temperature compensation function, make use flexibly.

Item No	ST-8802			
Voltage	AC(100V/110V/120V    220V/230V/240) 50/60Hz			
Name	Hot air station	Soldering station		
Total Power	800W	65W		
Temp range	100°C~500°C/212°F~932°F	80°C~480°C/176°F~896°F		
Temp accuracy	±35°C	±5℃		
Temp stability	±5°C	±2°C		
Air flow	120L/min			
The handle type	AP-800B	SP-65		
Soldering tip		T900-0.2SI		
Package list	Main unit: 1unit Hot air gun: 1 PCS Gun Holder : 1 PCS AC cord: 1 PCS	Manual: 1 PCS Iron Handle Set: 1PCS Nozzles: 4 PCS Iron Stand: 1PCS		
Standard Packing	Inner box: 29.5x24.8x18.8(cm) N.W.: 2.75kg G.W.: 3kg Carton: 6PCS/Carton Size: 48x37x42(cm) N.W.: 18kg G.W.: 18.8kg			
Applicable	<ul> <li>Institutes</li> <li>Maintenance</li> <li>Hobby</li> </ul>	Education and practice		

### ST-2090D Multifunctional Soldering Station



### Features:

- This product designed with digital led segmented display
- Combined soldering station with soldering stand.
- MCU controlled temperature calibration with PID system
- equipped, adjust temperature by knob button, easy to operate.
- The handle structure is ergonomically designed for comfortable grip.
- The heating wire and sensor are made of PTC material,

which is quick in temperature rise and precise in temperature control.

- Auto-standby, auto-shut down is available.
- Using 3 cored power cable.

### Specification:

Item No	ST-2090D		
Voltage	110/240V AC		
Power	80W		
Temperature range	80°C∼480°C		
Temperature accuracy	±15°C		
Temperature Stability	±2°C(in still air, no load)		
Temperature unit	°C/°F		
Soldering tip type	Т900-В		
Package list	Main unit (including machine, power cable and handle)x1pc Soldering wire holder x 1pc User manual x 1pc		
Standard Packing	Inner box: 20x18x12.5(cm) N.W.: 0.7kg G.W.: 0.91kg Carton: 12PCS/Carton Size: 41.5x37.5x39(cm) N.W.: 11kg G.W.: 11.8kg		
Applicable	<ul> <li>Production line</li> <li>Education and practice</li> <li>Institutes</li> <li>Maintenance</li> <li>Hobby</li> </ul>		

Note: T900 series soldering tip details in page 24.

## ST Series Soldering Station ...



### Features:

- Temperature locking.
- Beep alarm function available.
- MCU controlled temperature calibration.
- User-friendly menu enables system setting easier.
- Separate iron stand to save room and to make easier deposit.
- Buttons(1,2,3) for pre-setting or switching frequently used temperature.
- Low-voltage heater separated from power supply to keep soldering work safer.

### Specification:

Product pictures			
Item No	ST-60	ST-80	ST-100
Voltage	AC(100V/1	10V/120V    220V/230V/240) 50/60Hz	
Power	60W	80W	100W
Temperature range	150°C~450°C	150°C~480°C	150°C~480°C
Temperature precision	±15°C	±10°C	±10°C
Temperature Stability	±2°C(in still air, no load)	±2°C(in still air, no load)	±2°C(in still air, no load)
The handle type	SP-60	SP-80	SP-100
Soldering tip type	Т900-В	Т900-В	T800-0.25I
Heat	High performance dual-core ceramic heater	High quality four-core wire heater	Sliver alloy heater
Package list		stand: 1 PCS Manual: 1 PCS ord: 1 PCS Cleaning sponge	e: 1 PCS
Standard Packing	Inner box: 31.5x27x15.2(cm) N.W.: 2.09kg G.W.: 2.32kg Carton: 6PCS/Carton Size: 55.5x33x48(cm) N.W.: 14.4kg G.W.: 15.4kg	Inner box: 31.5x27x15.2(cm) N.W: 2.58kg G.W.: 2.81kg Carton: 6PCS/Carton Size: 55.5x33x48(cm) N.W: 16.9kg G.W.: 18.0kg	Inner box:31.5x27x15.2(cm) N.W: 2.68kg G.W.: 2.95kg Carton: 6PCS/Carton Size: 55.5x33x48(cm) N.W: 17.9kg G.W.: 19.0kg
Applicable	<ul><li>Institutes</li><li>Hobby</li><li>Enterprises</li></ul>	Education and practice	Maintenance

Note: T800 series soldering tip details in page 16. T900 series soldering tip details in page 24.

#### Soldering tips (T800)

ACF028963

ACF028961



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## AT-937/AT-937A/AT-989



ESD Safe Constant Temperature Controllable Soldering Station



### Features:

• MCU controlled temperature calibration with PID system equipped.

• The heater using low voltage AC source to ensure the antistatic and no leakage, no interference.

- Steady temperature setting with  $200 \sim 480$  °C.
- Legerity handle suitable for long time operation.

• Unique temperature locks setting to avoid adjusting temperature.



steel heater

Pluggable Four core stainless steel heater

wire heater

### Specification:

Item No	AT-937	AT-937A	AT-989
Voltage	AC(10	00V/110V/120V    220V/230V/240) 50/60Hz	
Power	50W	65W	65W
Temperature range	200°C~480°C	200°C~480°C	200°C~480°C
Temperature Stability	±2°C(in still air,no load)	±2°C(in still air,no load)	±2°C(in still air, no load)
The handle type	AP-50	AP-65	AP-65A
Soldering tip type	Т900-В	Т900-В	Т900-В
Heat	Four core stainless steel heater	Pluggable Four core stainless steel heater	High quality four-core wire heater
Package list		Iron stand: 1 PCS Manual: 1 PCS AC cord: 1 PCS Cleaning sponge: 1	PCS
Standard Packing	Inner box: 26.5x23x16 N.W.: 1.6kg G.W.: 1.78kg Carton: 12PCS/Carton Size: 55x48x50.5(cm) N.W.: 19.2kg G.W.: 21.4kg	n	
Applicable	<ul> <li>Production line</li> <li>Education and practice</li> </ul>		Enterprises Hobby

Note: T900 series soldering tip details in page 24.

## AT938D ESD Safe Constant Temperature and Adjustable Digital Soldering Station

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AT980E 疑程

ESD Safe Constant Temperature Controllable Digital Soldering Station



#### Features:

- MCU controlled temperature calibration.
- Buttons(1,2,3) for pre-setting or switching frequently used temperature.
- LCD display screen making control visualization.
- Low-voltage heater separated from power supply to keep soldering work safer.



Dual-core ceramic heater Pluggable four-core heatering element

### Specification:

Item No	AT-938D	AT-980E
Voltage	AC(100V/110V/120V    220V/2	230V/240) 50/60Hz
Power	60W	80W
Temperature range	150°C~450°C	150°C~480°C
Temperature Stability	±2°C(in still air,no load)	±2°C(in still air, no load)
The handle type	AP-60	AP-80
Soldering tip type	Т900-В	Т900-В
Heat	Dual-core ceramic heater	Pluggable four-core heatering element
Package list	Main unit: 1unit     Iron stand: 1 PCS       Handle set : 1 PCS     AC cord: 1 PCS	Manual: 1 PCS Cleaning sponge: 1 PCS
Standard Packing	Inner box: 25x21x13.4(cm) N.W.: 1.79kg G.W.: 2.03kg Carton: 12Carton/Carton Size: 51.5x44x43(cm) N.W.: 24.4kg G.W.: 25.6kg	Inner box: 25x21x13.4(cm) N.W.: 1.74kg G.W.: 2.0kg Carton: 12Carton/Carton Size: 51.5x44x43(cm) N.W.: 24.0kg G.W.: 25.1kg
Applicable	<ul><li>Production line</li><li>Education and practice</li><li>Mair</li></ul>	tutes   Enterprises  Hobby

Note: T900 series soldering tip details in page 24.

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## AT852D 疑

Lead-free & ESD Safe Premium Digital Hot Air Station



### Features:

- Closed-loop and MCU zero crossing design for achieving fast heating-up, accurate and stable control.
- High power diaphragm pump with high pressure make it suitable for various nozzles.
- Patented heater for obtaining fast heating-up and extending lifespan.







Specification:

Item No	AT852D	AT850D
Voltage	AC(100V/110V/120V    220	V/230V/240) 50/60Hz
Power	550W	550W
Temperature range	100°C~480°C	100°C~480°C
Air flow	23L/min	23L/min
The handle type	AP-550B	AP-550B
Pump	Diaphragm pump	High power diaphragm pump
Timing function	No function	20~600s
Noise	<50dB(A)	<50dB(A)
Package list	Main Unit: 1PCS Hot Air Gun: 1PCS Manual: 1PCS Gun Holder: 1PCS AC Cord: 1PCS Nozzle: 2PCS	
Standard packing	Inner box: 33x27.2x19.5(cm) N.W.: 3.8kg G.W.: 4.2kg Carton: 6PCS/Carton Size: 56x35x61.5(cm) N.W.: 22.5kg G.W.: 23.8kg	Inner box: 33x27.2x19.5(cm) N.W.: 3.58kg G.W.: 3.87kg Carton: 6PCS/Carton Size: 56x35x61.5(cm) N.W.: 23.2kg G.W.: 24.3kg
Applicable	<ul><li>Production line</li><li>Enterprises</li><li>Maintenance</li></ul>	<ul><li>Institutes</li><li>Education and practice</li><li>Hobby</li></ul>

Nozzles details in page 23.



# AT858D+(v3.0) 疑 AT8586(v3.0) 疑

Intelligent hot air station









#### Features:

Specification:

- Closed-loop and MCU zero crossing design for achieving fast heating-up, accurate and stable control.
- Embedded sensor inside iron hand piece to obtain auto-sleep to save energy.
- Intelligence cooling system and deferred power-off function to extend hot air gun lifespan.
- Intelligent malfunction detection and indications.





Quad-wire stainless steel heater

Item No	AT858D+(V3.0)	AT8586(V3.0)
Voltage	AC(100V/110V/120V    220V/	230V/240) 50/60Hz
Total Power	700W	750W
Temperature	100°C∼500°C	Soldering station 150°C~480°C
range	100 C 500 C	Hot air station 100°C~500°C
Pump	Fan type pump	Fan type pump
Air flow	120L/min	120L/min
The handle type	AP-700B	AP-50、AP-700B
Soldering tip		Т900-В
Noise	<50dB(A)	<50dB(A)
Package list	Main Unit: 1PCS         Hot Air Gun: 1PCS         Manual: 1PCS           Gun Holder: 1PCS         AC Cord: 1PCS         Nozzle: 3PCS	Main Unit: 1PCS         Hot Air Gun: 1PCS         Manual: 1PCS           Gun Holder: 1PCS         AC Cord: 1PCS         Nozzle: 4PCS           Iron Handle Set: 1PCS         Iron Stand: 1PCS
Standard packing	Inner box: 26x18.5x15.5(cm) N.W.: 1.56kg G.W.: 1.75kg Carton: 12PCS/Carton Size: 55x39.5x49(cm) N.W.: 21kg G.W.: 22.1kg	Inner box: 30x26.5x17(cm) N.W.: 2.73kg G.W.: 3.07kg Carton: 6PCS/Carton Size: 55x31.5x54(cm) N.W.: 18.4kg G.W.: 19.5kg
Applicable	<ul> <li>Production line</li> <li>Education and practice</li> <li>Maintenan</li> </ul>	Enterprises ce     Hobby

Nozzles details in page 23.

### AT8502D SAFE 2-in-1Intelligent Lead-free LCD Digital Rework Station



Spiral heater

Quad-wire stainless steel heater

### Features:

- MCU and PID algorithm controlled temperature be more accurate.
- Digital temperature calibration and switchable temperature units make it versatile.
- Diaphragm pump with high pressure make it suitable for various nozzles.
- Intelligence cooling system and deferred power-off function to extend handpiece lifespan.
- Patented heater for obtaining fast heating-up and extending lifespan.
- Automatic standby function to save more energy.

· ·	<u>~</u>	
Speci	пса	tion

Item No	AT-8502D		
Voltage	AC(100V/110V/120V    220V/230V/240) 50/60Hz		
Total Power	70	ow	
Name	Soldering station	Hot air station	
Power	50W	550W	
Temperature range	200°C~480°C	100°C~500°C	
Pump		Diaphragm	
Air flow		23L/min	
The handle type	AP-50	AP-551B	
Soldering tip	Т900-В		
Noise		<50dB(A)	
Package list	Main Unit: 1PCS       Hot Air Gun: 1PCS       Manual: 1PCS         Gun Holder: 1PCS       AC Cord: 1PCS       Nozzle: 4PCS	Iron Handle Set: 1PCS Iron Stand: 1PCS	
Standard packing	Inner box: 35.4x33x19.4(cm) N.W.: 4.85kg G.W.: 5.31kg Carton: 4PCS/Carton Size: 68x38x42(cm) N.W.: 21.2kg G.W.: 22.3kg		
Applicable		-site soldering for PVC/PE/PP/PVDF etc. intenance	

Nozzles details in page 23.



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### Heating element

Iron core heating



APPLICABLE MODELS	NU	MBER
AFFEICABLE MODELS	110V/120V	220V/230V/240V
ST-60	ACF028425	ACF028425
ST-80	ACF028421	ACF028421
ST-100	ACF028422	ACF028422
AT938D	ACF028426	ACF028426
AT980D	ACF028421	ACF028421
AT90DH	ACF028422	ACF028422
SA-50	ACF028423	ACF028498
AT8586	ACF028424	ACF028424
AT8502D	ACF028500	ACF028500

Hot air gun heating core

	NU	MBER
APPLICABLE MODELS	110V/120V	220V/230V/240V
AT858D+	ACF028431	ACF028430
AT8586	ACF028431	ACF028430
AT850D	ACF028432	ACF028434
AT852D	ACF028432	ACF028434
AT8502D	ACF028432	ACF028434

Handle

#### **Soldering iron**



APPLICABLE MODELS	NU	MBER
	110V/120V	220V/230V/240V
ST-60	ACF028451	ACF028451
ST-80	ACF028452	ACF028452
ST-100	ACF028453	ACF028453
AT938D	ACF028454	ACF028454
AT980D	ACF028455	ACF028455
AT90DH	ACF028456	ACF028456
AT8502D	ACF028457	ACF028457
AT8586	ACF028458	ACF028458

#### Hot air handle



APPLICABLE MODELS	NUMBER	
AFFLICABLE MODELS	110V/120V	220V/230V/240V
AT858D+	ACF028442	ACF028553
AT8586	ACF028442	ACF028553
AT858D+(V3.0)	ACF028443	ACF028554
AT8586(V3.0)	ACF028443	ACF028554
AT850D(V2.0)	ACF028444	ACF028555
AT852D(V2.0)	ACF028444	ACF028555
AT8502D	ACF028445	ACF028556

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## GT-2010 USB Soldering Iron



Package list	Standard Packing:
USB Soldering iron: 1 Unit	Inner box: 31x15x9(cm)
Soldering iron stand: 1 PCS	N.W.: 0.56kg
Manual: 1PCS	G.W.: 0.6kg
Certificate of quality: 1PCS	Carton: 18pcs/carton
	Size: 46.5x32.5x54.5(cm)
	N.W.: 10kg
	G.W.: 10.8kg

## SA-50 High Accuracy Constant Temperature Controllable Soldering Iron



#### Easy iron holder

Standard Packing:
Inner box: 32x6x5(cm)
N.W.: 0.27kg
G.W.: 0.35kg
Carton: 30pcs/Carton
Size: 32.7x31.7x33.3(cm)
N.W.: 8.1kg
G.W.: 9kg

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### Features:

- Especially suitable for precision welding.
- USB standard interface of power bank or adapter supply it with electricity.
- Portable design. Can be carried after handle cap inserted if it's hot.
- Contact temperature-sensed design, make its temperature sensor more sensitive and temperature more accurate.
- Smart recognition of working or non-working status.
- Multiple soldering tips for option.

### Specification:

Voltage:	5V DC
Current:	2A
Power:	10W
Temperature range:	150°C~450°C
Temperature stability:	$\pm 2^\circ\!\!\!\mathrm{C}$ (in still air, no load)
Heater:	10W integrated heater
Temperature offset rang	ge: ±50°C/±90°F
Auto-sleep mode:	Support
Soldering tip:	T10-0.5I (page 25)

### Features:

- Temperature up to 500 °C making it versatile.
- Temperature calibration by knob control.
- High efficiency of heating to reduce energy consumption.
- Heat and fire resistant material handle set with light, slender and ergonomic design.
- Soldering tip designed separate from heater and using
- exchangeable T**900** series to save use-cost. (Page 20)
- Grounded 3 core power cord and ESD safe design to minimize damage to user and sensitive electronic components.

Specification:	
Voltage:	AC (100V/110V/120V  220V/230V/240V)
	50/60Hz(Optional)
Power:	50W
Temperature range:	200-500°C/392-932°F
Temperature stability:	±2°C(in still air, no load)
Heater:	Four-core PTC ceramic heater
Tip-to-ground impedance:	<0.1ΩΩ
Tip-to-ground voltage:	<2mV
Setting manner:	Knob control
Soldering tip:	T900-B (page 20)

## **ST Series Soldering Iron**



### Features:

- Automatic sleep after 10 minutes inactivity.
- Automatic shut down after 20 minutes inactivity.
- Build in PID system.
- Shortcut temperatures adjust by button.
- LCD / LED display design.
- ESD safe

• Soldering tip designed separate from heater and using exchangeable T2080, T2150, T900 series to save use-cost.



Optional soldering iron stand S-11

Pictures					- Brance
Item No	ST-2065D	ST-2080	ST-2080D	ST-2150	ST-2150D
Power	65W	80W	80W	150W	150W
Temperature range	250°C~480°C	5set adjustment	250°C~480°C	5set adjustment	250°C~480°C
Temperature accuracy	-10°C/+15°C	-10°C/+15°C	-10°C/+15°C	-10°C/+15°C	-10°C/+15°C
Temperature stability	±2°C	±2°C	±2°C	±2°C	±2°C
Heater	Four-core PTC heater	Four-core PTC heater	Four-core PTC heater	Four-core PTC heater	Four-core PTC heater
Heating indication	Blue LED	Blue LED	Blue LED	Blue LED	Blue LED
Temperature unit	°C/°F	°C	°C/°F	°C	°C/°F
Display method	LCD	LED	LCD	LED	LCD
Soldering tip	Т900-В	Т2080-В	Т2080-В	T2150-B	Т2150-В
Package list	Soldering Iron: 1 Unit Iron holder: 1 PCS Manual: 1 PCS				
Standard Pcaking	Inner box: Slide bl N.W.: 0.24kg G.W.: 0.25kg	ister 10.1x34.5(cm)	Carton:24pcs/cart Size:39x36x37(cm) N.W.: 6kg G.W.: 6.9kg		

Note: T2080, T2150 series soldering tip details in page 26; T900 series soldering tip details in page 21.

### / \



### Soldering tips (T2080)



#### Soldering tips (T2150)





Heat Gun	AT-A2031	AT-A2190	AT-A2231	AT-A2233
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Product pictures		Ţ		
Item	AT-A2190	AT-A2031	AT-A2231	AT-A2233
Power	2000W	2000W	2000W	2000W
Power supply voltage	220V~240V	220V~240V	220V~240V	120V、220V~240V
Gear	I :450℃、300L/min II :600℃、500L/min	I:50℃−600℃、250L/min I:50℃−600℃、500L/min	I:50℃ 、250L/min II:50−450℃、250L/min III:50−600℃、500L/min	I:50℃ 、250-500L/min II:50℃-650℃、250-500L/min
Features	Two temperature switch	LED display, 5 gear temp selection	three temperature switch	LCD display, Adjustable air, Adjustable temp

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### Heat Gun Nozzles

Description	Picture	Accessory application	Application
Reflector nozzle A	THE	Directs the hot air to one side, such as heating to bend the plastic tube, the hook can ensure the hot air surround the tube, increase the heating area of the tube, accelerate the softening of the tube, improve work efficiency, and also shrink the heat shrinkable tube.	
Glass protector nozzle A		Directs the hot air to one side to avoid the influence of hot air on the other side. For example, when removing the glass glue on the window, it can protect the glass.	
Fish tail surface nozzle A	2	Directs a long narrow heat pattern to the work piece, it's ideal for removing paint or varnish from large flat surfaces, such as heating and soften the old paint on the table or door, then the paint on the surface can be scraped off with a scraper. Another example is that it can also be used when using heat shrinkable film.	
Concentration nozzle A	e de la compañía de la	Concentrated hot air into a circular shape, can be used in some corner heating.	
Scraper AC	(c)	Use with nozzle, to assist in the use of workings such as scraping paint, scraping glass glue, etc. that cannot be handled directly by hand.	
Reflector nozzle C	Par	Guide the hot air to one side, such as heating to bend the plastic tube, the hook can ensure the hot air surround the tube, increase the heating area of the tube, accelerate the softening of the tube, improve work efficiency, and also shrink the heat shrinkable tube.	
Glass protector nozzle C	B	Guide the hot air to one side to avoid the influence of hot air on the other side. For example, when removing the glass glue on the window, it can protect the glass.	
Fish tail surface nozzle C		Directs a long narrow heat pattern to the work piece, it's ideal for removing paint or varnish from large flat surfaces, such as heating and soften the old paint on the table or door, then the paint on the surface can be scraped off with a scraper. Another example is that it can also be used when using heat shrinkable film.	
Concentration nozzle C	(i)	Concentrated hot air into a circular shape, can be used in some corner heating.	
Reflector nozzle B	E	Guide the hot air to one side, such as heating to bend the plastic tube, the hook can ensure the hot air surround the tube, increase the heating area of the tube, accelerate the softening of the tube, improve work efficiency, and also shrink the heat shrinkable tube.	
Glass protector nozzle B	B	Guide the hot air to one side to avoid the influence of hot air on the other side. For example, when removing the glass glue on the window, it can protect the glass.	
Fish tail surface nozzle B	2	Directs a long narrow heat pattern to the work piece, it's ideal for removing paint or varnish from large flat surfaces, such as heating and soften the old paint on the table or door , then the paint on the surface can be scraped off with a scraper. Another example is that it can also be used when using heat shrinkable film.	
Concentration nozzle B	4	Concentrated hot air into a circular shape, can be used in some corner heating.	
Scraper B	1	Use with nozzle, to assist in the use of workings such as scraping paint, scraping glass glue, etc. that cannot be handled directly by hand.	

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### FT-90A

• Made up of steel base, movable mechanical arm, fixed frame and magnifying glass, adjust proper height.

• The components can be adjusted in any direction.

• Use for observation / repair / circuit board (especially high-density, precision circuit board) welding of small objects as an extensive maintenance tool.

Magnification times:	3x
Diameter of glass:	about 9cm
Туре:	Multi-direction
Weight:	516g



### Solder Smoke Absorber



### ST-1016/ST-1016-CP

- Desktop-type with vertical and horizontal dual-use.
- Remove soldering smoke and fumes quickly and safely.
- Highly activated carbon material with strong absorb function.
- LED lighting function.

### **Test Data**

Test Item	Test Data
Air volume (vertical) m³/min	1.03
Air Volume (horizontal) m³/min	0.4
Air flow (vertical) m/s	1.0
Air flow (horizontal) m/s	2.6
Maximum suction capacity m <sup>3</sup> /min	1.03



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### Hot Melting Glue Gun

Product pictures				
Model number	JQ-040	JQ-040S	JQ-080	JQ-100
Voltage	110V~240V			
Power	40W	30-40W	80W	100W
Low temperature		105°C		
High temperature	165°C	165°C	185°C	195°C
Glue stick	0711	0711	0/11	0 / 11
Protection class	7mm	7mm	11mm	11mm

The glue gun is intended for the quick gluing of clean, dry and grease-free materials with glue.

### USB Li-ion glue gun JQ-008



Full charge lasts 60 minutes



Glue stick



Full charge lasts 60 minutes

- Power: 8-10W
- High temperature: 180 °C
- Glue stick: 7mm

	Com To
JQ-050	JQ-100A
110V~	-240V
50W	100W
180°C	200°C
7mm	11mm
	110V~ 50W 180°C





### **Tin Slag Box**

## CS-05S/CS-05B

#### For cleaning soldering tips.

The soldering tip is cleaned by wiping or turning it in the metal wool. subsequently, a fine solder layer will remain which prevents fast oxidation of the soldering tip, and represents a considerable advantage compared to standard sponge cleaning.

#### Caution

keep the product away from children. Only use the metal wool to clean soldering tips. Remove the soldering tip from the metal wool directly after cleaning.

CS-08B



## CS-08B

• Special for lean soldering tip and recycling tin residue Anti-static / high temperature resistance.

• Pour out the tin block easily.

• Improving the problem of throwing tin while soldering, dirty and messy working environment, convenient to

mass collect and take out after collecting, etc.

**Rosin Flux** 

TR-045

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### TR-045

- Remove oxidation film.
- Prevent oxidation.

Reduce surface tension.

Weight: 45g



Including rosin

### Solder Wire Stand



### TJ-227

- Metal sheet base.
- The shaft can support 1kg soldering.
- The Shaft easy to take off.
- Move flexible.

### TJ-228

- All-metal construction.
- Simple design.
- Soldering wire holder and sponge plate 3 in 1.
- Save space, use easily.



### Solder Pot

### LT-360B LT-350B LT-380B LT-310B

Product pictures				HALLING R
ltem	LT-360B	LT-350B	LT-380B	LT-310B
Power	150W	200W	250W	300W
Voltage	220V~240V	220V~240V	220V~240V	220V~240V
Temperature range	50~520°C	50~520°C	50~480°C	50~480°C
Solder capacity	0.3KG	0.5KG	1.6KG	2.2KG
Crucible Size	∮36mm	∮ 50mm	∮80mm	∮100mm
Melting time	10min	10min	20min	20min

### Soldering Wick



Including soldering flux

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### AT-E330A AT-E330P AT-E210D





**DESOLDERING TOOL** 

### AT-F10

- Remove oxidizing material from soldering tip and tin the tip again.
- Do not contain diammonium phosphate, no damage to circuit board.
- Environmental protection, no hazardous substance.
- It's reusable.





AT-B778

AT-FJ2



## AT-B778

Item	Size	Pcs	Other
Suction disc S-1	¢3mm	2	
Suction disc S-2	φ7mm	2	
Suction disc S-3	¢10mm	2	
Suction nozzle Y-1	/	1	Straight
Suction nozzle Y–2	/	1	Bent

AT-FJ1

AT-FJ1

Wrist Strap

**Solder Paste** 

AT-FJ2





• Strong anti-static . The wrist strap can dissipate the static electricity of the human body

• High safety performance. The wrist strap is made of thermoplastic material with light, Thin and soft, it is safe to contact with human skin

and easy to use. • Strong resistance. the impedance of the wrist strap can reach  $10^4 \Omega$ 

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### AT-518-1

Output: 6V DC Size: 62x45x29(mm) Weight: 41g(excluding power adapter) Input: AC 220V Material: ABS Consumption: 1.8W

## AT-518-2

Output: 6V DC Size: 103x56x29(mm) Weight: 74g(excluding power adapter) Input: AC 220V Material: ABS Consumption: 1.8W

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- When the grounding system of the human body wrist strap is working and operating normally:there is no voice and LED green light on.
- When the grounding system of the human body wrist strap is broken down: there is alarm voice and LED red light flashing.



## Engineer's partner

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