	Features	Salt mist spray test	Rated current	Rated voltage		Bus ribbons		Number of diodes	Degree of protection, mated	Ambient temperature range	Poles	Page
		Category	A	TÜV (V DC)	UL/CSA (V DC)	max.	Contacting			°C (IEC/UL)		
		V	10[2)] 12	1500	1000	4	Welding Soldering Clamping	3	IP65	-40...+85 -40...+40	2	36 38
		–	12 30[3)]	1000	1000	4	Soldering	3	IP65 IP68	-40...+105 -40...+85	2	40
		–	25	1500	600	1	Welding	0	IP65 IP68	-40...+90 -40...+40	1	42

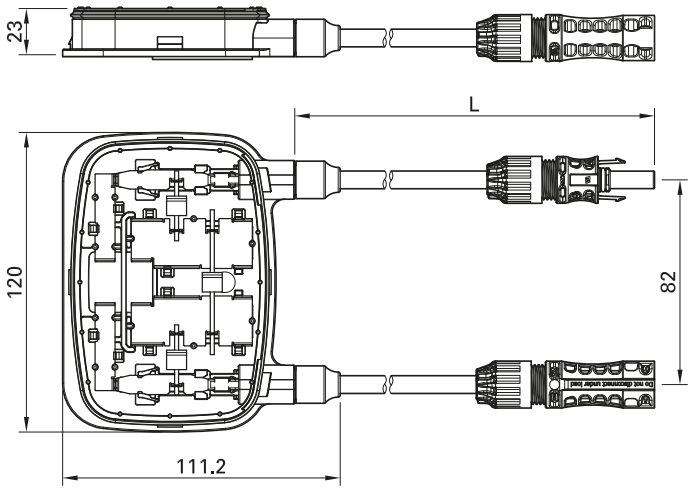
 Suitable for automated assembly

[1)] Certifications are in some cases limited to specific types or still pending. Details are given on the relevant product pages

[2)] Available equipped with alternative bypass diode, on inquiry

[3)] Without bypass diode

PV junction box PV-JB/WL-H



Order No.	Type	Connection of the bus ribbons		Cable cross section		Length of cable (L)	Cable type	Rated voltage		Approvals		
		WS[1]	C[1]	mm²	AWG	cm		V (TÜV)	V (UL)	TÜV		
32.7956-100	PV-JB/WL-H-02-F-1-WS	×		4	–	100	Flex-Sol-Evo-TX	1500	–	×		
32.7957-100	PV-JB/WL-H-02-F-1-C		×									
32.7960-100-UR	PV-JB/WL-H-02-G-1-WS	×		4	12	100	Flex-Sol-Evo-DX	1500	1500	×	×	×
32.7961-100-UR	PV-JB/WL-H-02-G-1-C		×									

Sealing caps page 53

Unlocking tool page 58

MA

Assembly Instructions MA269

www.staubli.com/electrical

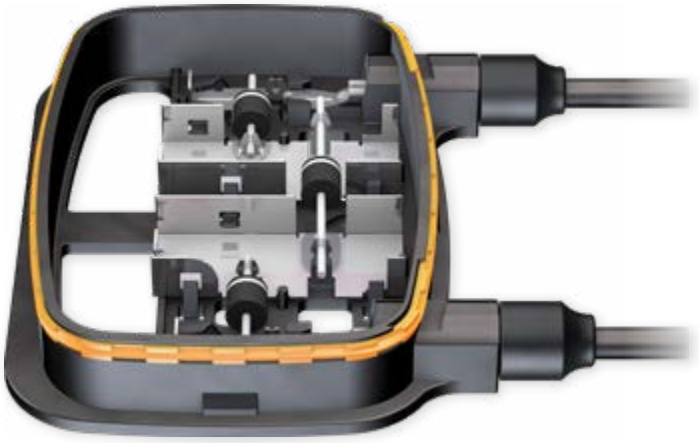
- Junction box for electrical connection of horizontal ribbon conductors on crystalline modules.
- The low profile construction of the box allows it to be installed directly under the module frame. Ribbon termination is achieved by welding, soldering, or, optionally, by terminal clips.
- The box is fixed to the panel with silicone RTV. Additional protection given by the projecting cover, which prevents kinking of the cables at the point where they emerge from the cable gland.
- Custom versions on request (see page 62):
  – Individual lead lengths
- Connector types MC4 upon request
- Includes PSA tape strips for fixturing during installation.

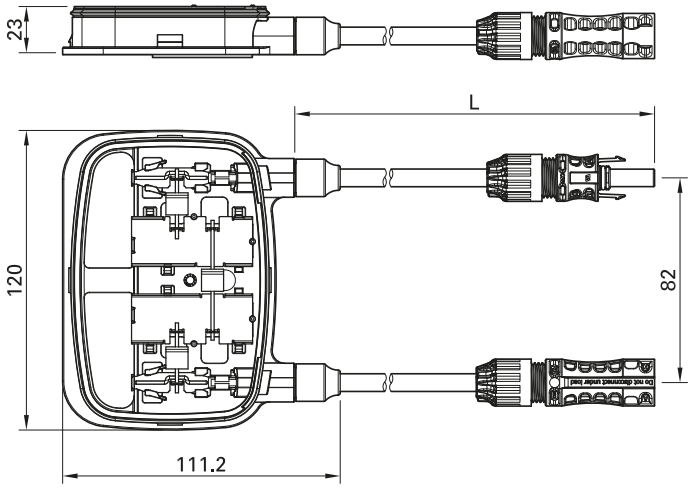
Technical data	
Connector system	MC4-Evo2
Rated current	12 A (Vishay VSB2045Y-M3)[2]
Rated voltage	1500 V DC (TÜV) 1500 V DC (UL)
Rated surge voltage	16 kV
Maximum permitted operating voltage	< 80 V
Ambient temperature range	-40°C...+85°C
Upper limiting temperature	+105°C
Degree of protection, mated unmated	IP65 IP2X
Degree of pollution	3 (2 in the housing of the junction box)
Contact resistance of plug connectors	≤ 0.20 mΩ
Contact material	Copper, tin plated
Insulation material	PPE
Locking system plug connectors (UL)	Locking type
Safety class	III
Flame class	UL94-V0
Ammonia resistance (acc. to DLG)	1500 h, 70°C / 70% RH, 750 ppm
Salt mist spray test, degree of severity 5	IEC 60068-2-52
TÜV-Rheinland certified according IEC 62790:2014	R60126935
UL recognized component, in accordance with UL 3730	E335016
Intended for Module type	Crystalline
Poles	2
Diodes	3
Number of bus ribbons	4
Orientation of bus ribbons	Horizontal
Connection of the bus ribbons	Welding / Soldering / Clamping
Installation	Silicone
Suitable for semi-automated assembly	Yes

[1] WS Welding / Soldering
C Clamping

[2] Other versions on request, see page 62

PV junction box PV-JB/WL-V





Order No.	Type	Connection of the bus ribbons		Cable cross section		Length of cable (L)	Cable type	Rated voltage		Approvals		
		WS[1]	C[1]	mm²	AWG	cm		V (TÜV)	V (UL)	TÜV		
32.7954-100	PV-JB/WL-V-02-F-1-WS	×		4	–	100	Flex-Sol-Evo-TX	1500	–	×		
32.7955-100	PV-JB/WL-V-02-F-1-C		×									
32.7958-100-UR	PV-JB/WL-V-02-G-1-WS	×		4	12	100	Flex-Sol-Evo-DX	1500	1500	×	×	×
32.7959-100-UR	PV-JB/WL-V-02-G-1-C		×									

Sealing caps page 53

Unlocking tool page 58

MA

Assembly Instructions MA274

www.staubli.com/electrical

- Junction box for electrical connection of vertical ribbon conductors on crystalline modules.
- The low profile construction of the box allows it to be installed directly under the module frame. Ribbon termination is achieved by welding, soldering, or, optionally, by terminal clips.
- The box is fixed to the panel with silicone. Additional protection given by the projecting cover, which prevents kinking of the cables at the point where they emerge from the cable sleeve.
- Custom versions on request (see page 62):
  – Individual lead lengths
- Connector types MC4 upon request
- Includes PSA tape strips for fixturing during installation.

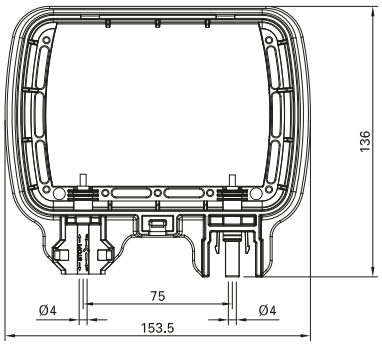
Technical data	
Connector system	MC4-Evo2
Rated current	12 A (Vishay VSB2045Y-M3)[2)]
Rated voltage	1500 V DC (TÜV) 1500 V DC (UL)
Rated surge voltage	16 kV
Maximum permitted operating voltage	< 80 V
Ambient temperature range	-40°C...+85°C
Upper limiting temperature	+105°C
Degree of protection, mated unmated	IP65 IP2X
Degree of pollution	3 (2 in the housing of the junction box)
Contact resistance of plug connectors	≤ 0.20 mΩ
Contact material	Copper, tin plated
Insulation material	PPE
Locking system plug connectors (UL)	Locking type
Safety class	III
Flame class	UL94-V0
Ammonia resistance (acc. to DLG)	1500 h, 70°C / 70% RH, 750 ppm
Salt mist spray test, degree of severity 5	IEC 60068-2-52
TÜV-Rheinland certified according IEC 62790:2014	R60126935
UL recognized component, in accordance with UL 3730	E335016
Intended for Module type	Crystalline
Poles	2
Diodes	3
Number of bus ribbons	4
Orientation of the bus ribbons	Vertical
Connection of the bus ribbons	Welding / Soldering / Clamping
Installation	Silicone
Suitable for semi-automated assembly	Yes

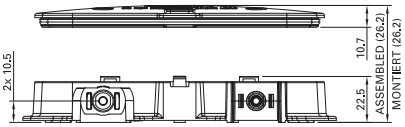
[1)] WS Welding / Soldering
C Clamping

[2)] Other versions on request, see page 62

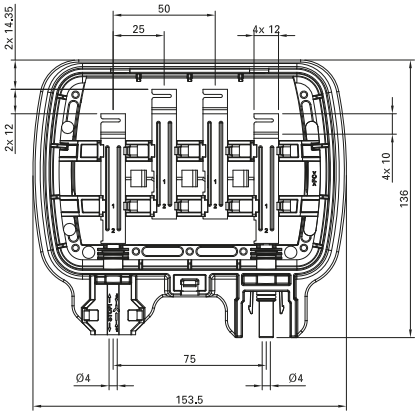
PV junction box PV-JB/MF...

PV-JB/MF

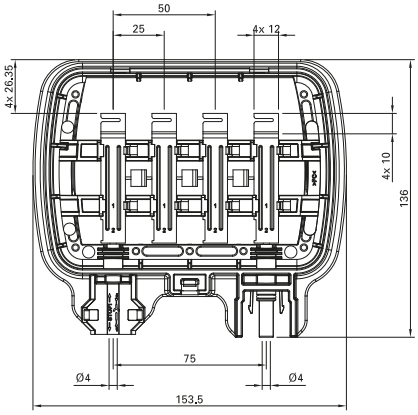




PV-JB/MF-U01



PV-JB/MF-U02



Order No.	Type	Rated current	Rated voltage	Bus Ribbons	Diode	Plug/Socket type
		A	V			
55000014	PV-JB/MF	30	1000	open	–	MC4
55000014-U01	PV-JB/MF-U01	12[1)]	45	horizontal	3 × Schottky	MC4
55000014-U02	PV-JB/MF-U02	12[1)]	45	vertical	3 × Schottky	MC4

MA

Assembly Instructions MA281

www.staubli.com/electrical

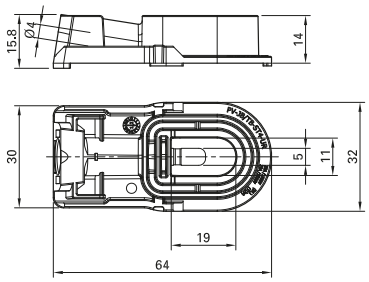
- Our new open format junction box with integrated MC4 connector allows for countless possible configurations to suit a wide range of applications.
- Junction box can be supplied as complete solution or be purchased as stand-alone enclosure for complete customer generated solutions.
- Base enclosure PV-JB/MF carries certification, allowing for minimal re-test requirements.
- Available with several tiers of Engineering and Manufacturing support.
- Time and cost saving via cable-free, automation-friendly design and greater packaging density.

Connector system	
Connector system	MC4
Rated current	30 A (PV-JB/MF) 12 A (PV-JB/MF-U01, PV-JB/MF-U02)
Rated voltage	1000 V DC (UL3730) 1000 V DC (pol/⏚) (EN50548)
Rated surge voltage	12 kV (1000 V)
Maximum permitted operating voltage	45 V
Ambient temperature range	-40°C …+105°C (TÜV) -40°C …+85°C (UL)
Upper limiting temperature	+105°C
Degree of protection, mated unmated	IP68 (1m/1h) IP2X
Degree of pollution	3
Contact resistance of plug connectors	≤ 0.25 mΩ
Contact material	Copper/Copper alloy, tin plated
Insulation material	PPE/PS
Locking system plug connectors	Locking type
Safety class	II
Flame class	UL94-5VA
TÜV-Rheinland certified according EN 50548	R60090054
UL recognized component, in acc. with UL 3730	E350378
CSA certified according UL3730	250725
Intended for Module type	Crystalline
Poles	2
Diodes	3
Number of bus ribbons	4
Orientation of the bus ribbons	Vertical or horizontal
Connection of the bus ribbons	Soldering
Installation	Silicone
Suitable for automated assembly	Yes

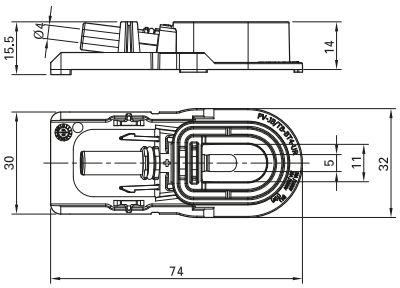
[1] Amperage based on Thermal Bypass Diode Test at 75°C ambient temperature according to EN50548 and Temperature Rise Test according to UL3730

PV-Junction box TwinBox PV-JB/TB-...

PV-JB/TB-ST4



PV-JB/TB-BT4



Order No.	Type	Description
32.7242-UR	PV-JB/TB-BT4-UR	Socket junction box, complete with cover and adhesive foil
32.7243-UR	PV-JB/TB-ST4-UR	Plug junction box, complete with cover and adhesive foil

Sealing caps page 53

Unlocking tool page 58

Assembly Instructions MA263

www.staubli.com/electrical

- Suitable for use with crystalline and thin-film PV modules
- Designed for fully automated assembly
- High dependability due to perfect matching of components, potting compound, silicone and adhesive foil.
- Compartment for electrical connection between box and panel hermetically sealed with potting compound.
- Compact design due to integration of the MC4 connection technology directly into the junction box.

Pre-assembled PV cables:
The connection of the TwinBox is achieved by using the MC4 connector system. Depending on the choice of cables and connectors various voltage systems may be realized: IEC 1000 V – 1500 V as well as UL 600 V – 1000 V.

Technical data	
Connector system	MC4
Rated current	25 A
Rated voltage[1)]	MC4: 1000 V DC / 1500 V DC[2)] (TÜV) 600 V DC (UL)
Rated surge voltage	16 kV
Maximum permitted operating voltage	1500 V
Upper limiting temperature	105°C (TÜV)
Ambient temperature range	-40°C…+90°C
Upper limiting temperature	+105°C
Degree of protection, mated unmated	IP65/IP68 (1 h/1 m) IP2X
Degree of pollution	3 mated
Contact resistance of plug connectors	≤0.25 mΩ
Contact material	Copper alloy, tin plated
Insulation material	PA
Locking system plug connectors	Locking type
Safety class	III
Flame class	UL94-V0
TÜV-Rheinland certified according EN 50548 UL recognized component, in acc. with UL 3730	R60110180 E335016
Intended for Module type	Thin film
Poles	1
Diodes	0
Number of bus ribbons	1
Orientation of the bus ribbons	Vertical or horizontal
Connection of the bus ribbons	Welding (UL, TÜV)/Soldering (TÜV)
Installation	Silicone and potting compound
Suitable for automated assembly	Yes

[1)] The rated voltage of the components and connectors used must be checked in the certificates.
[2)] 1500 V DC (IEC) according 2PFG2330: only for restricted access locations

PV Cable Flex-Sol-Evo-DX...

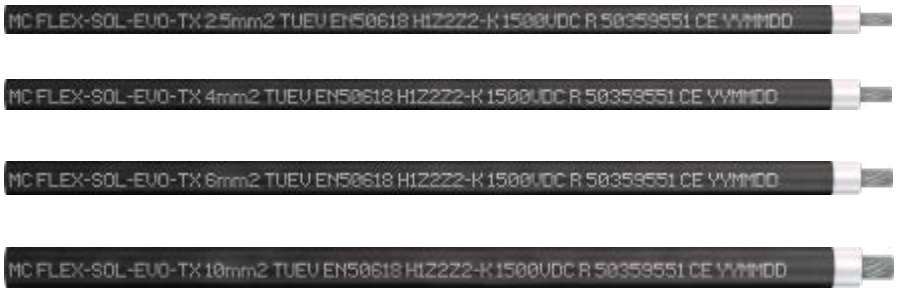
Order No.	Type	Conductor cross section		Conductor Ø	Outer-Ø	Strand design	Conductor resistance	Approvals
		mm^2	AWG	mm	mm	Number x Ø mm	Ω/km 20°C	
62.7434-91021	FLEX-SOL-EVO-DX 2,5	2.5	14	2.0	5.94	47 × Ø 0.25	8.21	TÜV
62.7435-91021	FLEX-SOL-EVO-DX 4,0	4.0	12	2.4	6.35	52 × Ø 0.30	5.09	
62.7436-91021	FLEX-SOL-EVO-DX 6,0	6.0	10	3.0	6.97	78 × Ø 0.30	3.39	
62.7437-91021	FLEX-SOL-EVO-DX 10	10	8	4.1	8.57	77 × Ø 0.40	1.95	

Halogen free cross-linked polyolefin double layers photovoltaic cables for use at the photovoltaic power systems.

This cable can match with most PV-components like PV-junction boxes and PV-connectors, which have a rated voltage of 1500 V DC.

Technical data	
Nominal voltage	2000 V (UL) 1500 V / max. 1800 V (U0) (IEC)
Test voltage according to EN 50395-6	7.5 kV AC / 15 kV DC (5 min.)
Rated current	41 A (2.5 mm^2 / 14 AWG), 55 A (4.0 mm^2 / 12 AWG), 70 A (6.0 mm^2 / 10 AWG), 98 A (10 mm^2 / 8 AWG)
Rated voltage	1500 V DC (IEC) / 2000 V DC (UL) PV-Wire
Insulation resistance of the complete cable according to EN 50395-8.2	≥ 1000 MΩkm
Ambient temperature	-40°C ...+90°C
Maximum conductor temperature	max. +120°C
Bending radius Dynamic Static	>5 × OD >4 × OD
Resistant to...	UV Ozone Hydrolysis
Resistance to... tested acc. to IEC 60811-2-1	Acids, alcalis and oil (IRM 902)
Isolation, acc. IEC 60332-1-2	Flame retardant with particularly low smoke emission
Conductor: fine-wire tinned copper strands Number larger than standard	Class 5 in accordance to IEC/EN 60228
Inner insulation (white) Sheath insulation, with colour patch (black)	XLPO (RAL9003) Polyolefin
Sheat color	Black
TÜV certified according EN50618 UL recognized component	R50359551 UL E 470857

PV Cable Flex-Sol-Evo-TX...



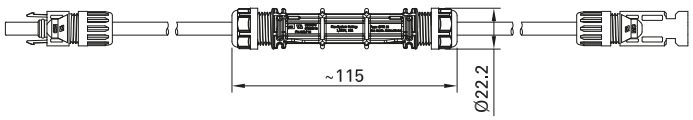
Order No.	Type	Conductor cross section	Conductor Ø	Outer-Ø	Strand design	Conductor resistance	Approvals
		mm^2	mm	mm	Number x Ø mm	Ω/km 20°C	
62.7430-91021	FLEX-SOL-EVO-TX 2,5	2.5	2.0	5.0	47 × Ø 0.25	8.21	TÜV
62.7431-91021	FLEX-SOL-EVO-TX 4,0	4.0	2.4	5.4	52 × Ø 0.30	5.09	
62.7432-91021	FLEX-SOL-EVO-TX 6,0	6.0	3.0	6.0	78 × Ø 0.30	3.39	
62.7433-91021	FLEX-SOL-EVO-TX 10	10	4.1	7.2	77 × Ø 0.40	1.95	

Halogen free cross-linked polyolefin double layers photovoltaic cables for use at the photovoltaic power systems.

Technical data	
Nominal voltage	1500 V/max. 1800V (U0) (IEC)
Test voltage according to EN 50395-6	6.5 kV AC/15 kV DC (5 min.)
Rated current	41 A (2.5 mm^2), 55 A (4.0 mm^2). 70 A (6.0 mm^2), 98 A (10 mm^2)
Rated voltage	1500 V DC IEC
Insulation resistance of the complete cable according to EN 50395-8.2	≥ 1000 MΩkm
Ambient temperature	-40°C ...+90°C
Maximum conductor temperature	max. +120°C
Bending radius Dynamic Static	>5 × OD >4 × OD
Resistant to...	UV Ozone Hydrolysis
Resistance to... tested acc. to IEC 60811-2-1	Acids, alcalis and oil (IRM 902)
Isolation, acc. IEC 60332-1-2	Flame retardant with particularly low smoke emission
Conductor: fine-wire tinned copper strands Number larger than standard	Wire class 5 in accordance to IEC/EN 60228
Inner insulation (white) Sheath insulation, with colour patch (black)	XLPE (RAL9003) Polyolefin
Sheat color	Black
TÜV Approval according EN50618	R50359551

In-line-Fuse PV-K/ILF

PV-K/ILF...UL



Order No.	Type	Safety	Type of connector/socket	Length	Approvals
		A/V	mm	cm	
55000140-0050UL	PV-K/ILF4/6N0050UL	4/1000	MC4	50	
55000127-0050UL	PV-K/ILF10/6N0050UL	10/1000			
55000128-0050UL	PV-K/ILF15/6N0050UL	15/1000			
55000129-0050UL	PV-K/ILF20/6N0050UL	20/1000			
55000130-0050UL	PV-K/ILF30/6N0050UL	30/1000			
55000189-0055UL	PV-K/1500ILF4/6N0055UL	4/1500	MC4	55	
55000190-0055UL	PV-K/1500ILF10/6N0055UL	10/1500			
55000191-0055UL	PV-K/1500ILF15/6N0055UL	15/1500			
55000192-0055UL	PV-K/1500ILF20/6N0055UL	20/1500			

The in-line fuse PV-K/ILF with a crimping connection guarantees a long-lasting, stable connection in comparison to conventional clip-in clamps:

- Minimal energy loss, low heat generation
- Robust housing, safety class IP68
- Cable cross section 10 AWG/6 mm²
- Cable cTÜVus certified
- Two standard lengths:
- 50 cm (1000 V) and 55 cm (1500 V)
- Other lengths upon request

Technical data	
Connector system	MC4
Rated current fuse	1000 V: 4 A, 10 A, 15 A, 20 A, 30 A 1500 V: 4 A, 10 A, 15 A, 20 A
Rated voltage fuse	1000 V (50 cm) 1500 V (55 cm)
Insulation test voltage	6600 V
Ambient temperature	-40°C...+50°C (UL9703)
Upper limiting temperature	105°C
Contact resistance of plug connectors	≤0.25 mΩ
Contact material	Copper alloy, tin-plated
Insulation material	PC / PA / PA + GF
Flame class	UL94-V0
UL-recognized components in accordance with UL 9703	E474445

ACCESSORIES

Adapter leads

Adapter test lead MC4

One end equipped with Stäubli PV connector, the other end with Ø 4 mm Stäubli safety plug for measuring instruments with Ø 4 mm safety sockets ensuring safe current and voltage measuring on PV-modules and systems.

PV-AMLB4/150

PV-AMLS4/150

Order No.	Type	PV-plug	PV-socket	System	Colours
32.1198-150*	PV-AMLB4/150		×	MC4	21 23 29
32.1199-150*	PV-AMLS4/150	×		MC4	21 22

Technical data	
Connector system	MC4
Rated voltage	1000 V DC
Rated current	19 A
Conductor cross section	1 mm²
Cable length	150 cm
Cable insulation	PVC
Overvoltage category / Pollution degree	CATIII / 2

* Add the desired colour code

Sealing caps page 53

Test socket and plug MC4

Special construction with gold plated contacts for test and measurement to achieve higher mating cycles.
Without locking system.

PV-KBT4II-P AU

PV-KST4II-P AU

Order No.	Type	Socket	Plug	Suitable for	MA Assembly instruction
32.0044	PV-KBT4II-P AU	×		PV-KST4..., PV-ADSP4-S2..., PV-AZS4, PV-AZB4	MA260
32.0045	PV-KST4II-P AU		×	PV-KBT4..., PV-ADBP4-S2..., PV-AZS4, PV-AZB4	MA260

Technical data	
Connector system	MC4
Rated voltage	1000 V DC
Rated current	30 A (10 AWG / 4 mm^2)
Test voltage	6 kV (50 Hz, 1 min.)
Conductor cross section	2.5 mm^2; 4 mm^2; (14 AWG; 12 AWG; 10 AWG)
Degree of protection, unmated	IP2X
Overvoltage category / Pollution degree	CATIII / 2
Contact resistance of plug connectors	≤ 0.25 mΩ
Contact material	Copper, gold plated
Insulation material	PC / PA

Test plugs

Test plug MC4

This test plug is used to control the correct location of the MC4 contact in the insulation.

PV-PST

Order No.	Type	MA Assembly instruction
32.6028	PV-PST	MA231, MA260, MA275

Test plug MC4-Evo2

This test plug is used to control the correct location of the MC4-Evo2 contact in the insulation.

PV-EVO-PST

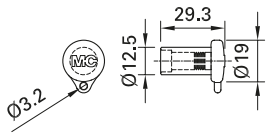
Order No.	Type	MA Assembly instruction
32.6073	PV-EVO-PST	MA273

Sealing caps

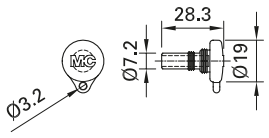
Sealing caps MC4, MC4-Evo2 and MC4-EvoAC

Sealing caps for tight sealing of unplugged
PV connectors.

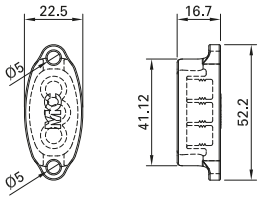
PV-BVK4



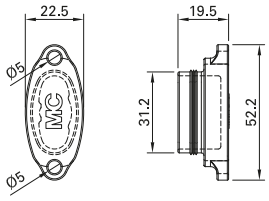
PV-SVK4



PV-BVK-EVO AC



PV-SVK-EVO AC



Order No	Type	Suitable for plug side	Suitable for socket side	System
32.0716	PV-BVK4		×	MC4, MC4-Evo2
32.0717	PV-SVK4	×		MC4, MC4-Evo2
32.0748	PV-BVK-EVO AC		×	MC4-EvoAC
32.0749	PV-SVK-EVO AC	×		MC4-EvoAC

Technical data	
Material	TPE
Degree of protection, mated	IP67

MA

Assembly Instructions MA258

www.staubli.com/electrical

Assembly tools

Stripping pliers PV-AZM-...

With length stop for conductor cross sections 1.5 mm², 2.5 mm², 4 mm², 6 mm² and 10 mm². Specially adapted for the Flex-Sol-Evo... PV cable, for stripping small cable quantities on the roof.

PV-AZM-...

Order No.	Type	Designation	for cable cross sections	MA Assembly instruction
			mm²	
32.6027-156	PV-AZM-156	Pliers with Insert	1.5; 2.5; 4; 6	MA231, MA260, MA267
32.6027-410	PV-AZM-410	Pliers with Insert	4; 6; 10	MA231, MA267

Individual parts

PV-M-AZM-156

PV-M-AZM-410

32.6057-156	PV-M-AZM-156	Insert	1.5; 2.5; 4; 6	MA231, MA260, MA267
32.6057-410	PV-M-AZM-410	Insert	4; 6; 10	MA231, MA267

Crimping pliers for industrial use PV-CZ...

Only the tools stated below may be used for the assembly of UL- and TÜV-approved products.

These are suited for the processing of high numbers of pieces and can be adjusted to the product to be processed with the help of changeable locators and crimp inserts.

PV-CZM...

Order No.	Type	Designation	Crimp range		suitable for		MA Assembly instruction
			mm²	AWG	MC4	MC4-Evo2	
32.6020-18100	PV-CZM-18100	Crimping pliers incl. locator and insert	1.5; 2.5; 4	14; 12	×		MA251
32.6020-19100	PV-CZM-19100		2.5; 4; 6	14; 12; 10	×		MA251
32.6020-20100	PV-CZM-20100		4; 10	–	×		MA251
32.6020-21100	PV-CZM-21100		6; 10	–	×		MA251
32.6020-22100	PV-CZM-22100		–	12; 10; 8	×		MA251
32.6020-40100	PV-CZM-40100		1.5; 2.5; 4	16; 14; 12		×	MA251
32.6020-41100	PV-CZM-41100		2.5; 4; 6	14; 12; 10		×	MA251
32.6020-42100	PV-CZM-42100		4; 10	12; 8		×	MA251

Individual parts, only for PV-CZM...

PV-ES-CZM-18100

PV-ES-CZM-19100

PV-ES-CZM-20100

PV-ES-CZM-21100

PV-LOC

32.6021-18100	PV-ES-CZM-18100	Insert	1.5; 2.5; 4	14; 12	×		MA251
32.6021-19100	PV-ES-CZM-19100	Insert	2.5; 4; 6	14; 12; 10	×		MA251
32.6021-20100	PV-ES-CZM-20100	Insert	4; 10	–	×		MA251
32.6021-21100	PV-ES-CZM-21100	Insert	6; 10	–	×		MA251
32.6021-22100	PV-ES-CZM-22100	Insert	–	12; 10; 8	×		MA251
32.6021-40100	PV-ES-CZM-40100	Insert	1.5; 2.5; 4	16; 14; 12		×	MA251
32.6021-41100	PV-ES-CZM-41100	Insert	2.5; 4; 6	14; 12; 10		×	MA251
32.6021-42100	PV-ES-CZM-42100	Insert	4; 10	12; 8		×	MA251
32.6040	PV-LOC	Locator	universal		×		MA251
32.6055	PV-LOC-B	Locator	–	12; 10; 8	×		MA251
32.6056	PV-LOC-C	Locator	universal			×	MA251

Crimping pliers for private use PV-CZM-BS

Suitable for the assembly of products approved by TÜV in small amounts.

Complete tool for the assembly of the original MC4.

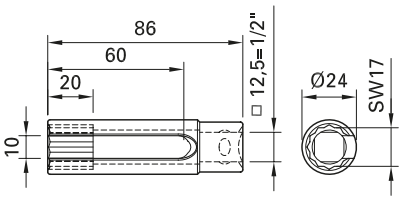
PV-CZM-BS

Order No.	Type	Crimp range		suitable for		MA Assembly instruction
		mm^2	AWG	MC4	MC4-Evo2	
32.6025	PV-CZM-BS	2.5; 4; 6	–	×		MA289

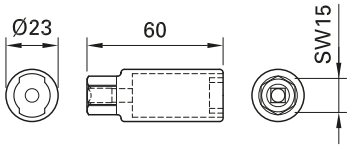
Socket wrench insert

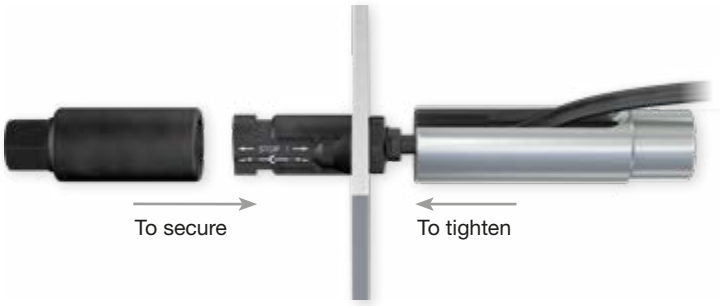
Stäubli recommends these socket wrench inserts for a simple and safe assembly of the panel receptacles.

PV-WZ-AD/GWD



PV-SSE-AD4



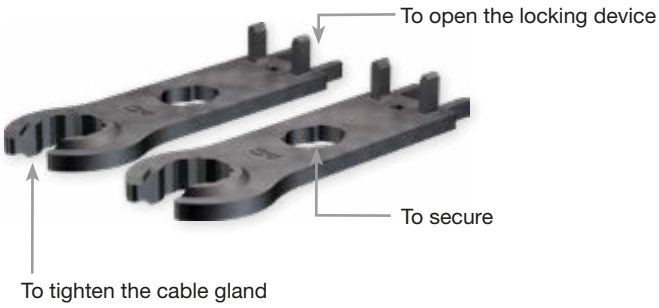


Order No.	Type	suitable for panel receptacles	MA Assembly instruction
32.6006	PV-WZ-AD/GWD	MC4	MA231, MA260, MA275
32.6026	PV-SSE-AD4	MC4	MA231, MA260, MA275

Open-end spanner and unlocking tool MC4, MC4-Evo2 and MC4-EvoAC

To tighten and unscrew the cable gland and
to open the locking device of the connection.

PV-MS



PV-MS-PLS

PV-MS-MC4-EVO

PV-MS-EVO AC

Order No.	Type	Description	suitable for	MA Assembly instruction
32.6024	PV-MS	Open-end spanner set (consisting of 2 open-end spanners), plastics	MC4	MA231, MA260
32.6058	PV-MS-PLS	Assembly and unlocking tool, incl. belt pouch (consisting of 2 open-end spanners), metal	MC4 MC4-Evo2	MA270
32.6066	PV-MS-MC4-EVO	Unlocking tool	MC4 MC4-Evo2	
32.6075	PV-MS-EVO AC	Unlocking tool	MC4-EvoAC	MA284

MC4 Tool case PV-WZ4-SET

Plastic case with tools for assembly of PV connectors.

PV-WZ4-SET

Pos.	Order No.	Type	Designation	Width	Height	Depth
	32.6019	PV-WZ4-SET	Case, incl. Pos. 1 – 3	345 mm	90 mm	275 mm
Einzelteile						
1	**32.6020-19100**	PV-CZM-19100	Crimping pliers 2.5 mm^2; 4 mm^2; 6 mm^2 / 14 AWG; 12 AWG; 10 AWG			
2	**32.6024**	PV-MS	Open-end spanner set			
3	**–**	–	Plastic box			
Optional						
	32.6006	PV-WZ-AD/GWD	Socket wrench insert			
	32.6026	PV-SSE-AD4	Socket wrench insert			
	32.6021-...	PV-ES-CZM-...	Insert, see page 55			
	...	PV-LOC...	Locator, see page 55			
	32.6027-156	PV-AZM-156	Stripping pliers			
	32.6027-410	PV-AZM-410	Stripping pliers			

FORMS

Cable assemblies

According to customer request

☐ Quantity ☐ Order ☐ Quotation ☐ Reference

Side 1

MC4

- ☐ PV-KBT4
- ☐ PV-KST4
- ☐ PV-ADBP4-S2
- ☐ PV-ADSP4-S2

MC4-Evo2

- ☐ PV-KBT4-EVO 2
- ☐ PV-KST4-EVO 2
- ☐ PV-ADB4-EVO 2
- ☐ PV-ADS4-EVO 2

☐ **Cable lug**

☐ Ø ☐ Ø

Isolation: ☐ without ☐ with

☐ **Partial stripping**

Length ☐ (max. 45 mm)

☐ **Not stripped**

☐ **Other**

Cable

Cable cross section (mm²):

☐ 2.5 ☐ 4 ☐ 6 ☐ 10

Length of cable[1]:

☐ cm

Sender

Company

Name

Department

Address

Tel.

Fax

E-Mail

Date

Signature

Other

Side 2

MC4

- PV-KBT4 ☐
- PV-KST4 ☐
- PV-ADBP4-S2 ☐
- PV-ADSP4-S2 ☐

MC4-Evo2

- PV-KBT4-EVO 2 ☐
- PV-KST4-EVO 2 ☐
- PV-ADB4-EVO 2 ☐
- PV-ADS4-EVO 2 ☐

Cable lug ☐

☐ Ø ☐ Ø

Isolation: ☐ without ☐ with

Partial stripping ☐

Length ☐ (max. 45 mm)

Not stripped ☐

Other ☐

www

Interactive form: www.staubli.com/electrical

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[1] Definition, see page 61

Definition of cable lengths

Cable lengths of cable assemblies

For ordering ready made leads, the cable length L is defined as in the examples shown below.

Female cable coupler

Male cable coupler

Cable lug

Female panel receptacle

Male panel receptacle

Complete or partial stripping

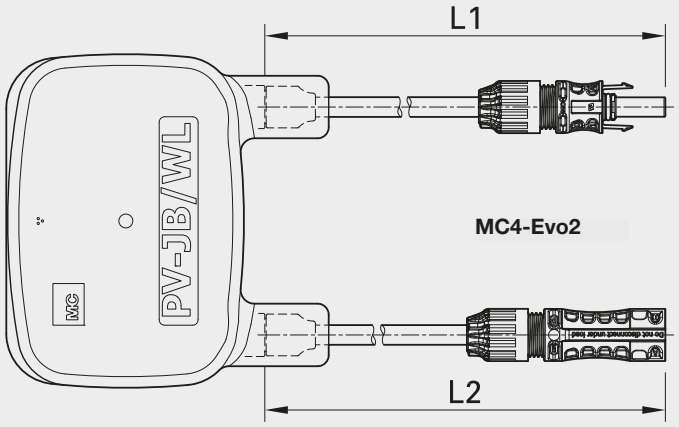
Junction box PV-JB/WL-...

According to customer request

Quantity	Order	Quotation	Reference
	☐	☐	

☐ **PV-JB/WL-H**

☐ **PV-JB/WL-V**



Cross section

4 mm²

Length in cm

L1 (min. 25 cm)

L2 (min. 25 cm)

Cable type

☐ **Flex-Sol-Evo-TX**

☐ **Flex-Sol-Evo-DX**

Module current	Module short-circuit current	Diode type	Other
Impp: A	Isc: A		

Sender

Company

Name | Department

Address

Tel. | Fax

E-Mail

Date | Signature

www

Interactive form: www.staubli.com/electrical

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Innovations

MC4-Evo2 branch connector

1500 V DC, IP68

- With the MC4-Evo2 Stäubli is expanding its 1500-V portfolio.
- The new branch connector completes the MC4-Evo2 plug connector family
- MULTILAM technology
- For a secure and assembly-friendly parallel or parallel-serial cabling of PV modules
- Pluggable with a unipolar Stäubli PV connector from the MC4 connector family

PV-JB/BF

1000 V DC, 19 A, IP67/IP2X

- The PV-JB/BF requires no extended non-productive glass area as for example with a C-shaped cut.
- The slim PV-JB/BF can be mounted on the top without covering cells.
- Variable module thickness: 5-9 mm.
- Integrated MC4 mating faces allow to use just the requested cable length.
- The heat management of the PV-JB/BF allows a bypass current of 17 A with ribbons not exceeding 90°C, which reduces EVA degradation.

Customized solutions

PV junction box – Example

Technical data	
Rated voltage	1000 V DC (IEC)
Rated current	2.5 A-10 A
Degree of protection, mated	IP65
Connection of the bus ribbons	Soldering
Installation	Adhesive pad Silicone
TÜV Rheinland certified, EN 50548 + A1	R60090328

APPENDIX

General information

Users wishing to employ products listed in the catalogue for applications we have not considered are themselves responsible for making certain that the products comply with standards other than those stated.

Changes / Provisos
All data, illustrations and drawings in the catalogue have been carefully checked. They are in accordance with our experience to date, but no responsibility can be accepted for errors. We also reserve the right to make modifications for design and safety reasons. When designing equipment incorporating our components, it is therefore advisable not to rely solely on the data in the catalogue but to consult us to make sure this information is up to date. We shall be pleased to advise you.

Technical information

Crimped terminations
For termination of the conductors to the crimping sleeves of the PV plug connectors we recommend using the stated crimping tools. For UL certified products only the tools mentioned can be used for self-assembly according to the assembly instructions. The crimping sleeves are designed for highly flexible conductors of the stated cross-section ranges. The use of flexible conductors is possible. It is advantageous to use tinned conductors.

Connecting cables
To ensure that the cable outlets of the PV plug connectors are sufficiently watertight, connecting cables of the specified diameter ranges for the insulating casings must be used.

Laying conditions
When laying the PV leads, avoid having the connecting cable resting on a sharp edge at the exit from the PV connector. We recommend observing the minimum bending radius of the connecting cables.

Plugging cycles
The maximum life of the PV connectors is 100 plugging cycles.

Rated current
See derating diagram

Max. system voltage
Is the maximum voltage for which the components of the PV plug connector system may be used and are rated in accordance with IEC 60664-1.

Contact resistance
is the resistance at the point of contact between two contact surfaces.

Test voltage
Is the voltage at which the new components of the PV plug connector system are tested under defined conditions without breakdown or arcing.

Unplugging under load
PV plug connections must not be unplugged while under load. Plugging and unplugging while under tension is permitted.

Protection against weather
Sealing caps must be used to protect unplugged PV-connectors from moisture and dirt.

Positioning of the junction box
The junction box must be fixed on the PV module in such a position that the cable outlets of the junction box point downwards when in use.

Further technical data on leads

Smallest Permissible Bend Radii

VDE 0298, part 3, stipulates minimum permissible bend radii of leads. In the following table, the minimum bend radii are shown for fixed and mobile flexible leads.

Bend radi	
Rated voltage	> 600 V
Fixed	6 d
Mobile	10 d

d = Outside diameter of lead

Why tinned multistrand copperwires?

If bright-soft copper stranded wires are exposed to temperatures > 90°C, this can result in discoloration of the copper and an impairment of its soldering properties. Reactions between the copper and the insulating material may also occur which have a deleterious effect on the mechanical properties of the flexible leads.

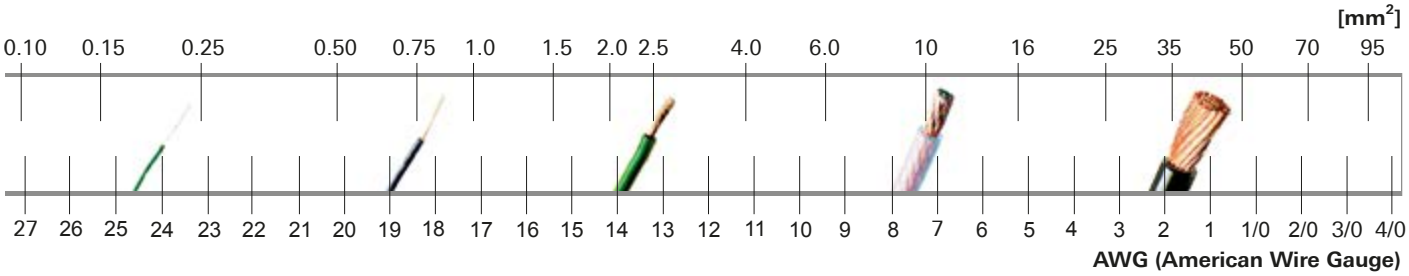
Nominal cross section	Conductor resistance
mm^2	Ω/km
1.5	13.3
2.5	7.98
4.0	4.95
6.0	3.30
10	1.91

Resistance of conductor at 20°C for class 5 Cu conductors

The following table shows the conductor resistance for fine-stranded copper wires with bare individual strands at 20°C inrelation to the nominal cross-section according to IEC/EN 60228.

Table mm^2/AWG

The nominal cross-section of our multistrand wires is stated in sq. mm. The following chart gives an indication of their comparability with corresponding AWG values.[1)]



1) The chart is based on values for strandedwires given in UL 758 "UL Standard for Safety for Appliance Wiring Material".

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■ Stäubli Units ○ Agents

Global presence of the Stäubli Group

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