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VPC PNEUMATIC®

VPC PNEUMATIC®



CE RoHS TÜV ISO9001:2000





Pneumatics is changing air that is wherever and infinitely available in the world to power energy. You might seldom see its actual applications, but currently pneumatic equipment are used in production and conveyer lines in almost all industries.

VPC company, which was founded in 1985, as a leading manufacturer, is dedicated to serve the automation and labor saving requirements with our pneumatic product range.

Above, coupled with close connection with customers' requirements, enables us to manufacture and make good valve, high quality products and to operate successfully around the world. As natural result of such policy VPC has been recognized to be in compliance with the requirements as provided for the quality system standar ISO9001:2000, as well as the CE Certificate, which is the first pneumatic enterprise who get both certificates in Ningbo, China.

VPC built an excellent sales team is taking advantage of a widespread net of local and foreign distributors in constant expansion in the main worldwide strategic areas. We believe the diversity of our product line, and the sincere work of our staff will make VPC to be world class performance leaders of pneumatic products.

## Sincere Service Good Quality



### Pneumatic Cylinder

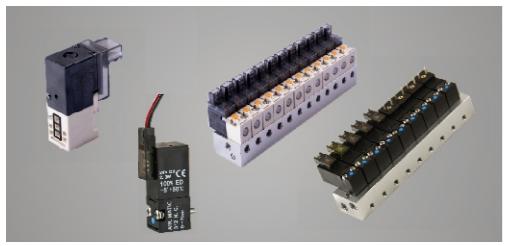


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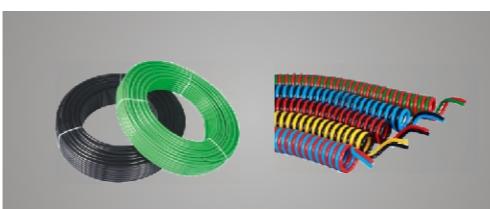
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## Measure Conversion Table

### Linear Measure

1 in	=25. 4	mm
1 ft	=0. 3048	m
1 mile	=1609. 3	m

### Weight Measure

1lb	=453. 6	g
1cwt	=50. 8	Kg
1UK ton	=1016	Kg
1US ton	=907. 2	Kg
1ton	=1000	Kg

### Torsion Measure

1 in lb	=0. 113	Nm
1 ft lb	=1. 356	Nm
1 kgm	=9. 807	Nm

### Temperature Measure

(°F-32) X5/9	=	°C
K-273. 15	=	°C

### Capacity Measure

1 Litre	=0. 001	m <sup>3</sup>
1 cu ft	=0. 0283	m <sup>3</sup>
1 cu in	=16. 39	cm <sup>3</sup>
1 US gal	=4. 546	L
1 UK gal	=3. 79	L

### Equivalent Exchange

1psi	=6. 895Kpa	=0. 07Kg/cm	=0. 06895bar	=0. 0703atm
1sta atm	=14. 7psi	=101. 3Kpa	=1. 01325bar	
1Kg/cm <sup>2</sup>	=98. 07Kpa	=14. 22psi	=28. 96ins mercury	
1ft lb	=0. 13826kgm		=1. 356Nm	
1L	=1000cm <sup>3</sup>	=1. 7598pint	=10 <sup>6</sup> mm <sup>3</sup>	
1tonne	=1000kg	=0. 984ton	=2205lb	
1m <sup>3</sup>	=10 <sup>6</sup> cm <sup>3</sup>			
1Pa	=1N/m <sup>2</sup>			
1cu ft/min.	=0. 0283m <sup>3</sup> /min		=28. 3l/min	

### Area Measure

1 in <sup>2</sup>	=6. 45	cm <sup>2</sup>
1 ft <sup>2</sup>	=0. 0929	m <sup>2</sup>

### Pressure Measure

1 psi	=6. 89	Kpa
1 Kgf/cm <sup>2</sup>	=98.07	Kpa
1 bar	=100	Kpa
1 bar	=14.5	psi
1 atm	=101.3	Kpa
1 cm water	=97.89	pa
1 in water	=248.64	pa
1 mm mercury	=133.3	pa
1 in mercury	=3.39	Kpa
1 torr	=133.3	pa
1 ft water	=0.0298	bar
1 bar	=33.3	ft water

### Energy&Heat Measure

1 lb ft	=1. 356	J
1 N m	=1	J
1 Kgf m	=9. 807	J
1 Kw h	=3. 6	MJ

### Force Measure

1 lbf	=4. 45	N
1 Kgf	=9. 81	N
1 Kilopond(K P)	=9. 81	N
1 ton force	=9. 81	KN

### Power Measure

1 lb ft/sec	=4. 358	W
1 Kgf m/sec	=9. 807	W
1 N m/sec	=1	W
1 Joule/sec	=1	W
1 H. P. (IMP)	=745. 7	W

## Cylinder

### User Manual

1. Before screwing the correct fitting in, make sure the thread ports and fittings are clean. Be aware of dust or fitting tap falling into the cylinder;
2. It is suggested to use the medium lubricated by 40um filter element;
3. Under the high-temperature environment, use the high-temperature type cylinder. Under the low-temperature environment, take measure to avoid frozen;
4. In order to prevent damaging the cylinder, test the cylinder with loading first and adjust the cushion tightly.
5. In order for the cylinder to achieve long service life, do not side-load cylinder,
6. If the fittings were removed from the cylinder for a period of time, be sure to block the thread port with protecting cap to keep the dust away.

### Caution

1. To remove the rust, external impurity and water, please install a filter near to the directional valve.
2. Please use galvanized pipe, nylon tube, rubber pipe etc corrosion resistant pipe materials.
3. For the piping between the cylinder and the directional control valve, please confirm section have effective cross-sectional area of the provisions of the velocity of the piston must be.
4. Piping before the removal of external impurity in the tube, chip etc. Please use compressed air to clean.
5. When connected with the component products, please do not mix with the sealing belt and other foreign bodies.
6. And in poor rod load please keep in axial state.

### Maintenance

1. The most suitable temperature for the use of the cylinder is 5-60°C, when the temperature exceeds 60°C, please consider to change the material of the seal ;if the temperature is below 5°C, due to the freezing of water in the loop, there may become an accident, please consider to prevent freezing.
2. Please don't use cylinder corrosion environment , otherwise they will be damaged or dysfunctional if must be used in such an environment, please consult with VPC for solution.
3. Compressed air used must be clean and less water.
4. The purpose of the buffer is to use the energy of the air to absorb the kinetic energy of the moving parts, so that the piston and the end cover are not impacted at the end of the stroke.
5. Pneumatic buffer at the factory has been adjusted. Due to the variation of load to adjust the buffer can slowly rotate to the right needle, counterclockwise is weakened.
6. Please do not use the cylinder directly to the cutting fluid, cooling environment, please add the dust cover on the cylinder.

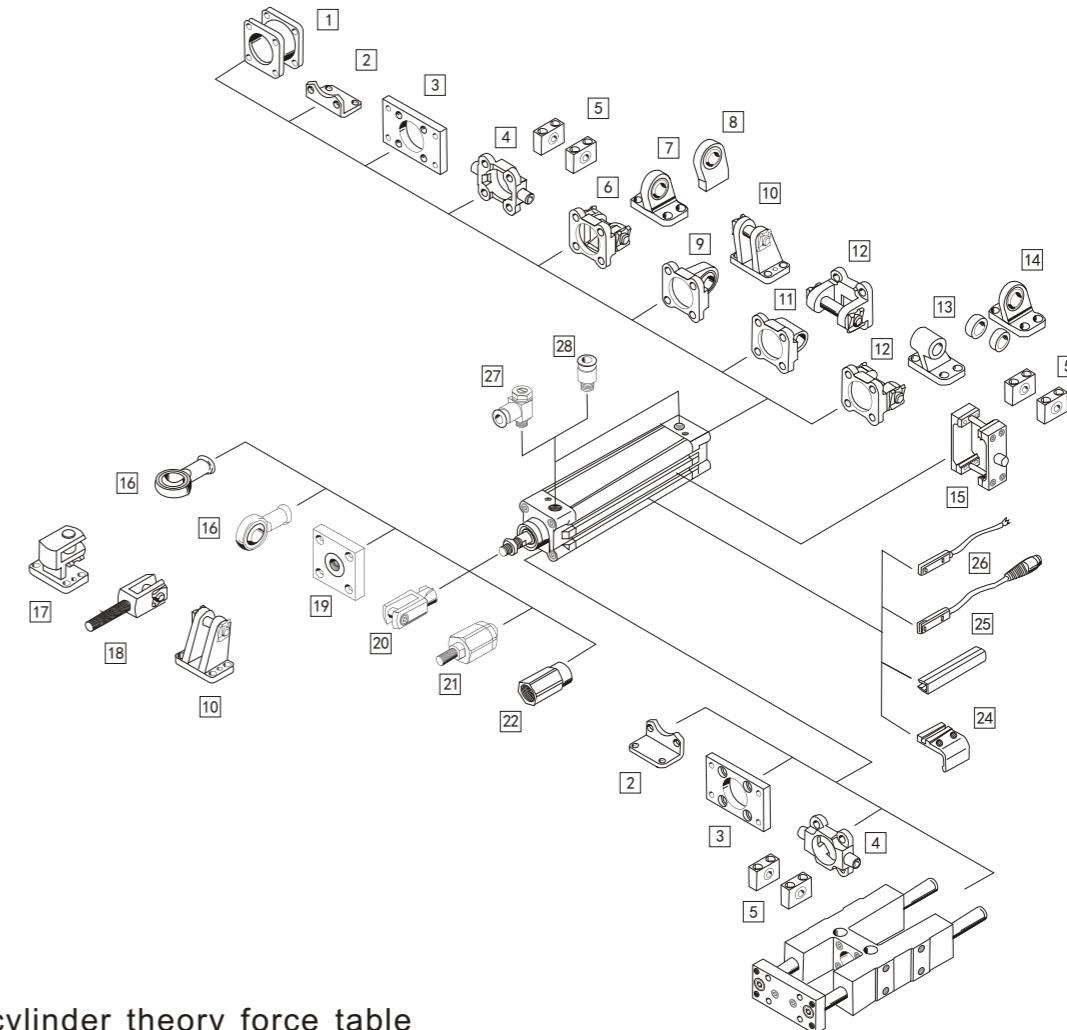
### Tips

1. Cylinder can be caused by using the cylinder in the large inertia of the super-permitted range.
2. Please do not beat the cylinder, resulting in injuries, which well cause the cause of bad action.
3. Please install in the horizontal plane, if the installation surface is uneven, may cause the cylinder is damaged.
4. Attention to the inertia force due to external forces, and sometimes lead to negative pressure in the cylinder, so that the cylinder seal off, causing the external leakage.



## Technical Data 1

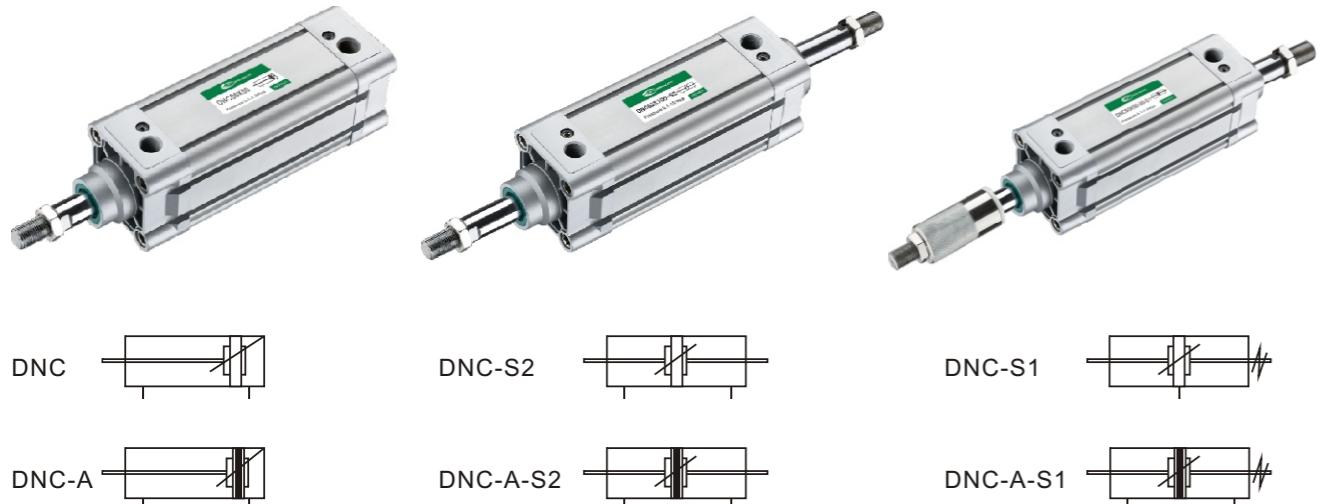
### Cylinder Peripheral Component



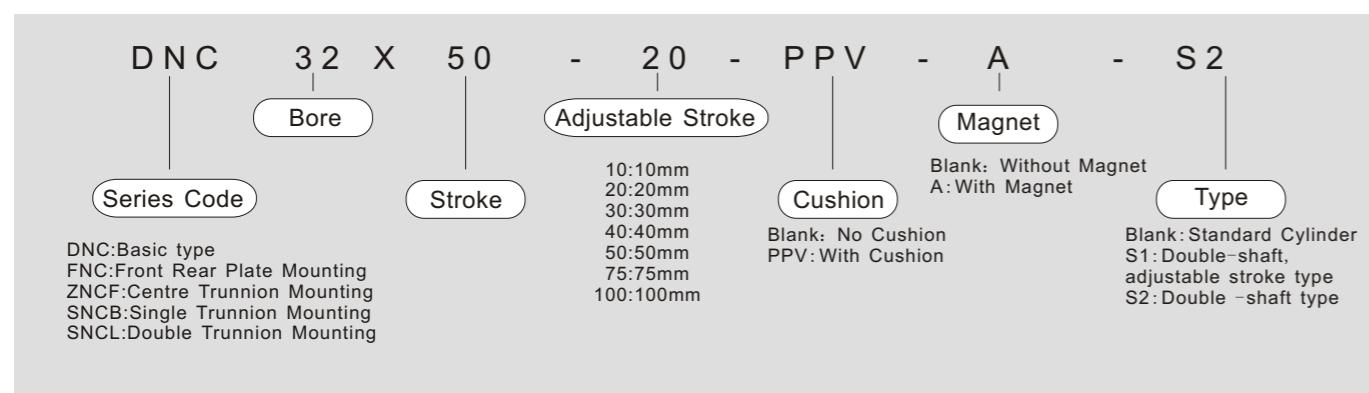
### Air cylinder theory force table

Bore (mm)	OD of rod (mm)	Acting type	Actual working area(mm <sup>2</sup> )	Working pressure(Mpa)									
				0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	
32	12	Double acting	Push force	804	80.4	160.8	241.2	321.6	402.0	482.4	562.8	643.2	723.6
			Pull force	690	69.0	138.0	207.0	276.0	345.0	414.0	483.0	552.0	621.0
40	16	Double acting	Push force	1256	125.6	251.2	376.8	502.4	628.0	753.6	879.2	1002.4	1130.4
			Pull force	1055	105.5	211.0	316.5	422.0	527.5	633.0	738.5	844.0	949.5
50	20	Double acting	Push force	1963	196.3	392.6	588.9	785.2	981.5	1177.8	1374.1	1570.4	1766.7
			Pull force	1649	164.9	329.8	494.7	659.6	824.5	989.4	1154.3	1399.2	1484.1
63	20	Double acting	Push force	3117	311.7	623.4	935.1	1246.8	1558.5	1870.2	2181.9	2493.6	2805.3
			Pull force	2803	280.3	560.6	840.9	1121.2	1401.5	1681.8	1962.1	2242.4	2522.7
80	25	Double acting	Push force	5026	502.6	1005.2	1507.8	2010.4	2513.0	3015.6	3518.2	4020.8	4523.4
			Pull force	4536	453.6	907.2	1360.8	1814.4	2268.0	2721.6	3175.2	3628.8	4082.4
100	25	Double acting	Push force	7853	785.3	1570.6	2355.9	3141.2	3926.5	4711.8	5288.2	6282.4	7067.7
			Pull force	7362	736.2	1472.4	2208.6	2948.6	3681.0	4417.2	5153.4	5889.6	6625.8
125	32	Double acting	Push force	12272	1227.2	2454.4	3681.6	4908.8	6136.0	7363.2	8590.4	9817.6	11044.8
			Pull force	11468	1146.8	2293.6	3440.4	4587.2	5734.0	6880.8	8027.6	9174.4	10321.2
160	40	Double acting	Push force	20106	2010.6	4021.2	6031.8	8042.4	10053.0	12063.6	14074.2	16084.8	18095.4
			Pull force	18849	1884.9	3769.8	5654.7	7539.6	9424.5	11309.4	13194.3	15079.2	16964.1
200	40	Double acting	Push force	31416	3141.6	6283.2	9424.8	12566.4	15708.0	18849.6	21991.2	25132.8	28274.4
			Pull force	30157	3015.7	6031.4	9047.1	12062.8	15078.5	18094.2	21109.9	24125.6	27141.3

## DNC Series ISO6431 Standard Cylinder



## Ordering Code DNC Series ISO6431 Standard Cylinder



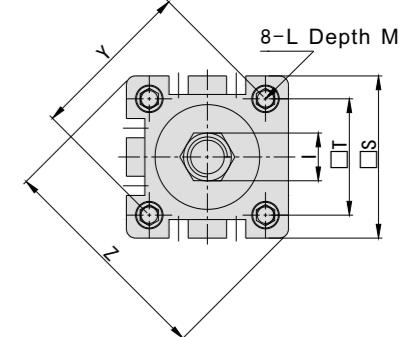
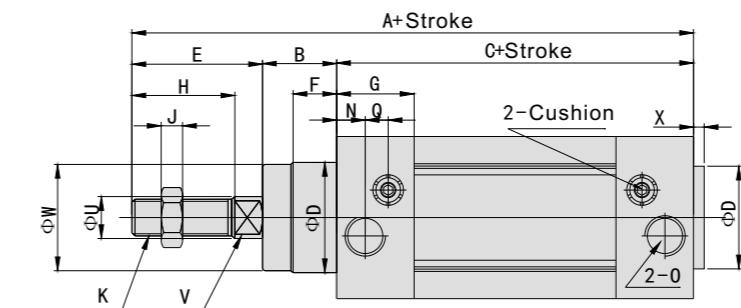
## Specifications

Bore (mm)	32	40	50	63	80	100	125						
Acting type													
Working medium													
Mounting type	DNC Series	Basic type FA FB CA CB CR LB TC TC-M											
	DNC-S2 Series	Basic type FA LB TC TC-M											
Working pressure range	0.1~1.0Mpa												
Guaranteed pressure	1.35Mpa												
Working temperature	-5~70°C												
Speed range	50~800mm/s												
Cushion type	Adjustable cushion												
Cushion stroke	24mm		32mm										
Working life	≥4000Km												
Port size	G1/8	G1/4	G3/8	G1/2									

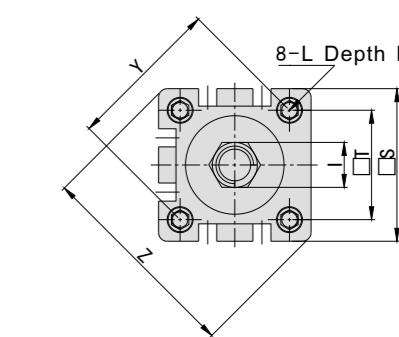
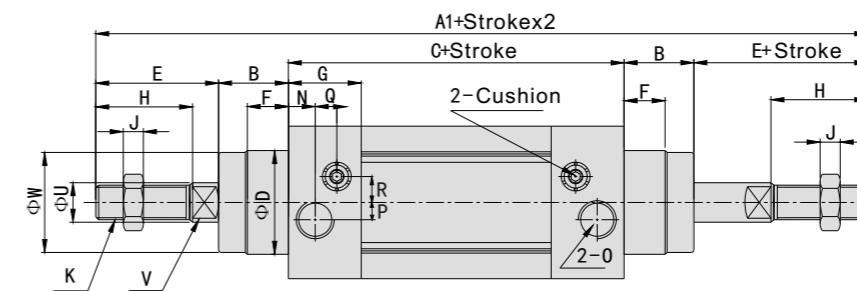
## DNC Series ISO6431 Standard Cylinder

## Main Dimensions

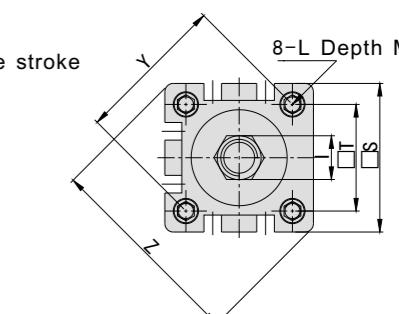
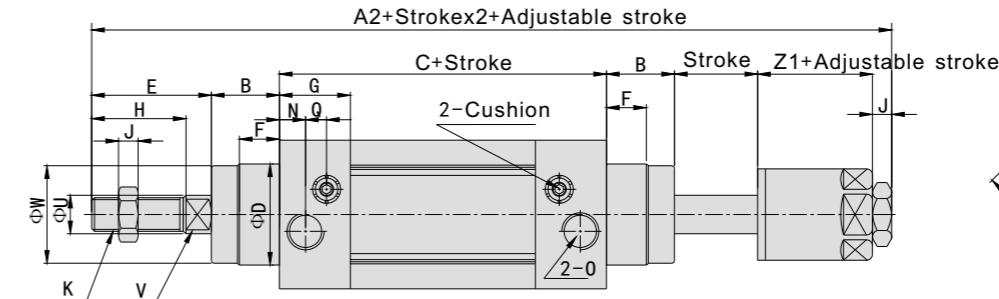
## DNC Basic type



## DNC-S2 Double shaft type



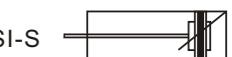
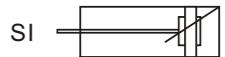
## DNC-S1 Double shaft adjustable stroke type



Bore	Sign	A	A1	A2	B	C	D	E	F	G	H	I	J	K
32	142	190	185	16	94	30	32	10	25	22	17	6	M10X1.25	
40	159	213	207	20	105	35	34	10	29.5	24	17	7	M12X1.25	
50	175	244	233	27	106	40	42	10	32	32	23	8	M16X1.5	
63	190	258	247	26	122	45	42	10	36	32	23	8	M16X1.5	
80	214	301	288	35	127	45	52	10	37	40	26	10	M20X1.5	
100	229	321	308	40	137	55	52	10	39	40	26	10	M20X1.5	
125	279	352	-	46	160	60	73	20.5	44.7	54	-	-	M27X2	

Bore	Sign	M	N	O	P	Q	R	S	T	U	V	W	X	L	Z1
32	12	15	G1/8	5	3	6.5	45	32.5	12	10	28	4	M6	21	
40	12	17.5	G1/4	7	3	7	52	38	16	13	33	4	M6	21	
50	12	21	G1/4	7	3	9	65	46.5	20	17	38	4	M8	23	
63	12	23	G3/8	8	5	9	76	56.5	20	17	40	4	M8	23	
80	12	24	G3/8	10	5	12	94	72	25	22	43	5	M10	29	
100	12	26	G1/2	10	5	14	112	89	25	22	47	6	M10	29	
125	-	22.3	G1/2	13	8	16	134	110	32	27	58	6	M12	-	

## SI Series ISO6431 Standard Cylinder



## Ordering Code

## SI Series ISO6431 Standard Cylinder

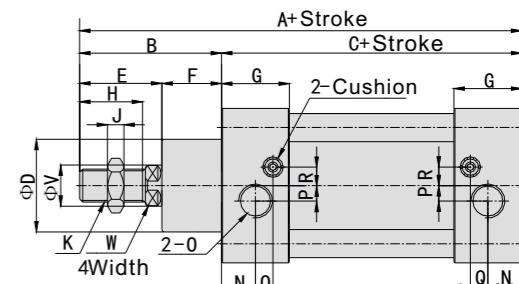
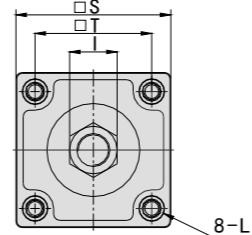
SI	50	X	50	-	S	-	20	-	LB
Series Code	Bore	Stroke	Magnet	Blank: Without Magnet	Adjustable Stroke				Mounting type
SI:Standard cylinder						Blank: Standard Cylinder			LB:Leg mounting
SID:Double-shaft type						FA:Front rear plate mounting			FA:Front rear plate mounting
SIJ:Double-shaft, adjustable stroke type						FB:Front rear plate mounting			CA:Single trunnion mounting
						CB:Double trunnion mounting			CR:Double trunnion with Hinge, mounting
						TC:Centre trunnion mounting			

## Specifications

Bore(mm)	32	40	50	63	80	100	125	160	200
Acting type	Double acting								
Working medium	Clean air(40μm Filtration)								
Mounting type	SI Series Basic type FA FB CA CB LB TC TC-M1 TC-M2								
	SID Series Basic type FA LB TC TC-M1 TC-M2								
	SIJ Series Basic type FA LB TC TC-M1 TC-M2								
Working pressure range	0.1~1.0Mpa								
Guaranteed pressure	1.5Mpa								
Working temperature	5~70°C								
Speed range	SI Series: 50~800mm/s Other-Series: 30~800mm/s								
Cushion type	Adjustable cushion								
Cushion stroke	27mm	30mm	36mm	40mm	50mm				
Port size	G1/8	G1/4	G3/8	G1/2	G3/4				

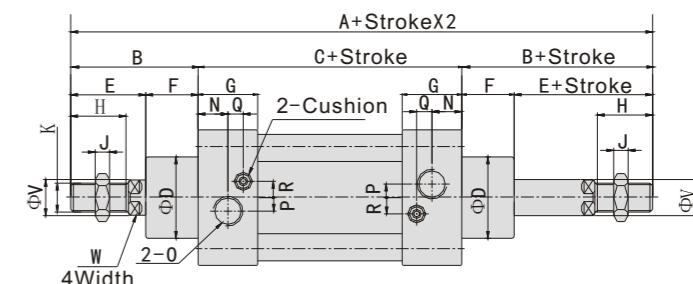
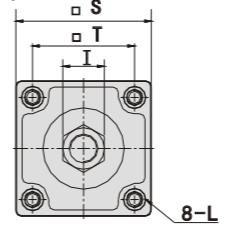
## Main Dimensions

## Basic type



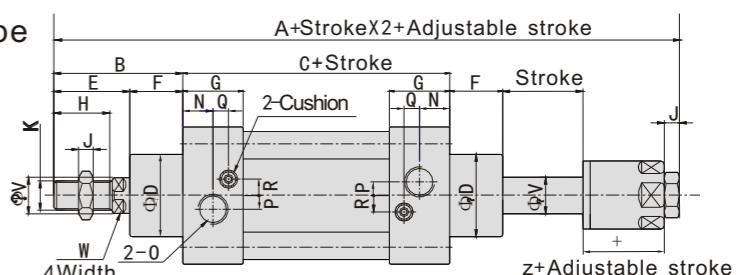
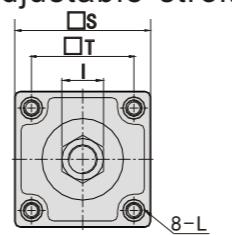
Bore	Sign	A	B	C	D	E	F	G	H	I	J	K	L	N	O	P	Q	R	S	T	V	W
32		142	48	94	30	32	16	28	22	17	6	M10X1.25	M6	13.5	G1/8	4	7.5	7	47	32.5	12	10
40		159	54	105	35	36	18	29	24	19	7	M12X1.25	M6	16	G1/4	6	9.5	9	53	38	16	13
50		175	69	106	40	44	25	31	32	24	8	M16X1.5	M8	18.5	G1/4	8.5	6.7	9	65	46.5	20	17
63		190	69	121	45	44	25	32	32	24	8	M16X1.5	M8	19	G3/8	6	7.7	9	75	56.5	20	17
80		214	86	128	45	56	30	35	40	30	10	M20X1.5	M10	19	G3/8	10	5	13.5	95	72	25	22
100		229	91	138	55	59	32	36	40	30	10	M20X1.5	M10	18	G1/2	12.5	10	14.5	115	89	25	22
125		279	119	160	60	74	45	46	54	41	13.5	M27X2	M12	23	G1/2	14	12	14	140	110	32	27
160		332	152	180	65	94	58	50	72	55	18	M36X2	M16	25	G3/4	15	12	20	180	140	40	36
200		347	167	180	75	107	60	50	72	55	18	M36X2	M16	25	G3/4	15	12	20	220	175	40	36

## Double shaft type



Bore	Sign	A	B	C	D	E	F	G	H	I	J	K	L	N	O	P	Q	R	S	T	V	W
32		190	48	94	30	32	16	28	22	17	6	M10X1.25	M6	13.5	G1/8	4	7.5	7	47	32.5	12	10
40		213	54	105	35	36	18	29	24	19	7	M12X1.25	M6	16	G1/4	6	9.5	9	53	38	16	13
50		244	69	106	40	44	25	31	32	24	8	M16X1.5	M8	18.5	G1/4	8.5	6.7	9	65	46.5	20	17
63		259	69	121	45	44	25	32	32	24	8	M16X1.5	M8	19	G3/8	6	7.7	9	75	56.5	20	17
80		300	86	128	45	56	30	35	40	30	10	M20X1.5	M10	19	G3/8	10	5	13.5	95	72	25	22
100		320	91	138	55	59	32	36	40	30	10	M20X1.5	M10	18	G1/2	12.5	10	14.5	115	89	25	22
125		398	119	160	60	74	45	46	54	41	13.5	M27X2	M12	23	G1/2	14	12	14	140	110	32	27
160		484	152	180	65	94	58	50	72	55	18	M36X2	M16	25	G3/4	15	12	20	180	140	40	36
200		514	167	180	75	107	60	50	72	55	18	M36X2	M16	25	G3/4	15	12	20	220	175	40	36

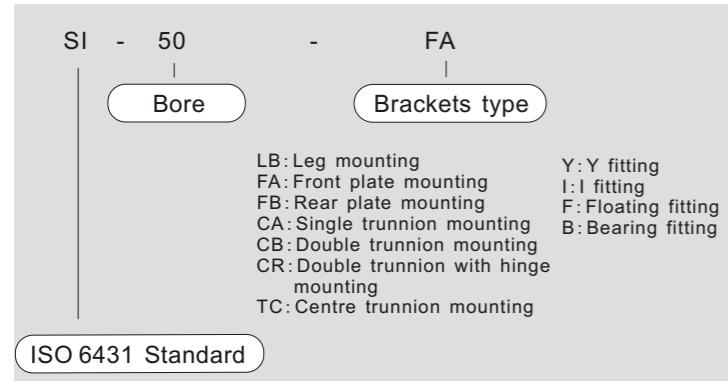
## Double shaft adjustable stroke type



Bore	Sign	A	B	C	D	E	F	G	H	I	J	K	L	N	O	P	Q	R</th

## DNC/SI ISO6431 Standard Cylinder Brackets

### Ordering Code



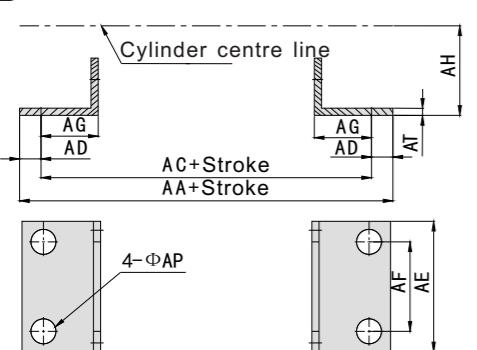
Note: ISO standard accessories, only suitable for DNC, SI etc ISO6431 series standard cylinder.

### Accessories

Brackets	Cylinder	SI	SID	SIJ
Mounting Type	LB	●	●	●
	FA	●	●	●
	FB	●	X	X
	CA	●	X	X
	CB	●	X	X
	CR	●	X	X
	TC	●	●	●
	TC-M1	●	●	●
	TC-M2	●	●	●
Rod end fitting type	I	●	●	●
	Y	●	●	●
	F	●	●	●
	B	●	●	●

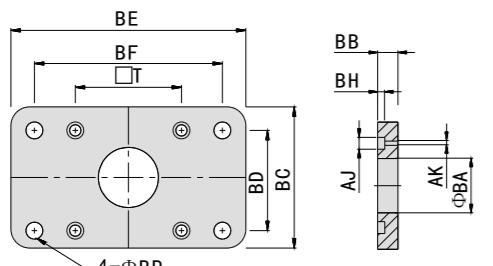
### Main Dimensions

LB



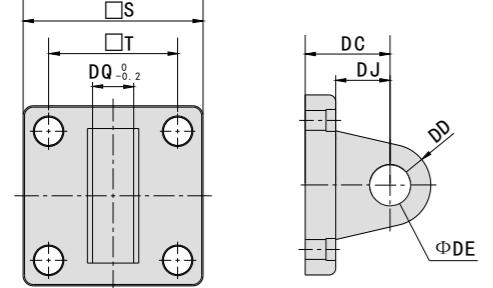
Sign	Bore	32	40	50	63	80	100	125	160	200
AA	158	179	190	209	248	258	290	340	380	
AC	142	161	170	185	210	220	250	300	320	
AD	8	9	10	12	19	19	20	20	30	
AE	48	53	63	73	98	115	140	180	220	
AF	32	36	45	50	63	75	90	115	135	
AG	24	28	32	32	41	41	45	60	70	
AH	32	36	45	50	63	71	90	115	135	
AP	7	9	9	9	12	14	16	18	22	
AT	4	4	4	4	5	5	8	8	9	

FA/FB



Sign	Bore	32	40	50	63	80	100	125	160	200
AJ	10.5	10.5	14	14	17	17	19	25	25	
AK	7	7	9	9	11	11	13	17	17	
BA	30.3	35.3	40.3	45.3	45.3	55.3	60.3	65.3	75.3	
BB	10	10	12	12	16	16	20	20	25	
BC	50	55	65	75	100	120	140	180	220	
BD	32	36	45	50	63	75	90	115	135	
BE	80	90	110	125	154	186	224	280	320	
BF	64	72	90	100	126	150	180	230	270	
BH	6.5	6.5	6.5	8.5	10.5	10.5	8	8	12	
BP	7	9	9	9	12	14	16	18	22	
T	32.5	38	46.5	56.5	72	89	110	140	175	

CA

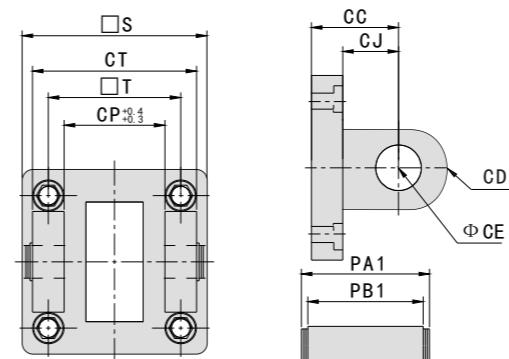


Sign	Bore	32	40	50	63	80	100	125	160	200
S	47	53	65	75	95	115	140	180	220	
T	32.5	38	46.5	56.5	72	89	110	140	175	
DC	22	25	27	32	36	41	50	55	60	
DD	9	12	12	15	15	20	25	30	30	
DE	10	12	12	16	16	20	25	30	30	
DJ	13	16	17	22	22	27	33	35.5	37	
DQ	25.8	27.8	31.7	39.7	49.7	59.7	69.7	89.7	89.7	

## DNC/SI ISO6431 Standard Cylinder Brackets

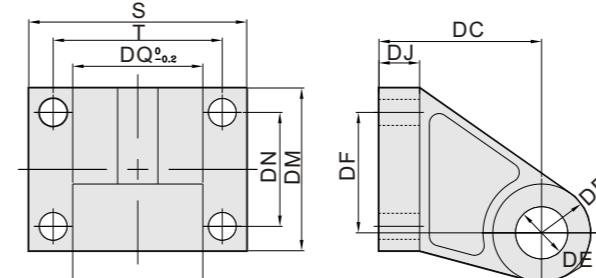
### Main Dimensions

CB



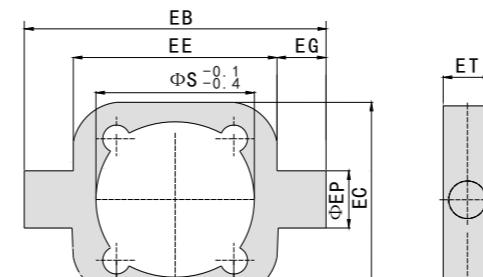
Sign	Bore	32	40	50	63	80	100	125	160	200
CC	22	25	27	32	36	41	50	55	60	
CD	9	12	12	15	15	20	25	30	30	
CE	10	12	12	16	16	20	25	30	30	
CJ	13	16	17	22	22	27	31	35.5	36	
CP	26	28	32	40	50	60	70	90	90	
CT	45	52	60	70	90	110	130	170	170	
PA1	51	59	67	77	97	119	139	181	181	
PB1	45.5	52.5	60.5	70.5	90.5	110.5	130.5	170.5	170.5	
S	47	53	65	75	95	115	140	180	220	
T	32.5	38	46.5	56.5	72	89	110	140	175	

CR



Sign	Bore	S	T	DC	DD	DE	DF	DJ	DQ	DM	DN
32	51	38	32	10	10	21	8	26	31	18	
40	54	41	36	11	12	24	9	28	35	22	
50	65	50	57	13	12	33	12	31.5	45	30	
63	67	52	50	15	16	37	12.5	40	50	35	
80	86	66	63	15	16	41.5	14	50	60	40	
100	96	76.5	71.5	18.5	20	55	15	60	70	51	

TC



Sign	Bore	32	40	50	63	80	100	125	160	200

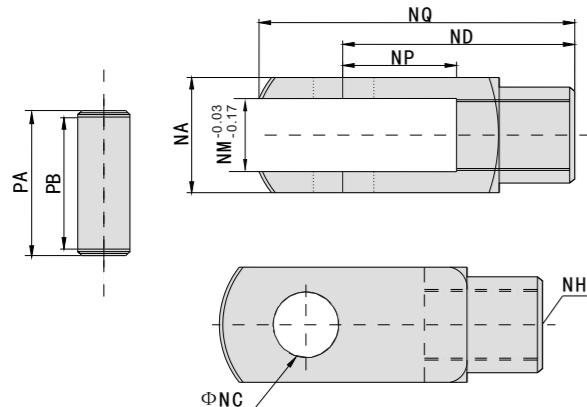


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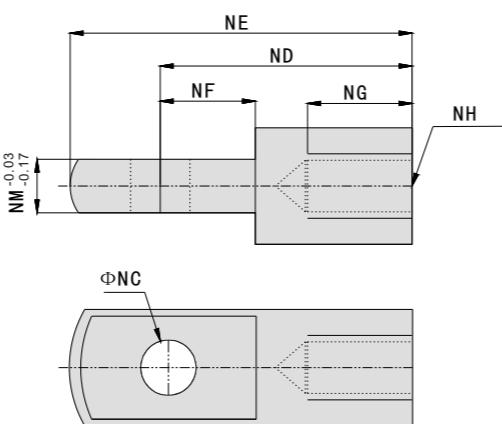
## DNC/SI ISO6431 Standard Cylinder Brackets

## Main Dimensions

Y Fitting



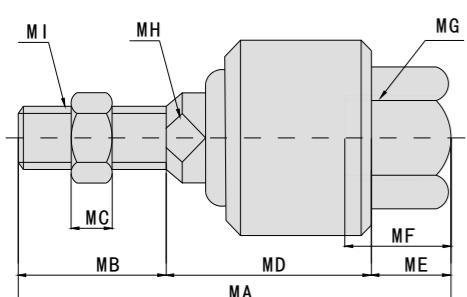
I Fitting



I

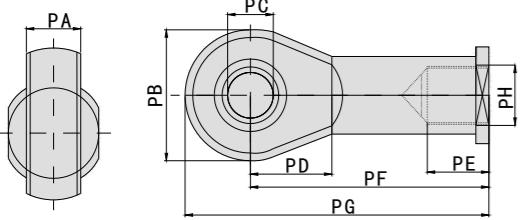
Bore \ Sign	NA	NC	ND	NE	NG	NF	NH	NM	NP	NQ	PA	PB
32	19	10	40	52	20	15	M10X1.25	10	20	52	26.2	20
40	25.4	12	48	67	20	24	M12X1.25	12	24	62	32.8	26.5
50	32	16	64	89	23	32	M16X1.5	16	32	83	39.3	33
63	32	16	64	89	23	32	M16X1.5	16	32	83	39.3	33
80	44.4	20	80	112	30	40	M20X1.5	20	40	105	53.3	45
100	44.4	20	80	112	30	40	M20X1.5	20	40	105	53.3	45
125	55	30	110	155	56	50	M27X2.0	30	54	148	64	55.6
160	70	35	144	201	72	50	M36X2.0	35	72	191	80	70.6
200	70	35	144	201	72	55	M36X2.0	35	72	191	80	70.6

## Floating Fitting



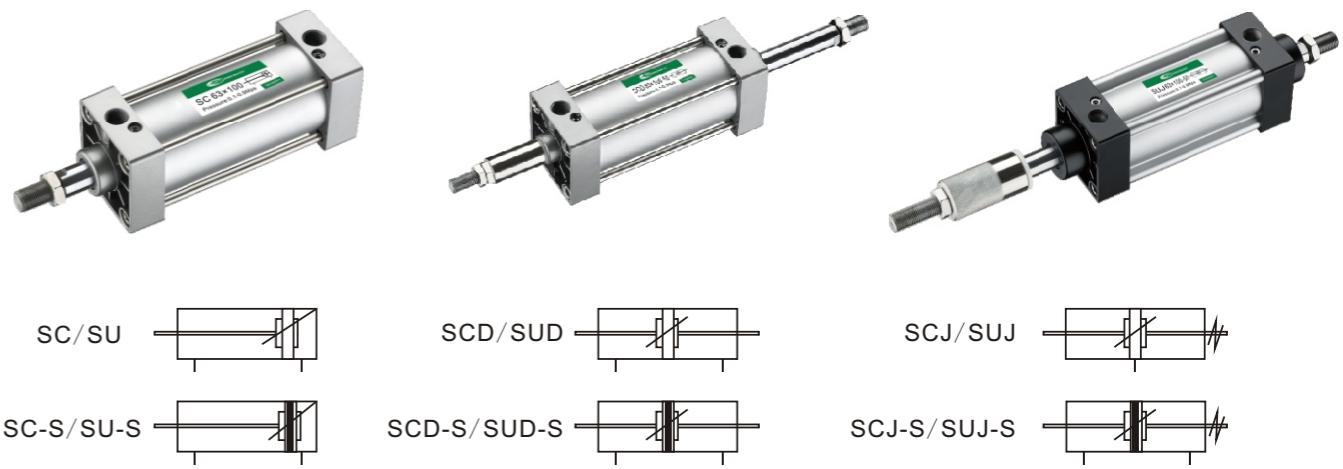
Bore \ Sign	MA	MB	MC	MD	ME	MF	MG	MH	MI
32	73	20	6	45	8	26	M10X1.25	12	M10X1.25
40	77	24	7	46	7	26	M12X1.25	12	M12X1.25
50	106	32	8	62	12	34	M16X1.5	19	M16X1.5
63	106	32	8	62	12	34	M16X1.5	19	M16X1.5
80	122	40	10	68	14	42	M20X1.5	19	M20X1.5
100	122	40	10	68	14	42	M20X1.5	19	M20X1.5
125	147	54	13.5	77	16	40	M27X2.0	24	M27X2.0
160	251	72	18	161	18	78	M36X2.0	36	M36X2.0
200	251	72	18	161	18	78	M36X2.0	36	M36X2.0

## B Fitting

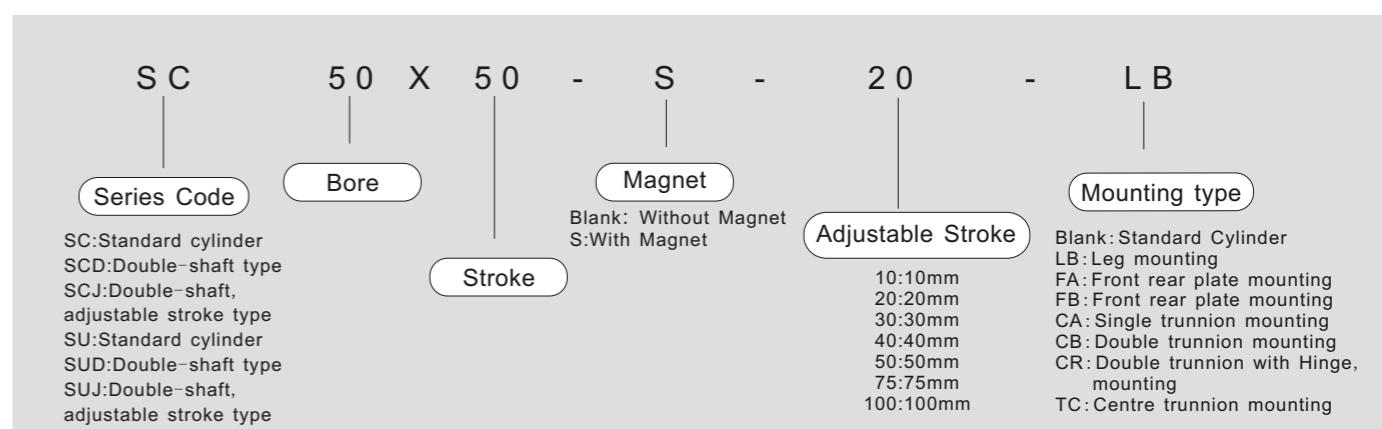


Bore \ Sign	PA	PB	PC	PD	PE	PF	PG	PH
32	14	28	10	15	20	43	57	M10X1.25
40	16	32	12	17	22	50	66	M12X1.25
50	21	42	16	22	28	64	85	M16X1.5
63	21	42	16	22	28	64	85	M10X1.5
80	25	50	20	26	33	77	102	M20X1.5
100	25	50	20	26	33	77	102	M20X1.5
125	37	70	30	36	51	110	145	M27X2.0
160	43	80	35	41	56	125	165	M36X2.0
200	43	80	35	41	56	125	165	M36X2.0

## SC/SU Series Standard Cylinder



## Ordering Code SC/SU Series Standard Cylinder



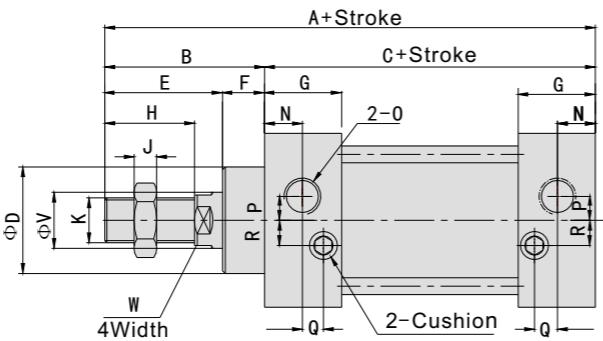
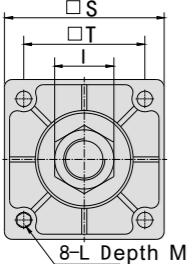
## Specifications

Bore (mm)	32	40	50	63	80	100	125	160	200
Acting type									
Clean air(40μm Filtration)									
Basic type FA FB CA CB CR LB TC TC-M									
Basic type FA LB TC TC-M									
Basic type FA LB TC TC-M									
0.1~0.9Mpa									
1.5Mpa									
-5~70°C									
50~800mm/s									
Adjustable cushion									
20mm									
32mm									
45mm									
Port size	G1/8	G1/4	G3/8	G1/2	G3/4				

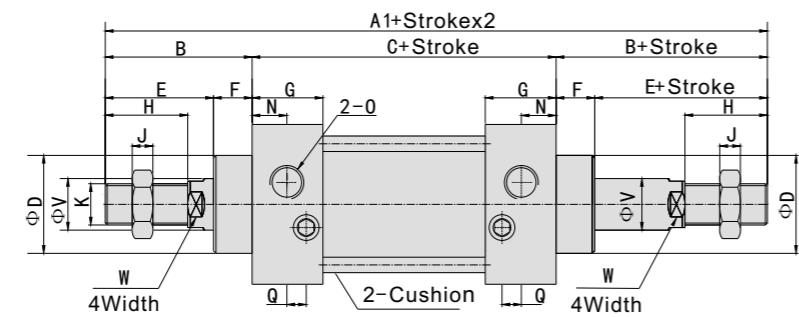
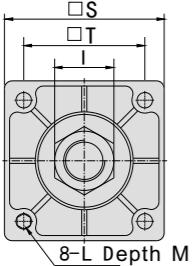
## SC/SU Series Standard Cylinder

### Main Dimensions

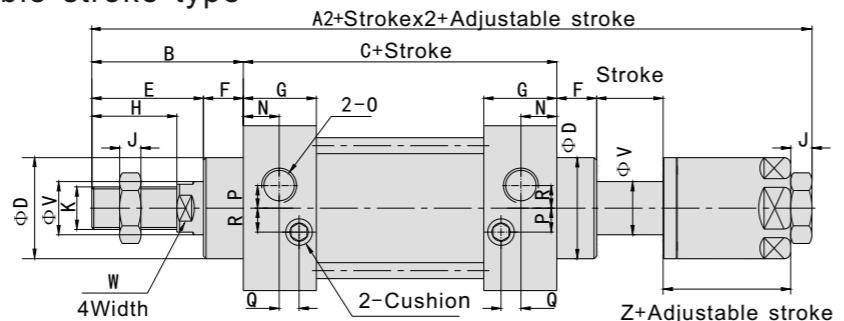
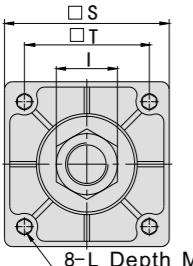
#### SC Basic type



#### SCD Double shaft type



#### SCJ Double shaft adjustable stroke type



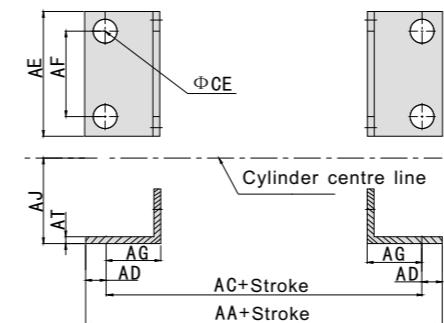
Bore	Sign	A	A1	A2	B	C	D	E	F	G	H	I	J	K
32	140	187	182	47	93	28	32	15	27.5	22	17	6	M10X1.25	
40	142	191	185	48	93	32	34	15	27.5	24	17	7	M12X1.25	
50	150	207	196	57	93	38	42	15	27.5	32	23	8	M16X1.5	
63	153	210	199	57	96	38	42	15	27.5	32	23	8	M16X1.5	
80	183	258	243	75	108	47	54	21	33	40	26	10	M20X1.5	
100	188	258	243	75	113	47	54	21	33	40	26	10	M20X1.5	
125	226	/	/	104	122	55	70	34	33	54	40	10	M27X2	
160	291	/	/	123	168	62	91	32	48	72	55	18	M36X2	
200	347	/	/	167	180	80	112	55	48	72	55	18	M36X2	

Bore	Sign	L	M	N	O	P	Q	R	S	T	V	W	Z
32	M6X1		9.5	13.5	G1/8	3.5	7.5	7	45	33	12	10	21
40	M6X1		9.5	13.5	G1/4	6	8.2	9	50	37	16	14	21
50	M6X1		9.5	13.5	G1/4	8.5	8.2	9	62	47	20	17	23
63	M8X1.25		9.5	13.5	G3/8	7	8.2	8.5	75	56	20	17	23
80	M10X1.5		11.5	16.5	G3/8	10	9.5	14	94	70	25	22	29
100	M10X1.5		11.5	16.5	G1/2	11	9.5	14	112	84	25	22	29
125	M12X1.75		15.5	16.5	G1/2	/	/	/	140	110	32	27	/
160	M16X2		17.5	25	G1/2	/	/	/	180	140	40	36	/
200	M16X2		17.5	25	G3/4	/	/	/	220	175	40	36	/

## SC/SU Series Standard Cylinder Brackets

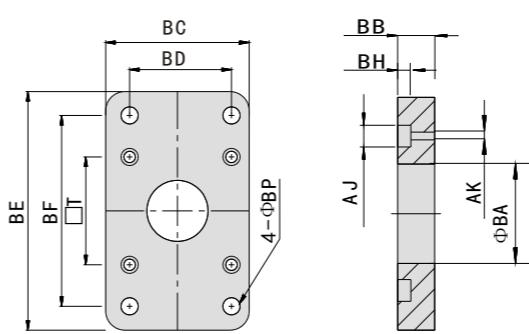
### Main Dimensions

#### LB



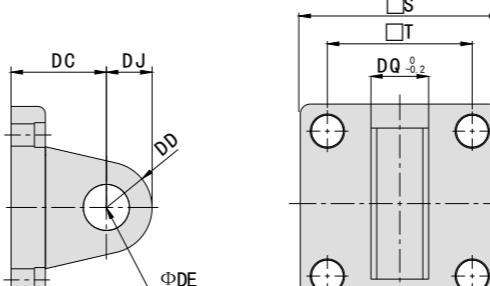
Sign	Bore	32	40	50	63	80	100	125	160	200
AA	153	169	173	184	200	210	249	328	380	
AC	134	140	149	158	168	174	213	288	320	
AD	9.5	14.5	12	12	16	18	18	20	20	
AE	50	57	68	80	97	112	140	180	220	
AF	33	36	47	56	70	84	90	115	135	
AG	20.5	23.5	28	31	30	30	45	60	70	
AJ	28	30	36.5	41	49	57	90	115	135	
AP	9	12	12	14	14	16	16	18	22	
AT	3.2	3.2	3.2	3.2	4	4	8	8	10	

#### FA/FB



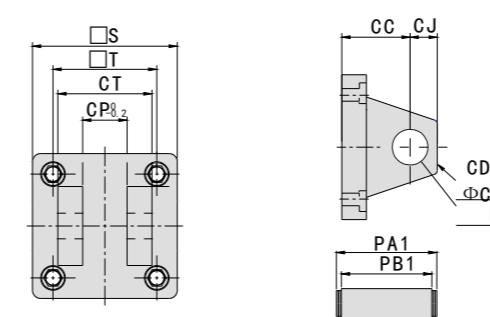
Sign	Bore	32	40	50	63	80	100	125	160	200
BA	28.3	32.3	38.3	38.3	47.3	47.3	56	63	81	
BB	10	10	10	12	16	16	20	25	25	
BC	47	52	65	76	95	115	140	180	220	
BD	33	36	47	56	70	84	90	115	135	
BE	72	84	104	116	143	162	224	280	320	
BF	58	70	86	98	119	138	180	230	270	
BH	6.5	6.5	8.5	8.5	10.5	10.5	15	20	20	
AJ	10.5	10.5	13.5	13.5	16.6	16.6	19	25	25	
AK	6.5	6.5	8.5	8.5	10.5	10.5	12.5	16.5	16.5	
BP	7	7	9	9	12	12	16	18	22	
T	33	37	47	56	70	84	110	140	175	

#### CA



Sign	Bore	32	40	50	63	80	100	125	160	200
S	48	50	62	75	94	112	140	180	220	
T	33	37	47	56	70	84	110	140	175	
DC	34	34	34	34	48	48	50	55	60	
DD	14	14	15	15	20	20	25	30	30	
DE	12	14	14	14	20	20	25	30	30	
DJ	14	14	15	15	20	20	25	30	30	
DQ	16	20	20	20	32	32	70	90	90	

#### CB

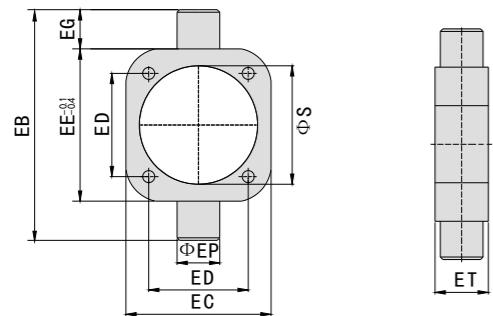


Sign	Bore	32	40	50	63	80	100	125	160	200
CC	19	19								

## SC/SU Series Standard Cylinder Brackets

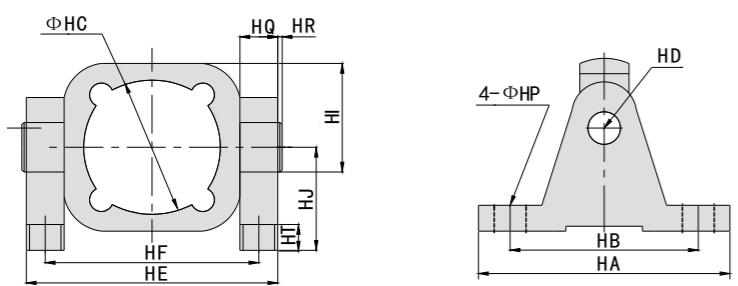
### Main Dimensions

TC



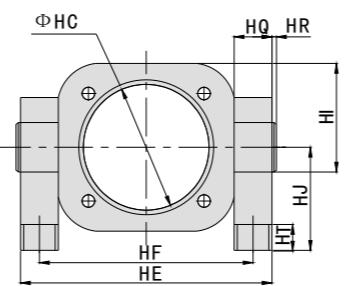
TC-M

For SU Series



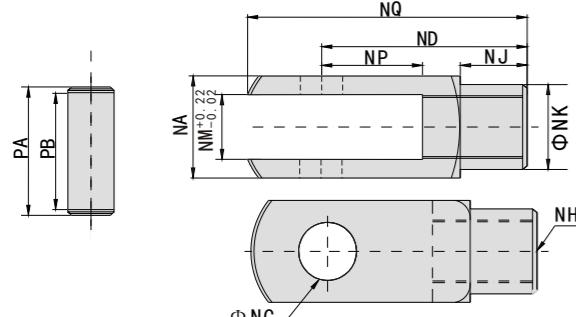
Sign	Bore	40	50	63	80	100	125	160	200
EB		113	126	138	164	182	210	264	336
EC		63	76	88	114	132	160	200	240
ED		37	47	56	70	84	110	140	175
EE		63	76	88	114	132	160	200	240
EG		30	30	30	30	30	32	48	
EP		30	30	30	30	30	32	38	38
ET		30	30	30	30	30	38	44	
S		45.5	55.5	68.5	87.5	107.5	134.5	172.5	212.5

For SC Series

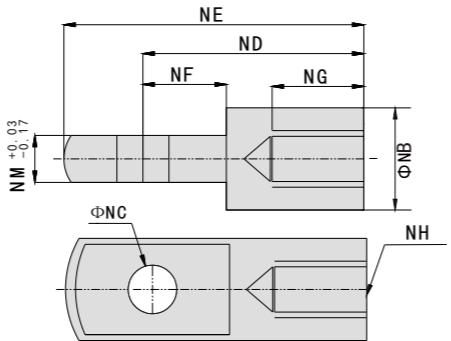


Sign	Bore	HA	HB	HC	HD	HE	HF	HI	HJ	HQ	HR	HT	HP
40		110	80	45.5	22	109	86	81.5	50	23	2	12	12
50		110	80	55.5	22	122	99	88	50	23	2	12	12
63		110	80	68.5	22	134	111	94	50	23	2	12	12
80		120	85	87.5	22	160	137	127	70	23	2	14	14
100		120	85	107.5	22	178	155	136	70	23	2	14	14

Y Fitting



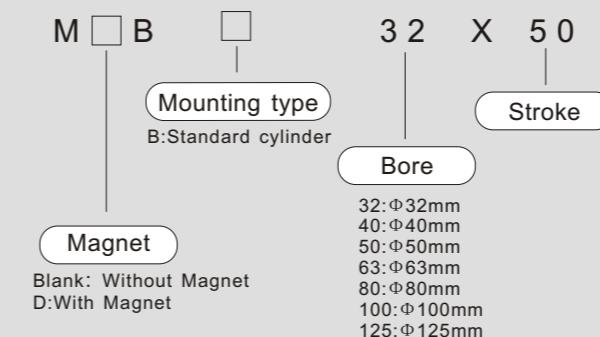
I Fitting



Sign	Bore	NA	NB	NC	ND	NE	NF	NG	NH	NJ	NK	NM	NP	NQ	PA	PB
32		19	20	10	40	52	15	20	M10X1.25	12	18	10	20	52	25	19.5
40		25.4	24	12	48	67	24	20	M12X1.25	20	23	12	24	62	32.8	26.5
50		32	32	16	64	89	32	23	M16X1.5	22	30	16	32	83	39.3	33
63		32	32	16	64	89	32	23	M16X1.5	22	30	16	32	83	39.3	33
80		44.4	40	20	80	112	40	30	M20X1.5	30	39	20	40	105	53.3	45
100		44.4	40	20	80	112	40	30	M20X1.5	30	39	20	40	105	53.3	45
125		55	45	25	110	155	40	56	M27X2	30	54	48	64	148	64	55
160		80	54	30	120	201	35	50	M36X2	40	54	40	35	150	91	81
200		80	54	30	120	201	35	50	M36X2	40	54	40	35	150	91	81

## MB Series Standard Cylinder

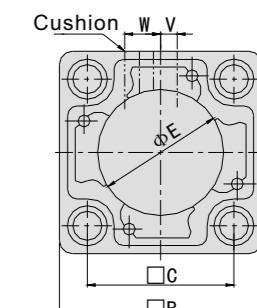
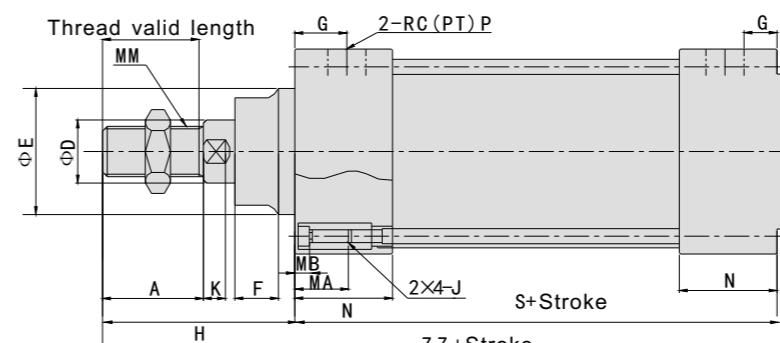
### Ordering Code MB Series Standard Cylinder



### Specifications

Bore (mm)	32	40	50	63	80	100	125
Working medium	Clean air (40μm Filtration)						
Acting type	Double acting						
Max pressure	1.0Mpa						
Min pressure	0.05Mpa						
Speed range (mm/s)	50~1000						
Cushion	Cushion Both Side						
Oil	No Need						
Port size	G1/8	G1/4		G3/8		G1/2	

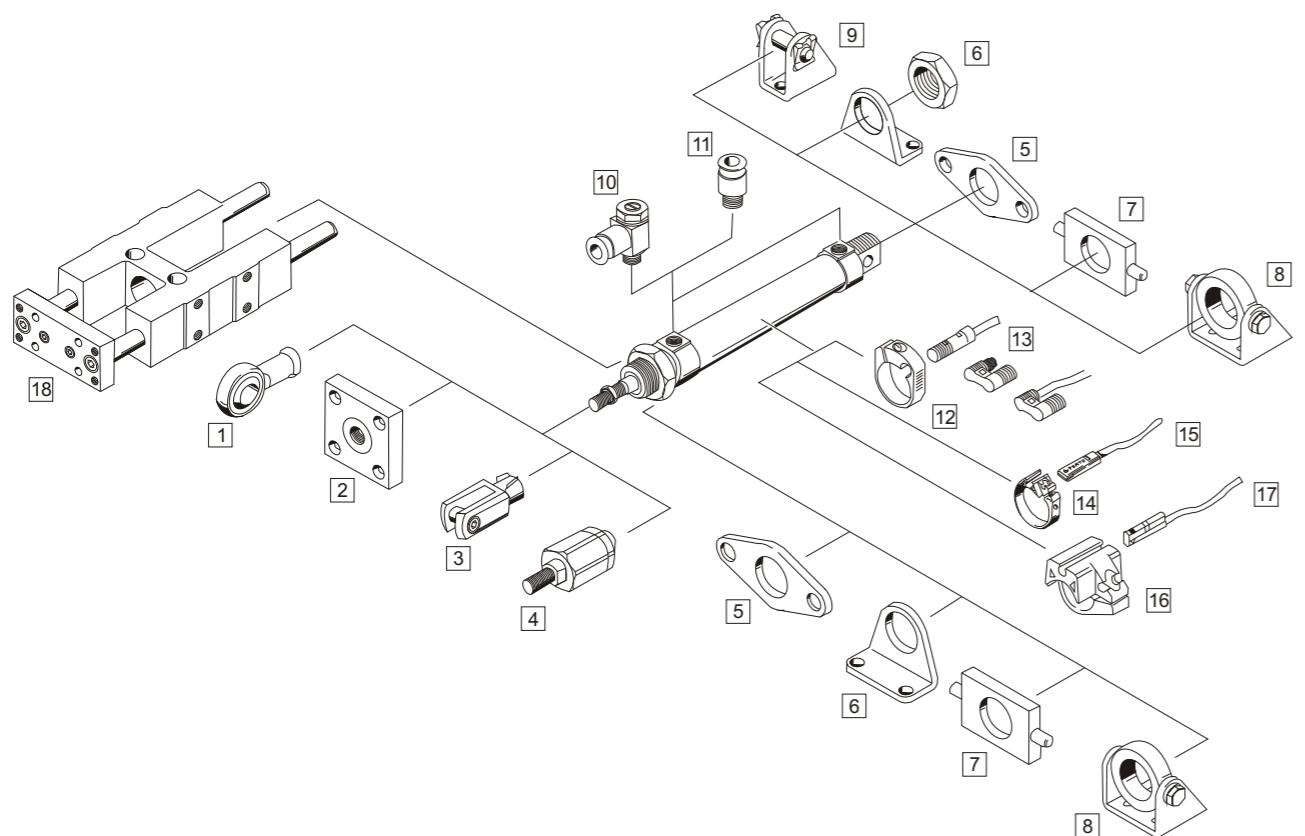
### Main Dimensions



Bore	Stroke range	Thread length	A	□B	□C	ΦD	ΦE	F	G	MA	MB	J	K	MM	N	P	S	V	W	H	ZZ
32	~500	19.5	22	46	32.5	12	30	13	13	16	4	M6X1.0	6	M10X1.25	27	1/8	84	4	6.5	47	135
40	~500	27	30	52	38	16	35	13	14	16	4	M6X1.0	6	M14X1.5	27	1/4	84	4	9	51	139
50	~600	32	35	65	46.5	20	40	14	15.5	16	5	M8X1.25	7	M18X1.5	31.5	1/4	94	5	10.5	58	156
63	~600	32	35	75	56.5	20	45	14	16.5	16	5	M8X1.25	7	M18X1.5	31.5	3/8	94	9	12	58	156
80	~800	37	40	95	72	25	45	20	19	16	5	M10X1.5	10	M22X1.5	38	3/8	114	11.5	14	72	190
100	~800	37	40	114	89	30	55	20	19	16	5	M10X1.5	10	M26X1.5	38	1/2	114	17	15	72	190
125	~1000	50	54	136	110	32	60	27	19	20	6	M12X1.75	13	M27X2.0	38	1/2	120	17	15	97	223

## Technical Data 2

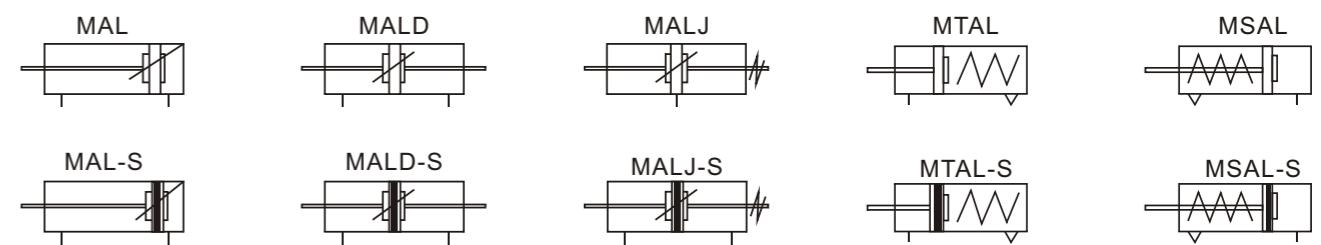
### Cylinder Peripheral Component



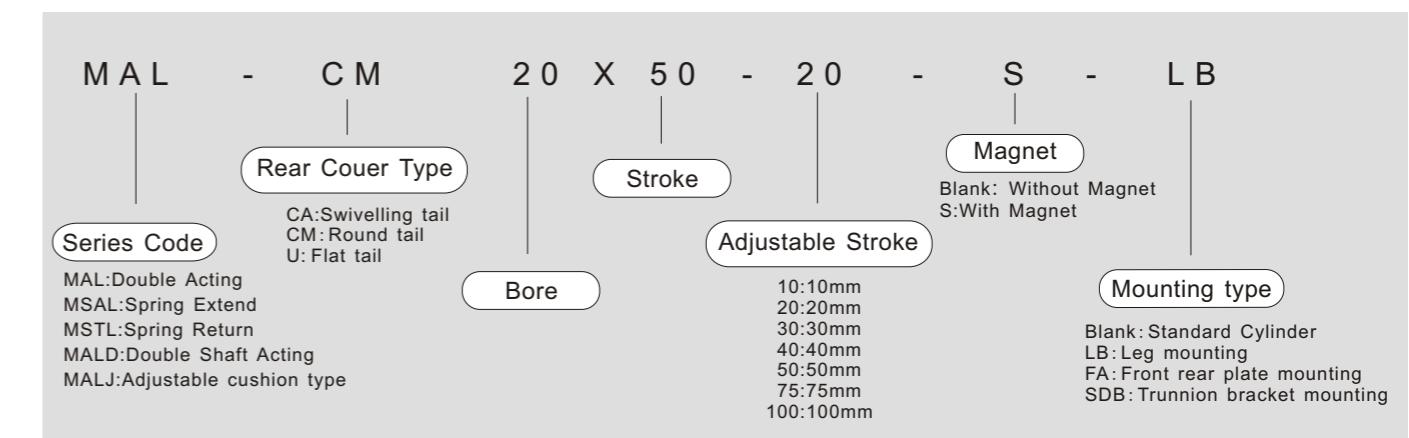
### Air cylinder theory force table

Bore (mm)	16		20		25		32		40		50		63							
OD of rod (mm)	6		8		10		12		16		16		16							
Acting type	Single Acting Spring Extend	Double Acting Push force	Double Acting Pull force	Single Acting Spring Extend	Double Acting Push force	Double Acting Pull force	Single Acting Spring Extend	Double Acting Push force	Double Acting Pull force	Double Acting Push force	Double Acting Pull force	Double Acting Push force	Double Acting Pull force	Double Acting Push force						
Actual working area (mm <sup>2</sup> )	201	201	181	314	314	264	490	490	412	804	804	690	1256	1256	1055	1963	1762	3116	2915	
Working pressure (Mpa)	0.1	-	20.1	18.1	-	31.4	26.4	-	49.0	41.2	-	80.4	69.0	-	125.6	105.5	196.3	176.2	311.6	291.5
	0.2	-	40.2	36.2	15.7	62.8	52.8	24.5	98.0	82.4	40.2	160.8	138.0	62.8	251.2	211.0	392.6	352.4	487.8	603.1
	0.3	20.1	60.3	54.3	47.1	94.2	79.2	73.5	147.0	123.6	120.6	241.2	207.0	188.4	376.8	316.5	588.9	528.6	799.4	894.6
	0.4	40.2	80.4	72.4	78.5	125.6	105.6	122.5	196.0	164.8	201.0	321.6	276.0	314.0	502.4	422.0	785.2	704.8	1111	1186
	0.5	60.3	100.5	90.5	109.9	157.0	132.0	171.5	245.0	206.0	281.4	402.0	345.0	439.6	628.0	527.5	981.5	881.0	1422	1477
	0.6	80.4	120.6	108.6	141.3	188.4	158.4	220.5	294.0	247.2	361.8	482.4	414.0	565.2	753.6	633.0	1177	1057	1734	1769
	0.7	100.4	140.7	126.7	172.7	219.8	184.8	269.5	343.0	288.4	442.2	562.8	483.0	690.8	879.2	738.5	1374	1233	2045	2060
	0.8	-	-	-	204.1	251.2	211.2	318.5	392.0	329.6	522.6	643.2	552.0	816.4	1004	844.0	1570	1409	2357	2352
	0.9	-	-	-	235.5	282.6	237.6	367.5	441.0	370.8	603.0	723.6	621.0	942.0	1130	949.5	1766	1585	2669	2643

## MAL Series Mini Cylinder



### Ordering Code MAL Series Mini Cylinder



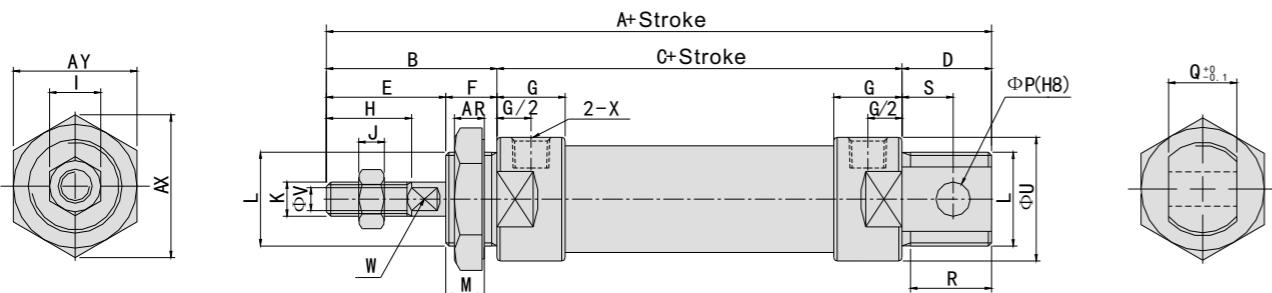
### Specifications

Bore (mm)	16	20	25	32	40
Acting type	MAL、MALD、MALJ Series:Double acting; MSAL、MATL Series:Single acting				
Working medium	Clean air(40μm Filteration)				
Mounting type	MAL、MSAL、MATL Series:Basic type LB FA SDB; MALD、MALJ Series:Basic type LB FA				
Working pressure range	MAL、MALD、MALJ Series:0.1~0.9Mpa; MSAL、MATL Series:0.2~0.9Mpa				
Guaranteed pressure	1.5Mpa				
Working temperature	-5~70°C				
Speed range	MAL Series:30~800mm/s; Other Series:50~800mm/s				
Port size	M5X0.8	G1/8			G1/4

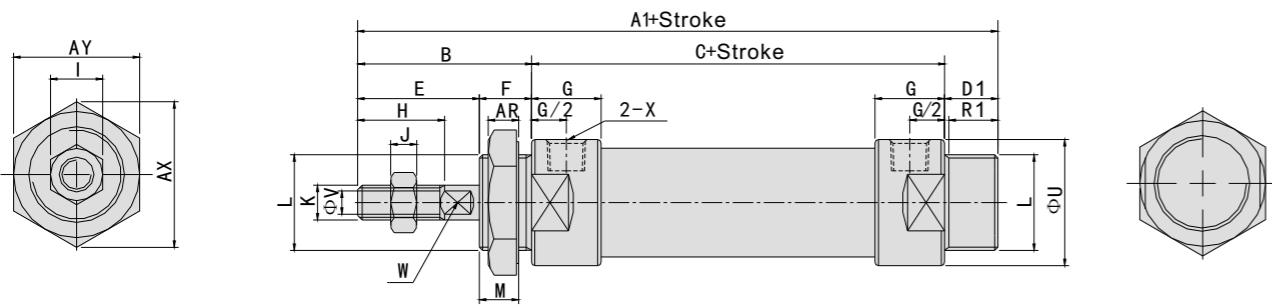
## MAL Series Mini Cylinder

### Main Dimensions

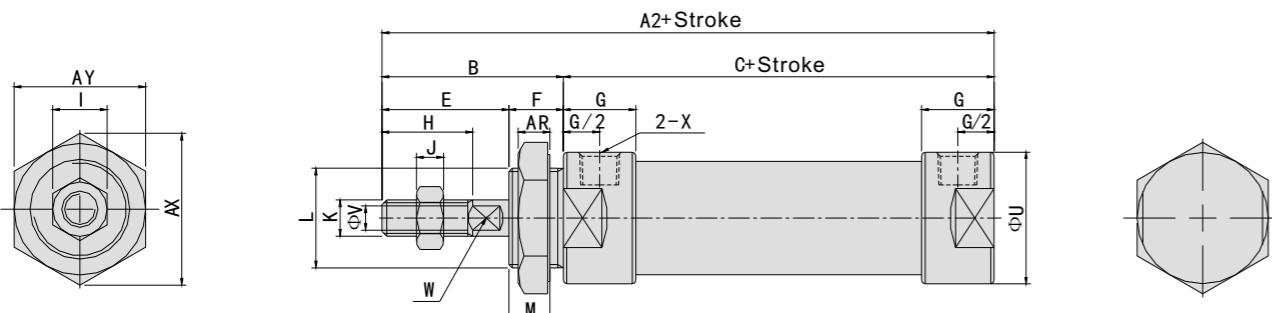
**MAL-CA** Swivelling Tail



**MAL-CM** Round Tail



**MAL-U** Flat Tail



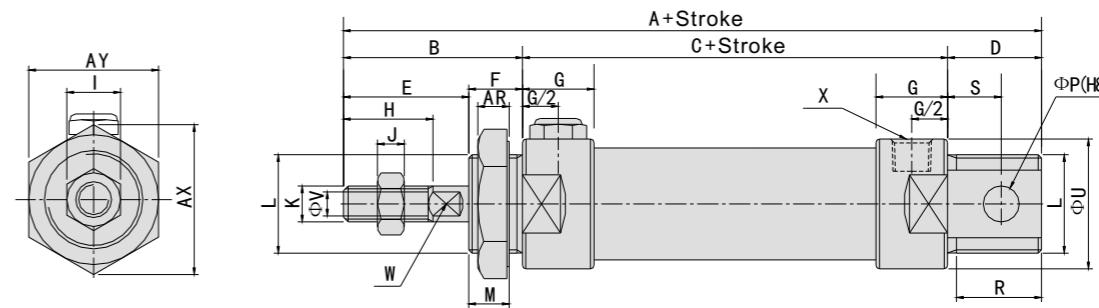
Bore	Sign	A	A1	A2	B	C	D	D1	E	F	G	H	I	J	K
16		104	104	90	38	52	15	15	24	14	11	16	10	5	M6x1
20		131	122	110	40	70	21	12	28	12	16	20	12	6	M8x1.25
25		135	128	114	44	70	21	14	30	14	16	22	17	6	M10x1.25
32		141	128	114	44	70	27	14	30	14	16	22	17	6	M10x1.25
40		165	152	138	46	92	27	14	32	14	22	24	17	7	M12x1.25

Bore	Sign	L	M	P	Q	R	R1	S	U	V	W	X	AR	AX	AY
16		M16x1.5	8	6	12	13	/	6	20	6	/	M5	7	24	27.5
20		M22x1.5	10	8	16	19	10	12	29	8	6	G1/8	7	33	29
25		M22x1.5	12	8	16	19	12	12	34	10	8	G1/8	7	33	29
32		M24x2.0	12	10	16	25	12	15	39.5	12	10	G1/8	8	37	32
40		M30x2.0	12	12	20	25	12	15	49.5	16	14	G1/4	9	47	41

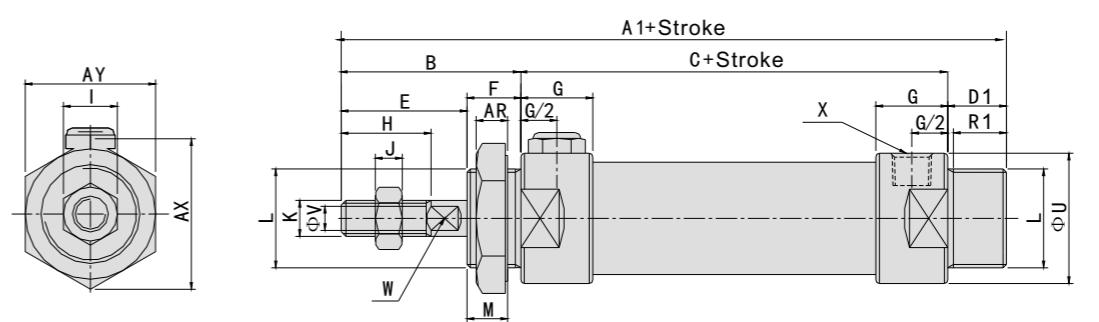
## MAL Series Mini Cylinder

### Main Dimensions

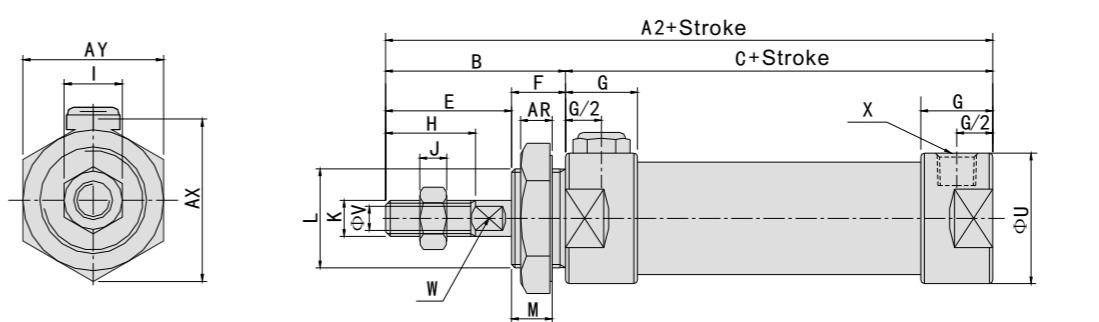
**MSAL-CA** Single Acting Swivelling Tail



**MSAL-CM** Single Acting Round Tail



**MSAL-U** Single Acting Flat Tail



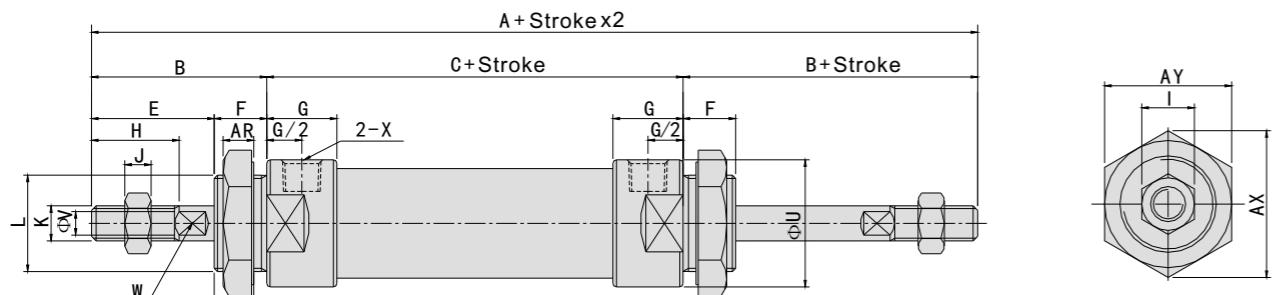
Sign	A	A1	A2	B	C	D	D1	E	F	G	H	I	J
Bore/Stroke	0~50	51~100	0~50	51~100	0~50	51~100	0~50	51~100	0~50	51~100	0~50	51~100	0~50
20	131	156	122	147	110	135	40	70	95	21	12	28	12
25	135	160	128	153	114	139	44	70	95	21	14	30	14
32	141	166	128	153	114	139	44	70	95	27	14	30	14
40	165	190	152	177	138	163	46	92	117	27	14	32	14

Bore	Sign	K	L	M	P	Q	R	R1	S	U	V	W	X	AR	AX	AY
20		M8X1.25	M22X1.5	10	8	16	19	10	12	29	8	6	G1/8	7	33	29
25		M10X1.25	M22X1.5	12	8	16	19	12	12	34	10	8	G1/8	7	33	29
32		M10X1.25	M24X2.0	12	10	16	25	12	15	39.5	12	10	G1/8	8	37	32
40		M12X1.25	M30X2.0	12	12	20	25	12	15	49.5	16	14	G1/4	9	47	41

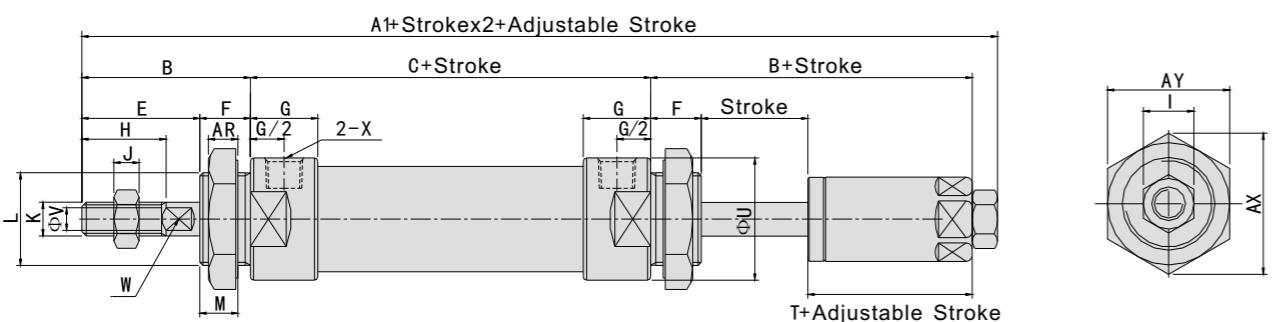
## MAL Series Mini Cylinder

### Main Dimensions

#### MALD Double shaft type



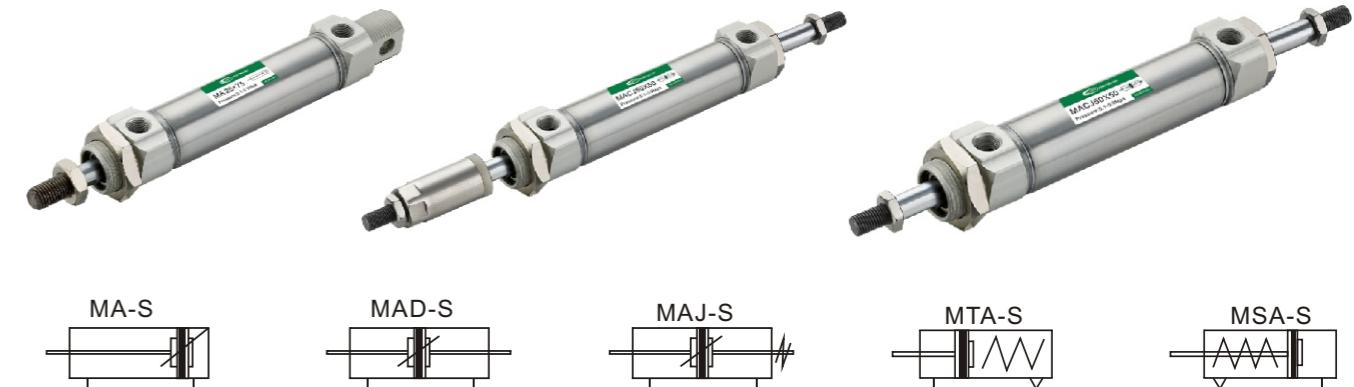
#### MALJ Double shaft adjustable stroke type



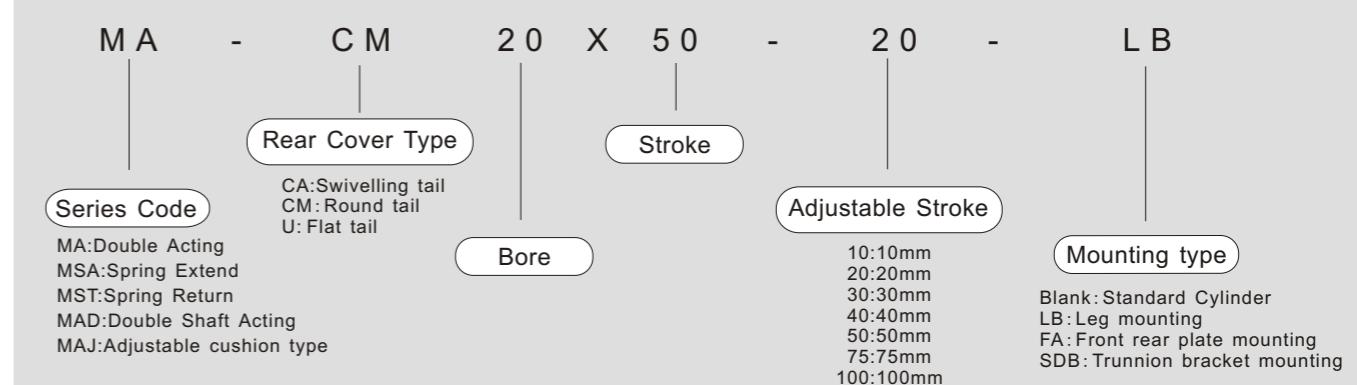
Bore	Sign	A	A1	B	C	E	F	G	H	I	J	K
20		131	122	40	70	28	12	16	20	12	6	M8X1.25
25		135	128	44	70	30	14	16	22	17	6	M10X1.25
32		141	128	44	70	30	14	16	22	17	6	M10X1.25
40		165	152	46	92	32	14	22	24	17	7	M12X1.25

Bore	Sign	L	M	U	V	W	X	AR	AX	AY	T
20		M22X1.5	10	29	8	6	G1/8	7	33	29	19
25		M22X1.5	12	34	10	8	G1/8	7	33	29	21
32		M24X2.0	12	39.5	12	10	G1/8	8	37	32	21
40		M30X2.0	12	49.5	16	14	G1/4	9	47	41	21

## MA Series Mini Cylinder



### Ordering Code MA Series Mini Cylinder

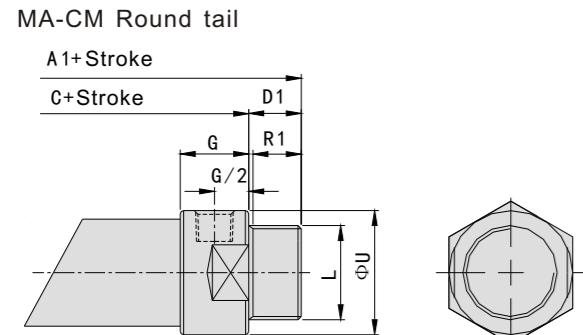
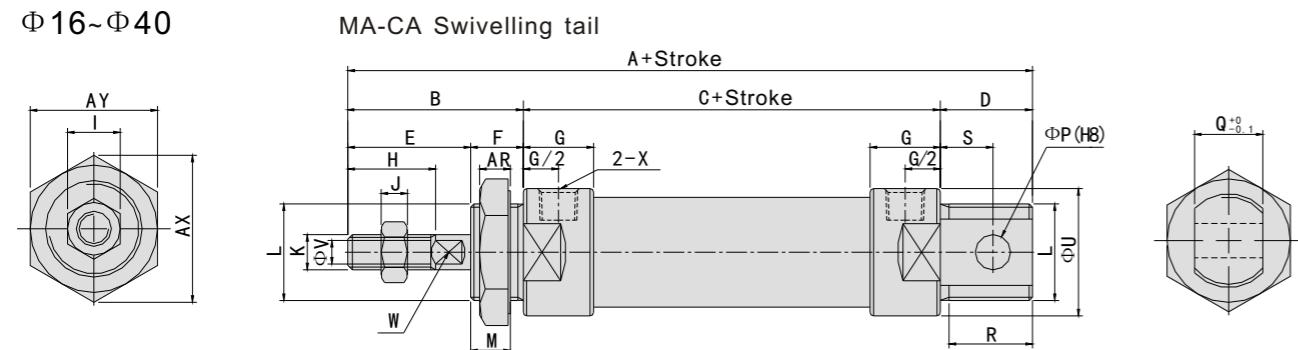


### Specifications

Bore (mm)	16	20	25	32	40	50	63	
Mounting type	MA, MAC, MAD, MAJ							
	MSA, MTA							
Working medium	Clean air(40μm Filtration)							
Mounting type	MA, MAC, MSA, MTA Series:Basic type LB FA SDB   Basic type MAD, MAJ Series:Basic type LB FA							
Working pressure range	MA, MAC, MAD, MAJ: 0.1~0.9Mpa; MSA, MTA:0.2~0.9Mpa							
Guaranteed pressure	1.5Mpa							
Working temperature	5~70°C							
Speed range	MA, MAC, MSA, MTA: 50~800mm/s; MSA, MTA, MAD, MAJ: 30~800mm/s							
Cushion type	Standard	Fixed cushion						
	Cushion	-	Adjustable cushion					
Port size	M5X0.8	G1/8						
		G1/4						

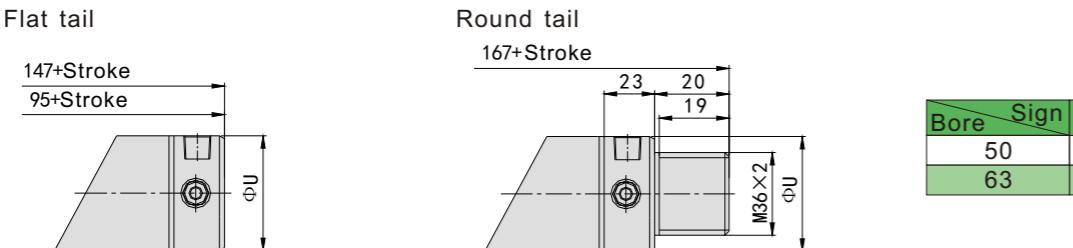
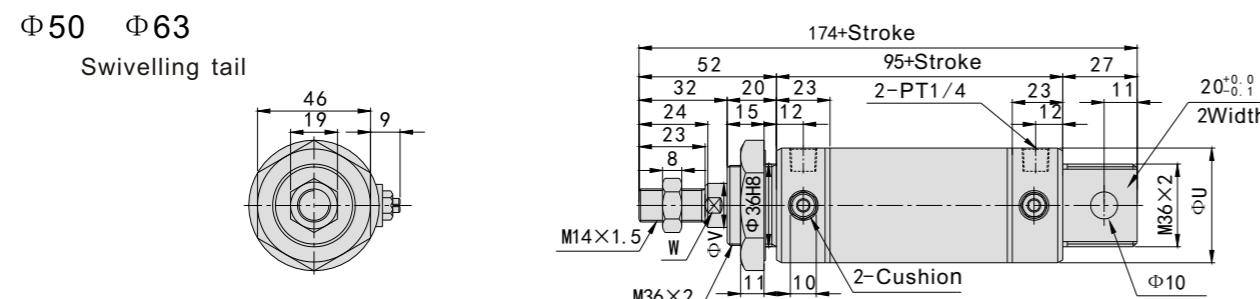
## MA Series Mini Cylinder

## Main Dimensions



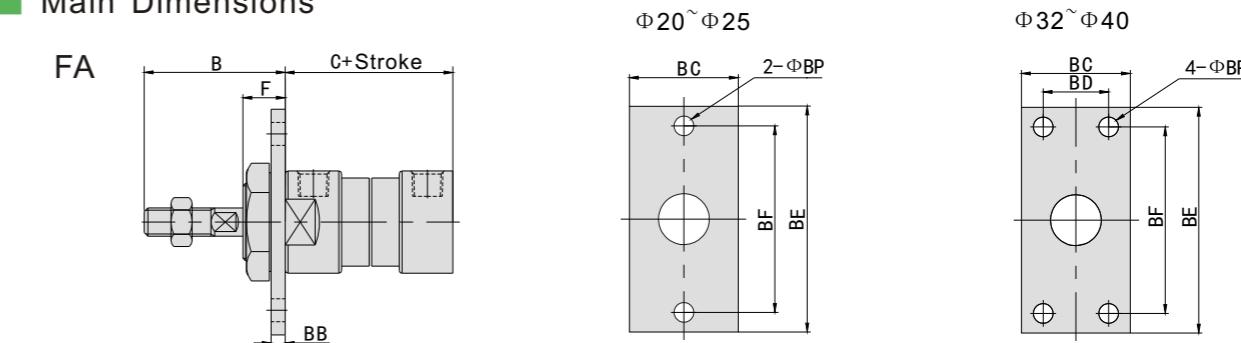
Bore	Sign	A	A1	A2	B	C	D	D1	E	F	G	H	I	J	K
16		114	114	98	38	60	16	15	22	16	10	16	10	5	M6X1
20		137	128	116	40	76	21	12	28	12	16	20	12	6	M8X1.25
25		141	134	120	44	76	21	14	30	14	16	22	17	6	M10X1.25
32		147	134	120	44	76	27	14	30	14	16	22	17	6	M10X1.25
40		149	136	122	46	76	27	14	32	14	16.7	24	17	7	M12X1.25

Bore	Sign	L	M	P	Q	R	R1	S	U	V	W	X	AR	AX	AY
16	M16X1.5	14	6	12	14	14	9	21	6	5	M5	6	25	22	
20	M22X1.5	10	8	16	19	12	12	27	8	6	G1/8	7	33	29	
25	M24X1.5	12	8	16	19	14	12	30	10	8	G1/8	7	33	29	
32	M24X2.0	12	10	16	25	14	15	35	12	10	G1/8	8	37	32	
40	M30X2.0	12	12	20	25	14	15	41.6	16	14	G1/8	9	47	41	

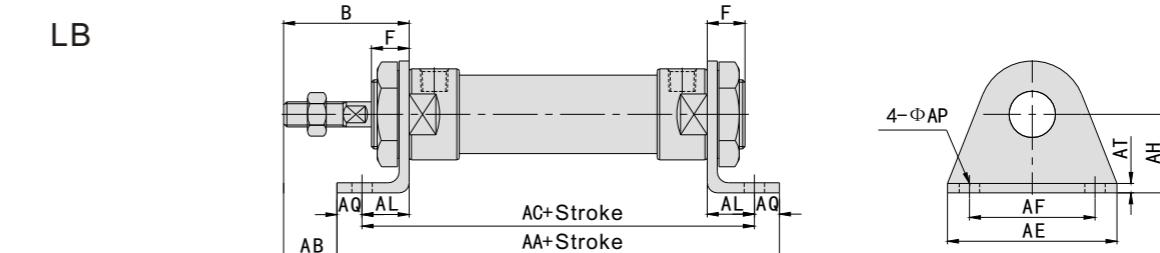


MAL/MA Series Mini Cylinder Brackets

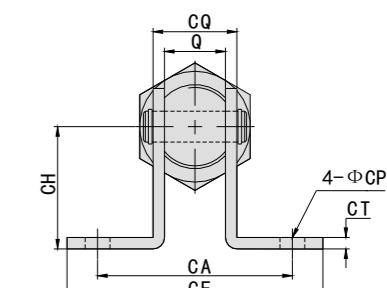
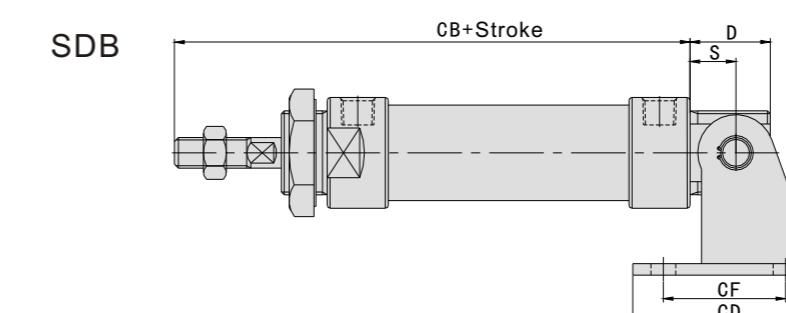
## ■ Main Dimensions



Sign	B	C (MA Series)	C (MSA Series)		C (MAL Series)	C (MSAL Series)		BB	BC	BD	BE	BF	BP	F
			0~50	51~100		0~50	51~100							
16	38	60	60	85	-	-	-	3	26	-	52	40	5.5	16
20	40	76	76	101	70	70	95	4	38	-	64	50	6.5	12
25	44	76	76	101	70	70	95	4	38	-	64	50	6.5	14
32	44	76	76	101	70	70	95	4	47	33	72	58	6.5	14
40	46	76	76	101	92	92	117	4	50	36	84	70	6.5	14



Sign	B	F	AA (MA Series)	AA (MSA Series)		AB	AC (MA series)	AC (MSA Series)		AA (MAL Series)	AA (MSAL Series)		AC (MAL系列)	AC (MSAL Series)		AE	AF	AL	AQ	AP	AT	AH
				0-50	51-100			0-50	51-100		0-50	51-100		0-50	51-100							
16	38	16	98	98	123	25	86	86	111	-	-	-	-	-	-	44	32	13	6	5.5	3	20
20	40	12	122	122	147	25	106	106	131	116	116	141	100	100	125	54	40	15	8	6.5	3	25
25	44	14	122	122	147	29	106	106	131	116	116	141	100	100	125	54	40	15	8	6.5	3	25
32	44	14	142	142	167	19	126	126	151	136	136	161	120	120	145	59	45	25	8	6.5	4	32
40	46	14	142	142	167	21	126	126	151	158	158	183	142	142	167	64	50	25	8	6.5	4.5	36

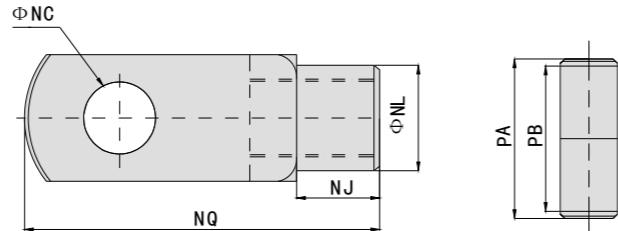
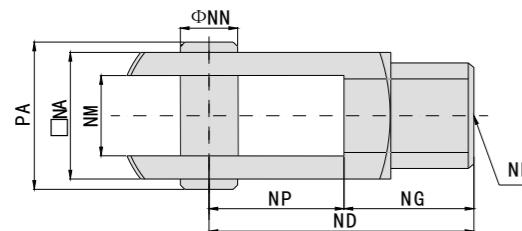


Sign	D	S	Q	CA	CB (MA Series)	CB (MSA Series)		CB (MAL Series)	CB(MSAL Series)		CD	CE	CF	CH	CT	CP	CQ
						0~50	51~100		0~50	51~100							
16	16	9	12	-	107	107	132	-	-	-	23	-	12	20	2.3	5.5	16.5
20	21	12	16	51	128	128	153	122	122	147	48	67	32	32	3	6.5	22
25	21	12	16	51	132	132	157	126	126	151	48	67	32	32	3	6.5	22
32	27	15	16	51	135	135	160	129	129	154	52	67	36	36	4	6.5	24
40	27	15	20	55	137	137	162	153	153	178	56	71	40	40	4	6.5	28

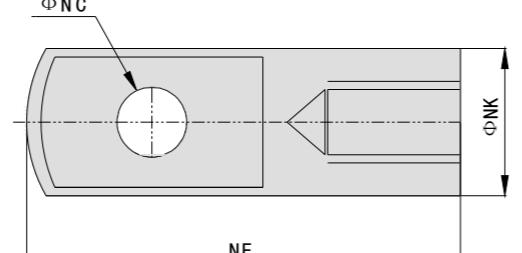
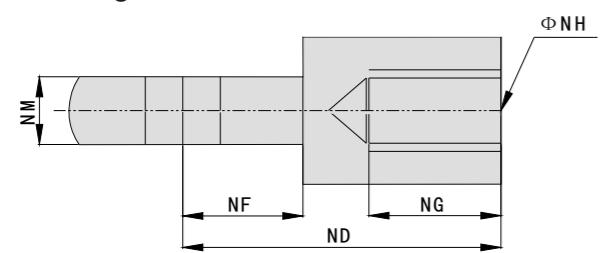
## MAL/MA Series Mini Cylinder Brackets

### Main Dimensions

Y Fitting

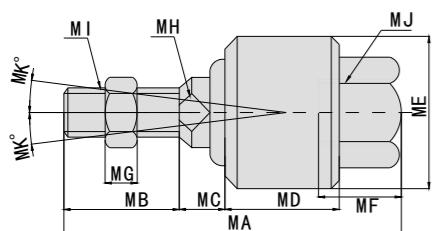


I Fitting



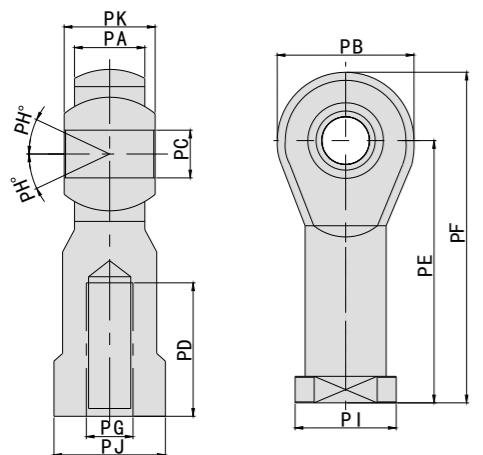
Bore	Sign	NA	NC	ND	NE	NF	NG	NH	NJ	NK	NL	NM	NN	NP	NQ	PA	PB
16		12	3.5	12	28	8.5	12.5	M6X1	7	12	12	6	5	8.5	28	17	12.5
20		16	8	30	40	11	15	M8X1.25	10	16	14	8	8	15	40	21	16.5
25		19	10	40	52	15	20	M10X1.25	12	20	18	10	10	20	52	25	19.5
32		19	10	40	52	15	20	M10X1.25	12	20	18	10	10	20	52	25	19.5
40		25.4	10	48	67	15	25	M12X1.25	20	24	23	14	10	20	57	31	26

Floating Fitting



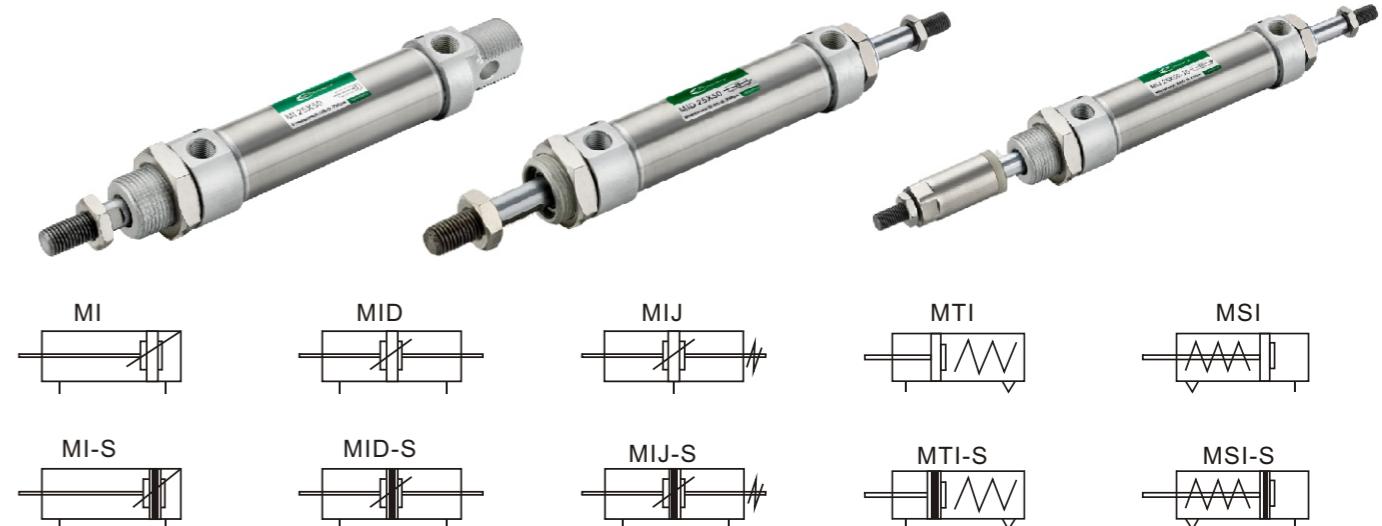
Bore	Sign	MA	MB	MC	MD	ME	MF	MG	MH	MI	MJ	MK
20		51	20	6	17	24	11.5	6	8	M8X1.25	M8X1.25	13
25		58	22	7	21	26	11.5	7	10	M10X1.25	M10X1.25	12
32		58	22	7	21	26	11.5	7	10	M10X1.25	M10X1.25	12
40		58	22	8	21	28	11.5	8	12	M12X1.25	M12X1.25	12
50		70	22.5	8.5	28	34.5	13	8	15	M14X1.5	M14X1.5	13
63		70	22.5	8.5	28	34.5	13	8	15	M14X1.5	M14X1.5	13

Bearing Fitting

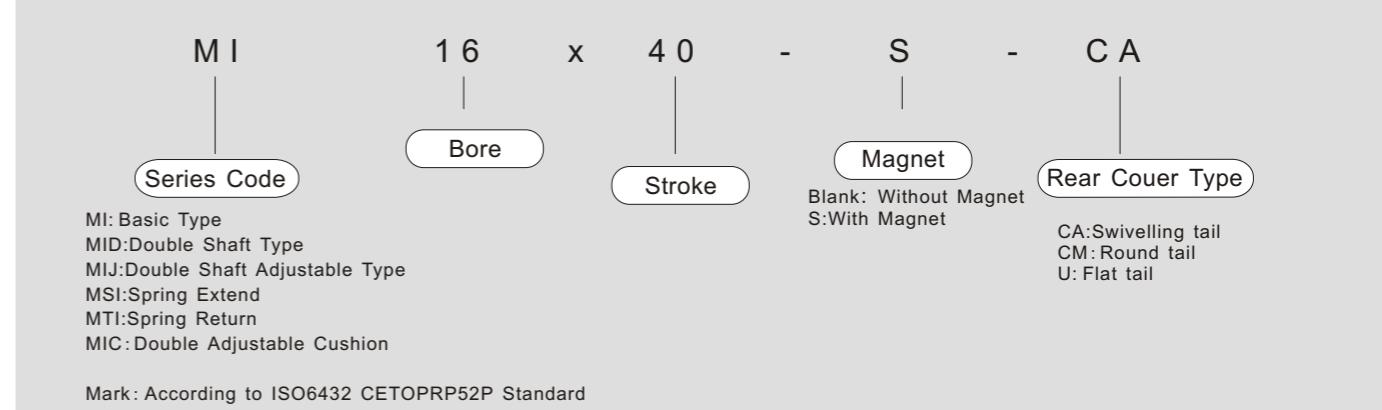


Bore	Sign	PA	PB	PC	PD	PE	PF	PG	PH	PI	PJ	PK
20		9	24	8	16	36	48	M8X1.25	13	16	14	12
25		11	26	10	20	43	56	M10X1.25	13	19	17	14
32		11	26	10	20	43	56	M10X1.25	13	19	17	14
40		12	32	12	24	50	66	M12X1.25	13	22	19	16
50		15	40	16	28	64	84	M16X1.5	15	27	22	21
63		15	40	16	28	64	84	M16X1.5	15	27	22	21

## MI Series Mini Cylinder



### Ordering Code MI Series Mini Cylinder



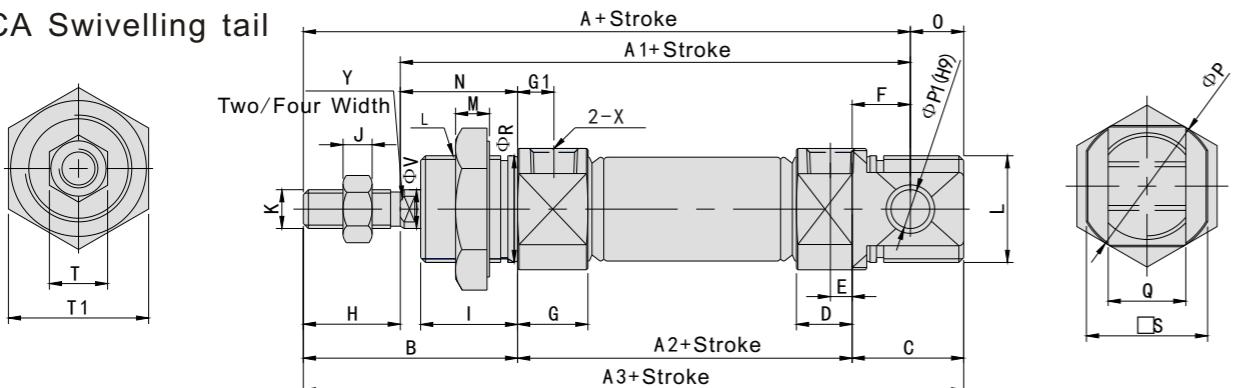
### Specifications

Bore (mm)	8	10	12	16	20	25	32	40							
Acting type	Double acting, Single acting spring extend, Single acting spring return														
Working medium	Clean air (40μm Filtration)														
pressure range	Double acting	0.05~0.7Mpa													
	Single acting	0.2~0.7Mpa													
Guaranteed pressure	1.5Mpa														
Working temperature	-5~70°C														
Speed range	50~750mm/s														
Cushion type	MIC Series: Adjustable Cushion Other Series: Anti-bump cushion														
Material	Stainless steel barrel														
Port size	M5X0.8			G1/8			G1/4								

## MI Series Mini Cylinder

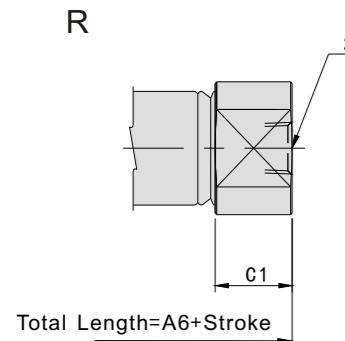
### Main Dimensions

CA Swivelling tail

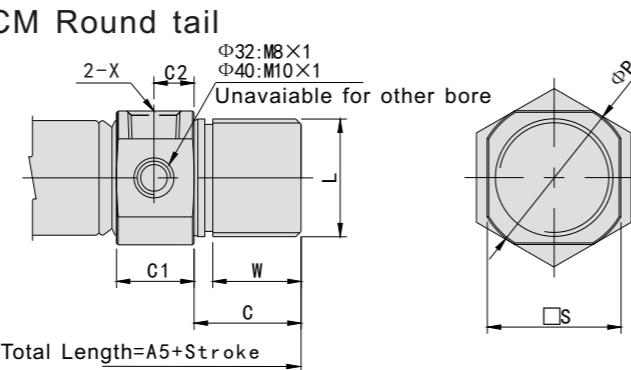


I

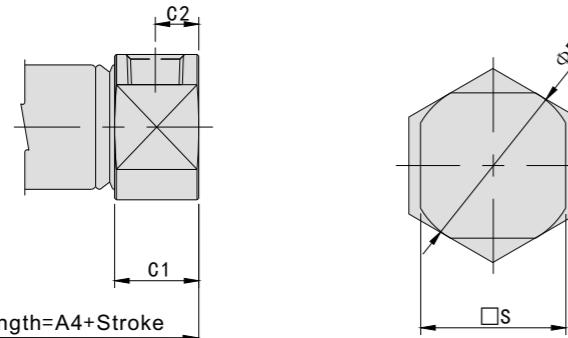
R



CM Round tail



U Flat tail

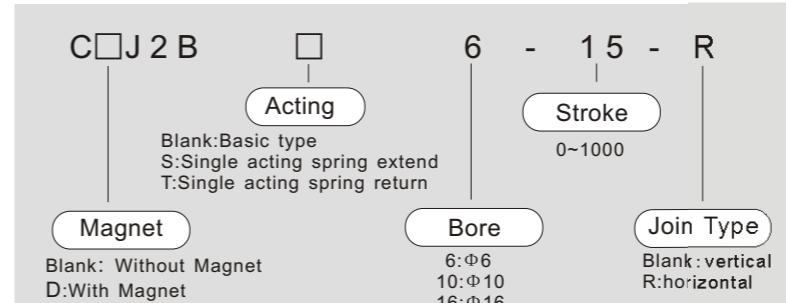


Bore	Sign	A	A1	A2	A3	A4	A5	A6	B	C	C1	C2	D	E	F	G	G1	H	I
8		76	64	46	86	74	-	-	28	12	9.5	5	9.5	5	6	11.5	7	12	12
10		76	64	46	86	74	-	-	28	12	9.5	5	9.5	5	6	11.5	7	12	12
12		91	75	50	105	88	-	-	38	17	10.5	6	10.5	6	9	12.5	8	16	17
16		98	82	56	111	94	111	94	38	17	10.5	6	10.5	6	9	12.5	8	16	17
20		115	95	62	126	106	126	106	44	20	14.5	7.5	14.5	7.5	12	14.5	7.5	20	20
25		126	104	65	137	115	137	114.5	50	22	15.5	8	16	8	12	16	8	22	22
32		-	-	-	-	125	140	126	58	14	15.5	8	-	-	-	16.5	9	20	30
40		-	-	-	-	158	174	158	69	16	22	11.5	-	-	-	22	12	24	35

Bore	Sign	J	K	L	M	N	O	P	P1	Q	R	S	T	T1	X	V	W	Y
8		2.5	M4X0.7	M12X1.25	6	16	10	17	4	8	12	15	7	17	M5X0.8	4	-	-
10		2.5	M4X0.7	M12X1.25	6	16	10	17	4	8	12	15	7	17	M5X0.8	4	-	-
12		5	M6X1.0	M16X1.5	6	22	14	20	6	12	16	18	10	22	M5X0.8	6	-	5
16		5	M6X1.0	M16X1.5	6	22	13	22	6	12	16	20	10	22	M5X0.8	6	13.5	5
20		6	M8X1.25	M22X1.5	7	24	11	29	8	16	22	25	12	29	G1/8	8	16.5	6
25		6	M10X1.25	M22X1.5	7	28	11	33.5	8	16	22	30	17	29	G1/8	10	18.5	8
32		6	M10X1.5	M30X1.5	7	38	-	37.5	-	-	30	34.5	17	36	G1/8	12	10.5	10
40		7	M12X1.75	M38X1.5	8	45	-	46.5	-	-	38	42.5	17	46	G1/4	16	12.5	14

## CJ2B Series Mini Cylinder

### Ordering Code CJ2B Series Mini Cylinder

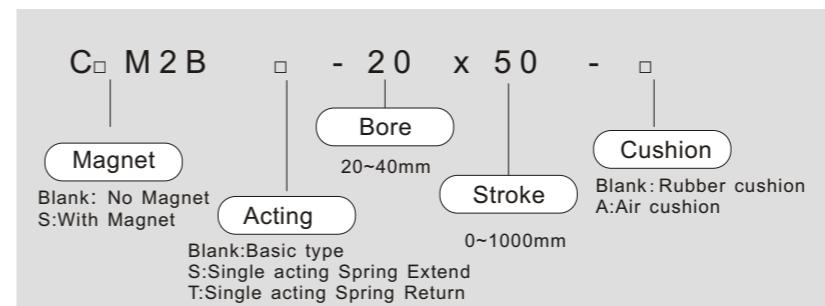


### Specifications

Bore (mm)	6	10	16
Working medium	Clean air(40μm Filtration)		
Guaranteed pressure	1.05Mpa		
Max working pressure	0.7Mpa		
Min working pressure	0.12Mpa	0.06Mpa	
Working temperature	-10~70°C		
Speed range	50~750mm/s		
Cushion type	Rubber Cushion		
Tolerance of stroke	±1.0mm		

## CDM2B Series Mini Cylinder

### Ordering Code CDM2B Series Mini Cylinder

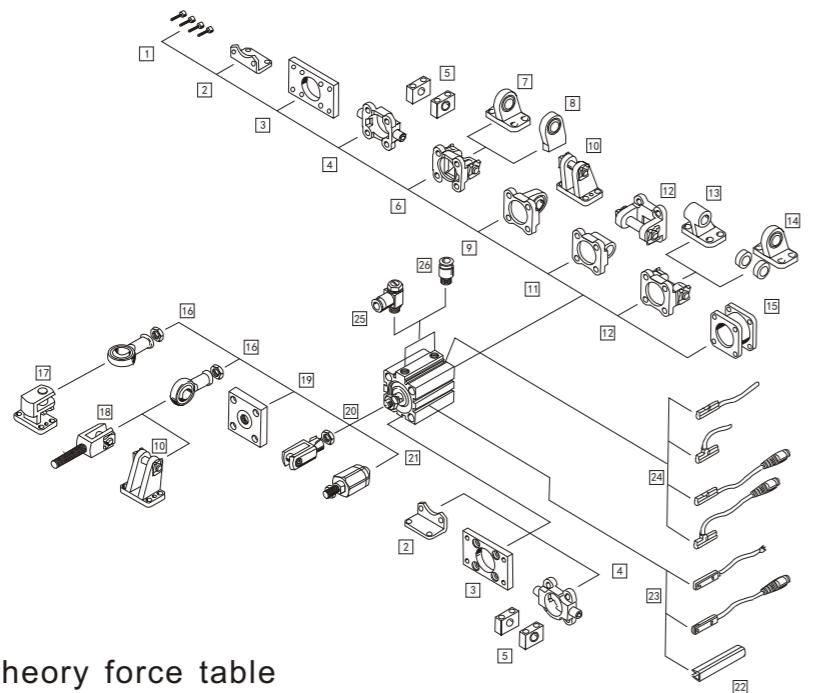


### Specifications

Bore (mm)	20	25	32	40
Working medium	Clean air(40μm Filtration)			
Acting type	Double acting			
Guaranteed pressure	0.05~1.0Mpa			
Working temperature	-10~70°C			
Cushion type	Rubber Cushion (Standard), Air Cushion (Optional)			
Speed range	Min: 10mm/s	Max: 1000mm/s		

### Technical Data 3

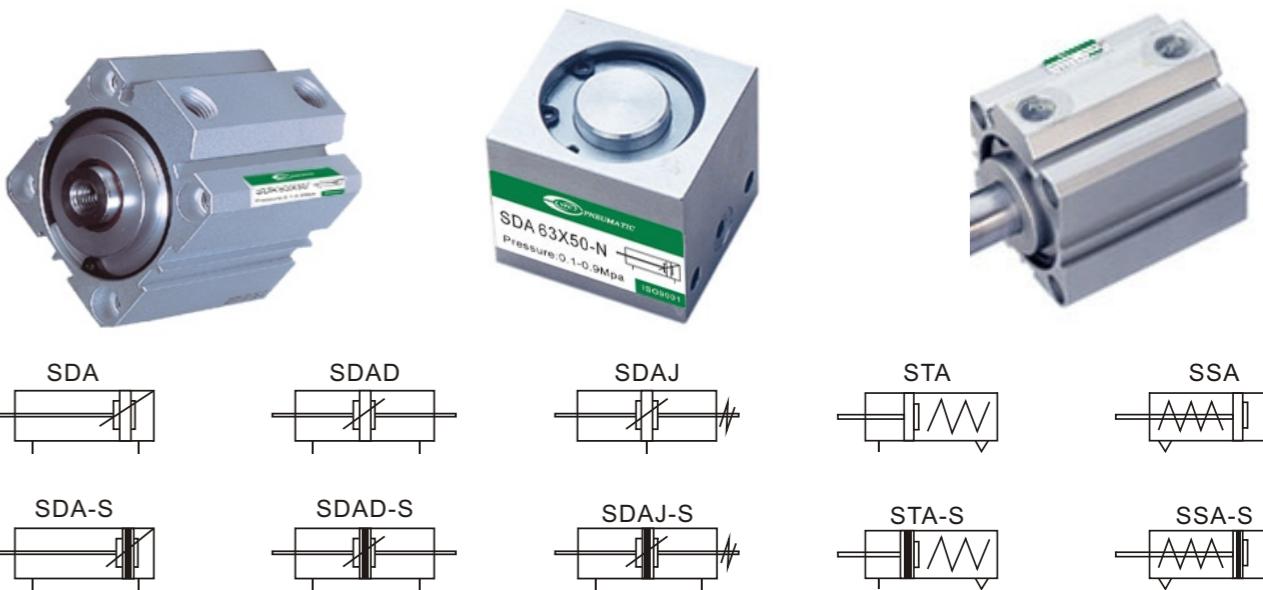
#### Cylinder Peripheral Component



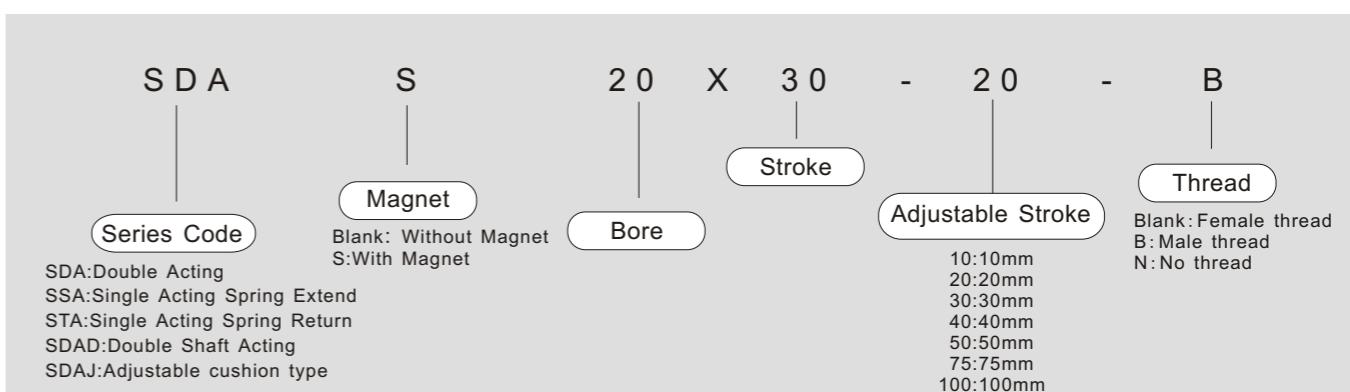
#### Air cylinder theory force table

Bore (mm)	Piston Size (mm)	Acting Type	Pressure Square (mm²)	Air Pressure(Mpa)						
				0.1	0.2	0.3	0.4	0.5	0.6	0.7
12	6	Single acting extend	113	-	7.0	18.3	29.6	40.9	52.2	63.5
		Single acting return	85	-	1.4	9.9	18.4	26.9	35.4	43.9
		Double acting	113	-	22.6	33.9	45.2	56.5	67.8	79.1
		Pull side	85	-	1.7	25.5	3.4	42.5	5.1	59.5
16	6	Single acting extend	201	-	13.6	33.7	53.8	73.9	94.0	114.1
		Single acting return	173	-	8.0	25.3	42.6	59.9	77.2	94.5
		Double acting	201	-	40.2	60.3	80.4	100.5	120.6	140.7
		Pull side	173	-	34.6	51.9	69.2	86.5	103.8	121.1
20	8	Single acting extend	314	-	28.7	60.1	91.5	122.9	154.3	185.7
		Single acting return	264	-	18.7	45.1	71.5	97.9	124.3	150.7
		Double acting	314	-	62.8	94.2	125.6	157.0	188.4	219.8
		Pull side	264	-	52.8	79.2	105.6	132.0	158.4	184.8
25	10	Single acting extend	490	-	58.0	107.0	156.0	205.0	254.0	303.0
		Single acting return	412	-	42.4	83.6	124.8	166.0	207.2	248.4
		Double acting	490	-	98.0	147.0	196.0	245.0	294.0	343.0
		Pull side	412	-	82.4	123.6	164.8	206.0	247.2	288.4
32	12	Single acting extend	804	-	112.1	192.5	272.9	353.3	433.7	514.1
		Single acting return	690	-	89.3	158.3	227.3	296.3	365.3	434.3
		Double acting	804	-	160.8	241.2	321.6	402.0	482.4	562.8
		Pull side	690	-	138.0	207.0	276.0	345.0	414.0	483.0
40	16	Single acting extend	1256	-	200.8	326.4	452.0	577.6	703.2	828.8
		Single acting return	1055	-	160.6	266.1	371.6	477.1	582.6	688.1
		Double acting	1256	125.6	251.2	376.8	502.4	628.0	753.6	879.2
		Pull side	1055	105.5	211.0	316.5	422.0	527.5	633.0	738.5
50	20	Single acting extend	1963	196.3	392.6	588.9	785.2	981.5	1177.8	1374.1
		Single acting return	1649	164.9	329.8	494.7	659.6	824.5	989.4	1154.3
63	20	Double acting	3117	311.7	623.4	935.1	1246.8	1558.5	1870.2	2181.9
		Pull side	2803	280.3	560.6	840.9	1121.2	1401.5	1681.8	1962.1
80	25	Single acting extend	5026	502.6	1005.2	1507.8	2010.4	2513.0	3015.6	3518.2
		Single acting return	4536	453.6	907.2	1360.8	1814.4	2268.0	2721.6	3175.2
100	32	Double acting	7853	785.3	1570.6	2355.9	3141.2	3926.5	4711.8	5497.1
		Pull side	7049	704.9	1409.8	2114.7	2819.6	3524.5	4229.4	4934.3

### SDA Series Compact Cylinder



#### Ordering Code SDA Series Compact Cylinder

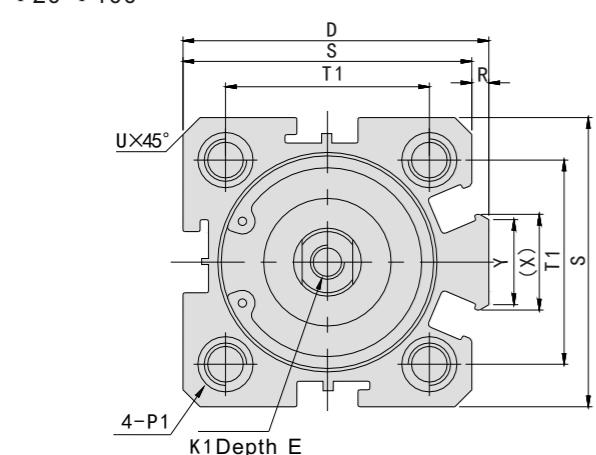
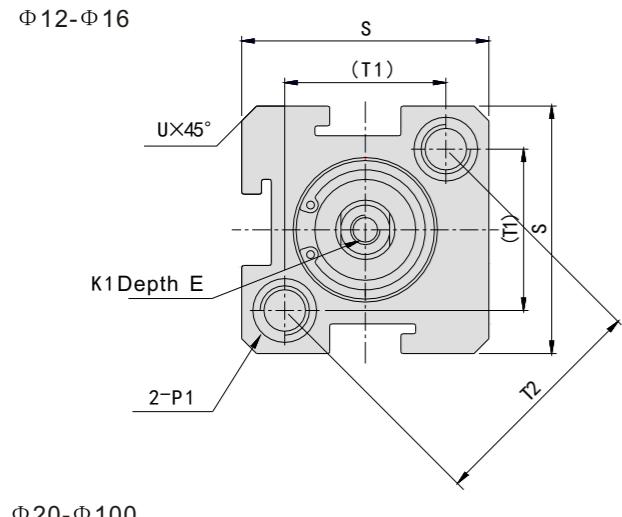


#### Specifications

Bore (mm)	12	16	20	25	32	40	50	63	80	100
Acting type	Double acting									
	Single Acting Spring Extend, Single Acting Spring Return									
Working medium	Clean air(40μm Filtration)									
pressure range	0.1~0.9Mpa									
	0.2~0.9Mpa									
Guaranteed pressure	1.5Mpa(213Psi)									
Working temperature	-5~70°C									
Speed range	30~500mm/s									
	100~500mm/s									
Cushion type	Fixed Cushion									
Port size	M5X0.8			G1/8			G1/4			G3/8

## SDA Series Compact Cylinder

### Main Dimensions SDA/SDAS (Double Acting Type)

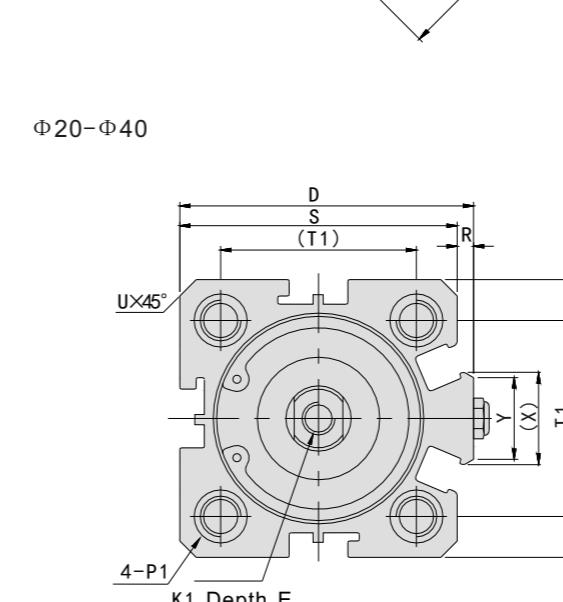
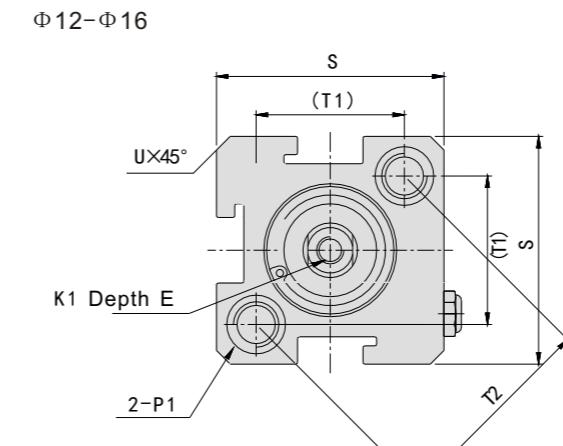


Model	Standard			With Magnet			D	E	F	G	K1	L	M	N1		N2		N3
	Bore/Sign	A	B1	C	A	B1	C							S=5	S>5	S=5	S>5	
12	22	5	17	32	5	27	-	6	4	1	M3X0.5	10.2	2.8	6.3		6.3	6	
16	24	5.5	18.5	34	5.5	28.5	-	6	4	1.5	M3X0.5	11	2.8	7.3		7.3	6.5	
20	25	5.5	19.5	35	5.5	29.5	36	8	4	1.5	M4X0.7	15	2.8	7.5		7.5	-	
25	27	6	21	37	6	31	42	10	4	2	M5X0.8	17	2.8	8		8	-	
32	31.5	7	24.5	41.5	7	34.5	50	12	4	3	M6X1	22	2.8	9		9	-	
40	33	7	26	43	7	36	58.5	12	4	3	M8X1.25	28	2.8	10		10	-	
50	37	9	28	47	9	38	71.5	15	5	4	M10X1.5	38	2.8	10.5		10.5	-	
63	41	9	32	51	9	42	84.5	15	5	4	M10X1.5	40	2.8	9.5	12	9.5	11	
80	52	11	41	62	11	51	104	20	6	5	M14X1.5	45	4	11.5	14.5	11.5	14.5	
100	63	12	51	73	12	61	124	20	7	5	M18X1.5	55	4	16	20.5	16	20.5	

Bore Sign	O	P1				P3	P4	R	S	T1	T2	U	V	W	X	Y
12	M5X0.8	Double Side: $\Phi 6.5$	Thread: M5X0.8	Through Hole: $\Phi 4.2$		12	4.5	-	25	16.2	23	1.6	6	5	-	-
16	M5X0.8	Double Side: $\Phi 6.5$	Thread: M5X0.8	Through Hole: $\Phi 4.2$		12	4.5	-	29	19.8	28	1.6	6	5	-	-
20	M5X0.8	Double Side: $\Phi 6.5$	Thread: M5X0.8	Through Hole: $\Phi 4.2$		14	4.5	2	34	24	-	2.1	8	6	11.3	10
25	M5X0.8	Double Side: $\Phi 8.2$	Thread: M6X1.0	Through Hole: $\Phi 4.6$		15	5.5	2	40	28	-	3.1	10	8	12	10
32	G1/8	Double Side: $\Phi 8.2$	Thread: M6X1.0	Through Hole: $\Phi 4.6$		16	5.5	6	44	34	-	2.15	12	10	18.3	15
40	G1/8	Double Side: $\Phi 10$	Thread: M8X1.25	Through Hole: $\Phi 6.5$		20	7.5	6.5	52	40	-	2.25	16	14	21.3	16
50	G1/4	Double Side: $\Phi 11$	Thread: M8X1.25	Through Hole: $\Phi 6.5$		25	8.5	9.5	62	48	-	4.15	20	17	30	20
63	G1/4	Double Side: $\Phi 11$	Thread: M8X1.25	Through Hole: $\Phi 6.5$		25	8.5	9.5	75	60	-	3.15	20	17	28.7	20
80	G3/8	Double Side: $\Phi 14$	Thread: M12X1.75	Through Hole: $\Phi 9.2$		25	10.5	10	94	74	-	3.65	25	22	36	26
100	G3/8	Double Side: $\Phi 17.5$	Thread: M14X2	Through Hole: $\Phi 11.3$		30	13	10	114	90	-	3.65	32	27	35	26

## SDA Series Compact Cylinder

### Main Dimensions SSA/SSAS (Single Acting Spring Extend)



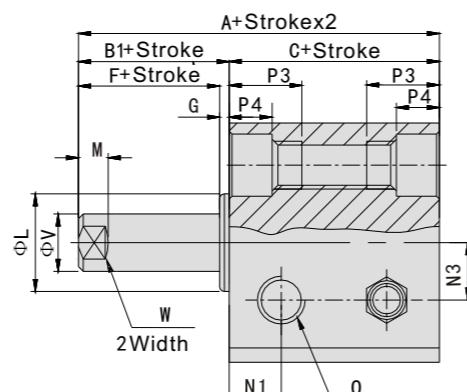
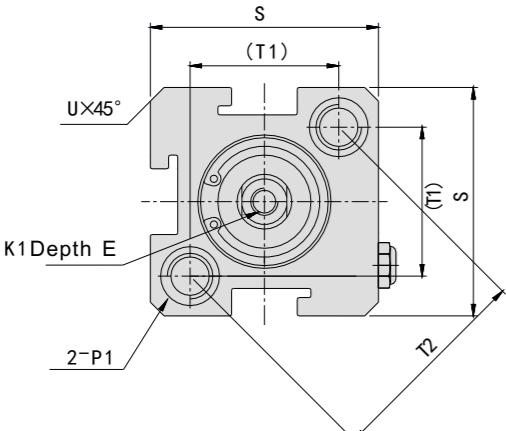
Model	Standard			With Magnet			D	E	F	G	K1	L	M	N1	N3				
	Bore/Sign	A	B1	C	A	B1	C												
12	32	42	5	27	37	42	5	37	47	-	6	4	1	M3X0.5	10.2	2.8	6.3	6	
16	34	44	5.5	28.5	38.5	44	54	5.5	38.5	48.5	-	6	4	1.5	M3X0.5	11	2.8	7.3	6.5
20	35	45	5.5	29.5	39.5	45	55	5.5	39.5	49.5	36	8	4	1.5	M4X0.7	16	2.8	7.5	-
25	37	47	6	31	41	47	57	6	41	51	42	10	4	2	M5X0.8	17	2.8	8	-
32	41.5	51.5	7	34.5	44.5	51.5	61.5	7	44.5	54.5	50	12	4	3	M6X1	22	2.8	9	-
40	43	53	7	36	46	53	63	7	46	56	58.5	12	4	3	M8X1.25	28	2.8	10	-

Bore Sign	O	P1				P3	P4	R	S	T1	T2	U	V	W	X	Y
12	M5X0.8	Double Side: $\Phi 6.5$	Thread: M5X0.8	Through Hole: $\Phi 4.2$		12	4.5	-	25	16.2	23	1.6	6	5	-	-
16	M5X0.8	Double Side: $\Phi 6.5$	Thread: M5X0.8	Through Hole: $\Phi 4.2$		12	4.5	-	29	19.8	28	1.6	6	5	-	-
20	M5X0.8	Double Side: $\Phi 6.5$	Thread: M5X0.8	Through Hole: $\Phi 4.2$		14	4.5	2	34	24	-	2.1	8	6	11.3	10
25	M5X0.8	Double Side: $\Phi 8.2$	Thread: M6X1.0	Through Hole: $\Phi 4.6$		15	5.5	2	40	28	-	3.1	10	8	12	10
32	G1/8	Double Side: $\Phi 8.2$	Thread: M6X1.0	Through Hole: $\Phi 4.6$		16	5.5	6	44	34	-	2.15	12	10		

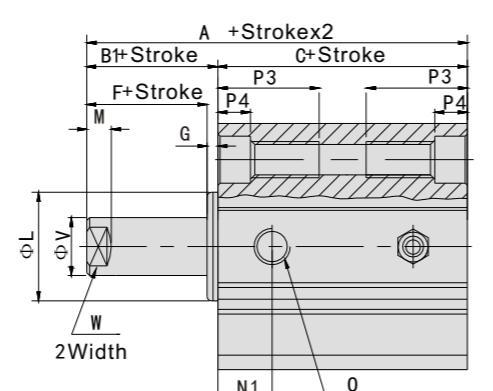
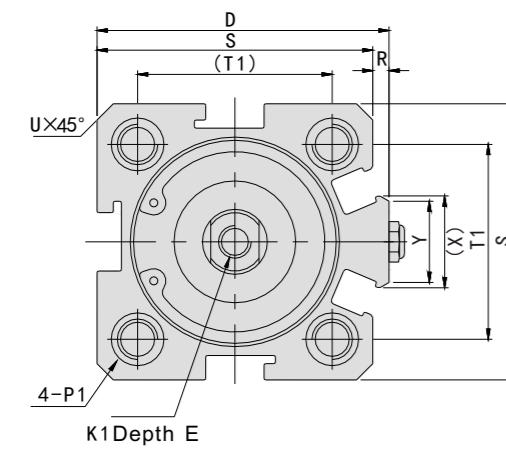
## SDA Series Compact Cylinder

### Main Dimensions STA/STAS (Single Acting Spring Return)

$\Phi 12-\Phi 16$



$\Phi 20-\Phi 40$

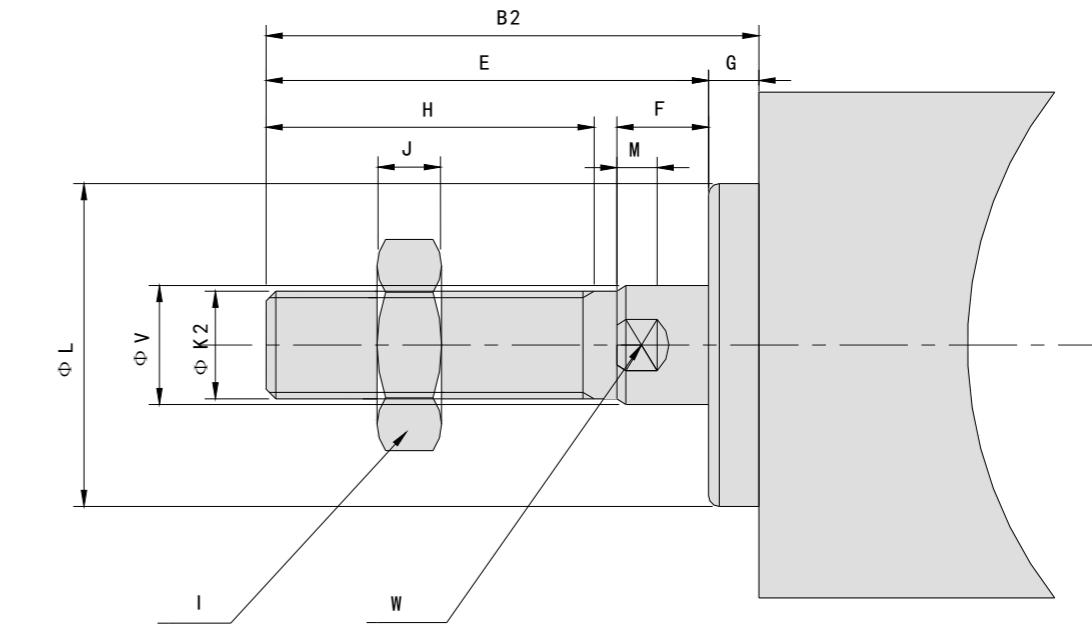


Model	Standard				With Magnet				D	E	F	G	K1	L	M	N1	N3		
	Bore/Sign		Stroke	A	B1	C	A	B1											
	$\leq 10$	$> 10$		$\leq 10$	$> 10$	$\leq 10$	$> 10$	$\leq 10$	$> 10$										
12	32	42	5	27	37	42	52	5	37	47	-	6	4	1	M3X0.5	10.2	2.8	6.3	6
16	34	44	5.5	28.5	38.5	44	54	5.5	38.5	48.5	-	6	4	1.5	M3X0.5	11	2.8	7.3	6.5
20	35	45	5.5	29.5	39.5	45	55	5.5	39.5	49.5	36	8	4	1.5	M4X0.7	15	2.8	7.5	-
25	37	47	6	31	41	47	57	6	41	51	42	10	4	2	M5X0.8	17	2.8	8	-
32	41.5	51.5	7	34.5	44.5	51.5	61.5	7	44.5	54.5	50	12	4	3	M6X1	22	2.8	9	-
40	43	53	7	36	46	53	63	7	46	56	58.5	12	4	3	M8X1.25	28	2.8	10	-

Bore/Sign	O	P1	P3	P4	R	S	T1	T2	U	V	W	X	Y
12	M5X0.8	Double Side: $\Phi 6.5$ Thread: M5X0.8 Through Hole: $\Phi 4.2$	12	4.5	-	25	16.2	23	1.6	6	5	-	-
16	M5X0.8	Double Side: $\Phi 6.5$ Thread: M5X0.8 Through Hole: $\Phi 4.2$	12	4.5	-	29	19.8	28	1.6	6	5	-	-
20	M5X0.8	Double Side: $\Phi 6.5$ Thread: M5X0.8 Through Hole: $\Phi 4.2$	14	4.5	2	34	24	-	2.1	8	6	11.3	10
25	M5X0.8	Double Side: $\Phi 8.2$ Thread: M6X1.0 Through Hole: $\Phi 4.6$	15	5.5	2	40	28	-	3.1	10	8	12	10
32	G1/8	Double Side: $\Phi 8.2$ Thread: M6X1.0 Through Hole: $\Phi 4.6$	16	5.5	6	44	34	-	2.15	12	10	18.3	15
40	G1/8	Double Side: $\Phi 10$ Thread: M8X1.25 Through Hole: $\Phi 6.5$	20	7.5	6.5	52	40	-	2.25	16	14	21.3	16

## SDA Series Compact Cylinder

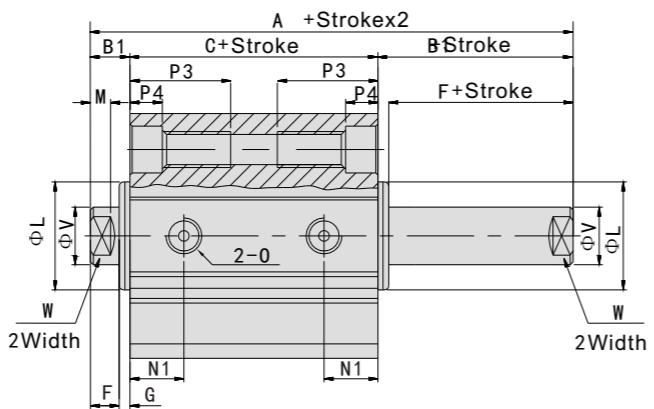
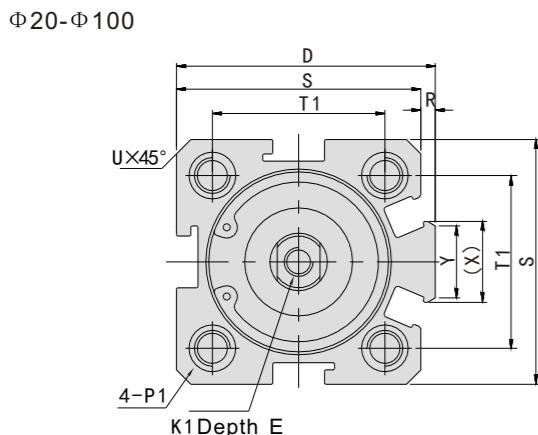
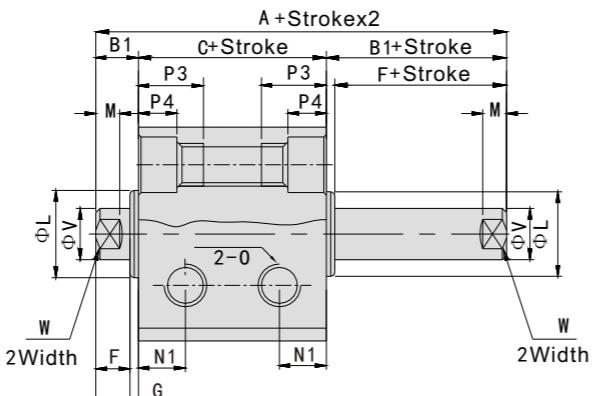
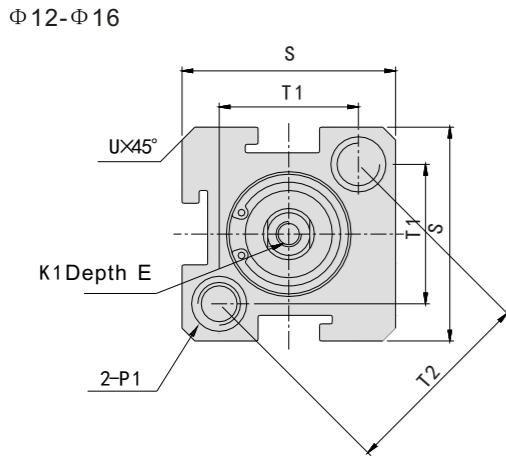
### Main Dimensions SDA SSA STA



Bore	Sign	B2	E	F	G	H	I	J	K2	L	M	V	W
12		17	16	4	1	10	8	4	M5X0.8	10.2	2.8	6	5
16		17.5	16	4	1.5	10	8	4	M5X0.8	11	2.8	6	5
20		20.5	19	4	1.5	13	10	5	M6X1.0	15	2.8	8	6
25		23	21	4	2	15	12	6	M8X1.25	17	2.8	10	8
32		25	22	4	3	15	17	6	M10X1.25	22	2.8	12	10
40		35	32	4	3	25	19	8	M14X1.5	28	2.8	16	14
50		37	33	5	4	25	27	11	M18X1.5	38	2.8	20	17
63		37	33	5	4	25	27	11	M18X1.5	40	2.8	20	17
80		44	39	6	5	30	32	13	M22X1.5	45	4	25	22
100		50	45	7	5	35	36	13	M26X1.5	55	4	32	27

## SDA Series Compact Cylinder

### Main Dimensions SDAD/SDADS (Double Shaft Acting Adjustable Type)

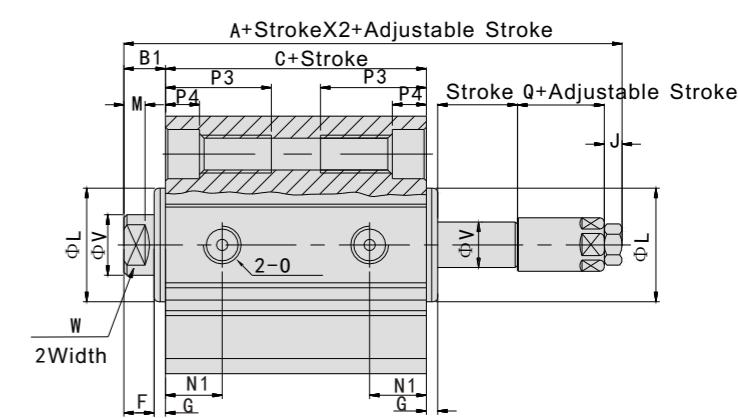
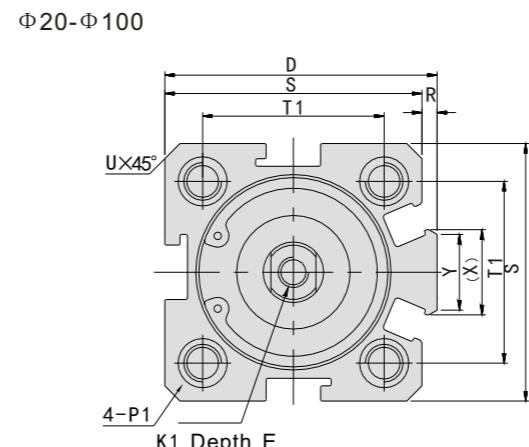
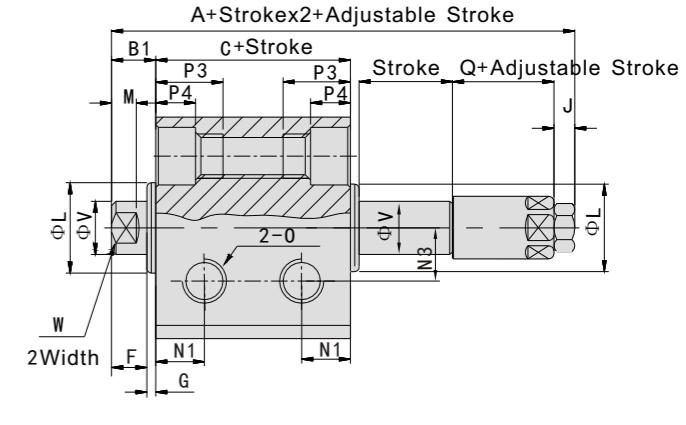
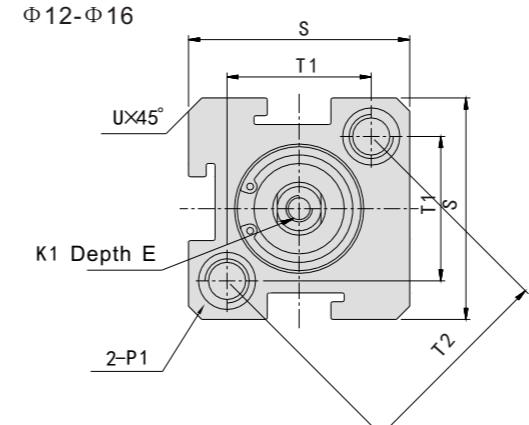


Model Bore/Sign	Standard			With Magnet			D	E		F	G	K1	L	M	N1		N3
	A	B1	C	A	B1	C		S≤10	S>10						S=5	S>5	
12	27	5	17	37	5	27	-	6		4	1	M3X0.5	10.2	2.8	6.3		6
16	29.5	5.5	18.5	39.5	5.5	28.5	-	6		4	1.5	M3X0.5	11	2.8	7.3		6.5
20	30.5	5.5	19.5	40.5	5.5	29.5	36	8(S=5 6.5)		4	1.5	M4X0.7	15	2.8	7.5		-
25	33	6	21	43	6	31	42	10(S=5 7)		4	2	M5X0.8	17	2.8	8		-
32	38.5	7	24.5	48.5	7	34.5	50	8	12	4	3	M6X1	22	2.8	9		-
40	40	7	26	50	7	36	58.5	8	12	4	3	M8X1.25	28	2.8	10		-
50	46	9	28	56	9	38	71.5	8	15	5	4	M10X1.5	38	2.8	10.5		-
63	50	9	32	60	9	42	84.5	10	15	5	4	M10X1.5	40	2.8	9.5	11.8	-
80	63	11	41	73	11	51	104	13	20	6	5	M14X1.5	45	4	11.5	14.5	-
100	75	12	51	85	12	61	124	18	20	7	5	M18X1.5	55	4	16	20.5	-

Bore/Sign	O	P1				P3	P4	R	S	T1	T2	U	V	W	X	Y	
12	M5X0.8	Double Side:	Φ 6.5 Thread:	M5X0.8	Through Hole:	Φ 4.2	12	4.5	-	25	16.2	23	1.6	6	5	-	-
16	M5X0.8	Double Side:	Φ 6.5 Thread:	M5X0.8	Through Hole:	Φ 4.2	12	4.5	-	29	19.8	28	1.6	6	5	-	-
20	M5X0.8	Double Side:	Φ 6.5 Thread:	M5X0.8	Through Hole:	Φ 4.2	14	4.5	2	34	24	-	2.1	8	6	11.3	10
25	M5X0.8	Double Side:	Φ 8.2 Thread:	M6X1.0	Through Hole:	Φ 4.6	15	5.5	2	40	28	-	3.1	10	8	12	10
32	G1/8	Double Side:	Φ 8.2 Thread:	M6X1.0	Through Hole:	Φ 4.6	16	5.5	6	44	34	-	2.15	12	10	18.3	15
40	G1/8	Double Side:	Φ 10 Thread:	M8X1.25	Through Hole:	Φ 6.5	20	7.5	6.5	52	40	-	2.25	16	14	21.3	16
50	G1/4	Double Side:	Φ 11 Thread:	M8X1.25	Through Hole:	Φ 6.5	25	8.5	9.5	62	48	-	4.15	20	17	30	20
63	G1/4	Double Side:	Φ 11 Thread:	M8X1.25	Through Hole:	Φ 6.5	25	8.5	9.5	75	60	-	3.15	20	17	28.7	20
80	G3/8	Double Side:	Φ 14 Thread:	M12X1.75	Through Hole:	Φ 9.2	25	10.5	10	94	74	-	3.65	25	22	36	26
100	G3/8	Double Side:	Φ 17.5 Thread:	M14X2	Through Hole:	Φ 11.3	30	13	10	114	90	-	3.65	32	27	35	26

## SDA Series Compact Cylinder

### Main Dimensions SDAJ/SDAJS (Double Shaft Adjustable Stroke Type)



Model Bore/Sign	Standard			With Magnet			D	E		F	G	J	K1	L	M	N1		N3
	A	B1	C	A	B1	C		S≤10	S>10							S=5	S>5	
12	40	5	17	50	5	27	-	6		4	1	4	M3X0.5	10.2	2.8	6.3		6
16	42.5	5.5	18.5	52.5	5.5	28.5	-	6		4	1.5	4	M3X0.5	11	2.8	7.3		6.5
20	47.5	5.5	19.5	57.5	5.5	29.5	36	8(S=5 6.5)		4	1.5	5	M4X0.7	15	2.8	7.5		-
25	55	6	21	65	6	31	42	10(S=5 7)		4	2	6	M5X0.8	17	2.8	8		-
32	61.5	7	24.5	71.5	7	34.5	50	8	12	4	3	6	M6X1	22	2.8	9		-
40	65	7	26	75	7	36	58.5	8	12	4	3	8	M8X1.25	28	2.8	10		-
50	73	9	28	83	9	38	71.5	8	15	5	4	11	M10X1.5	38	2.8	10.5		-
63	77	9	32	87	9	42	84.5	10	15	5	4	11	M10X1.5	40	2.8	9.5	11.8	-
80	94	11	41	104	11	51	104	13	20	6	5	13	M14X1.5	45	4	11.5	14.5	-
100	105	12	51	115	12	61	124	18	20	7	5	13	M18X1.5	55	4	16	20.5	-

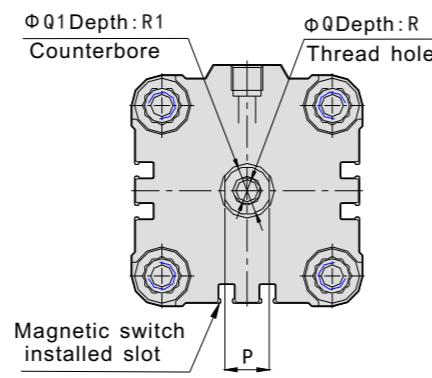
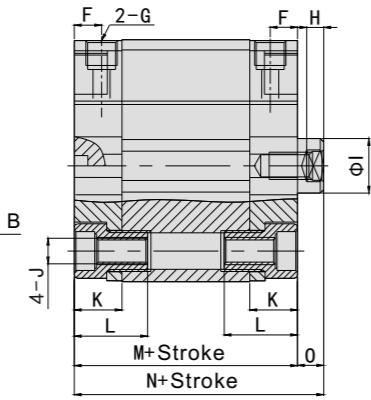
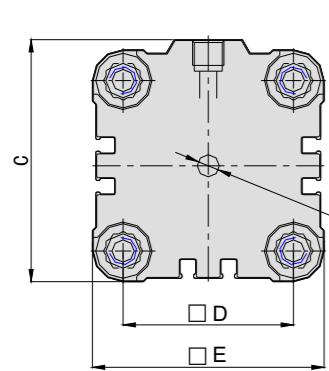
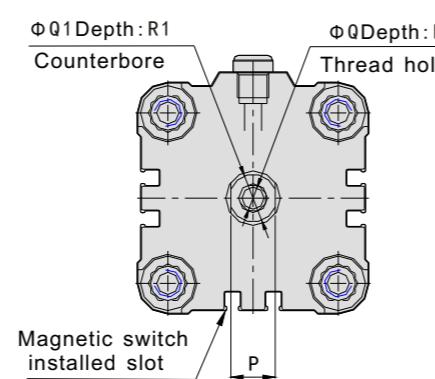
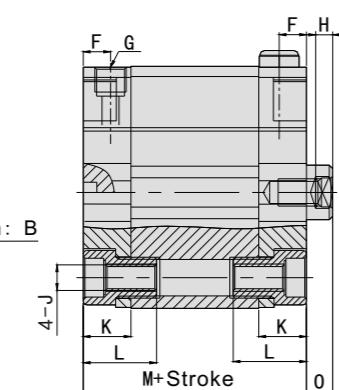
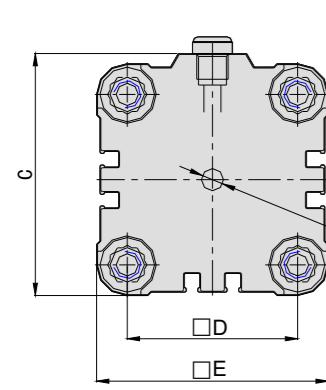
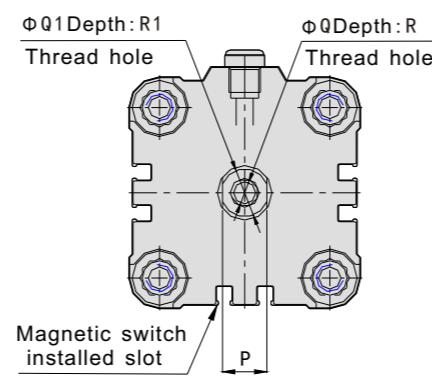
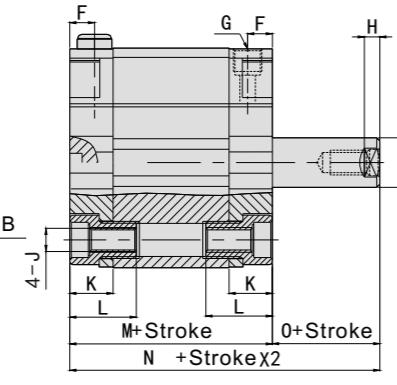
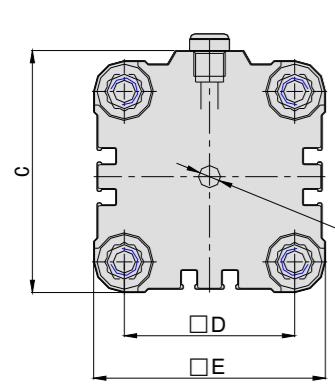
Bore/Sign	N3	O
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## ADVU Series Compact Cylinder

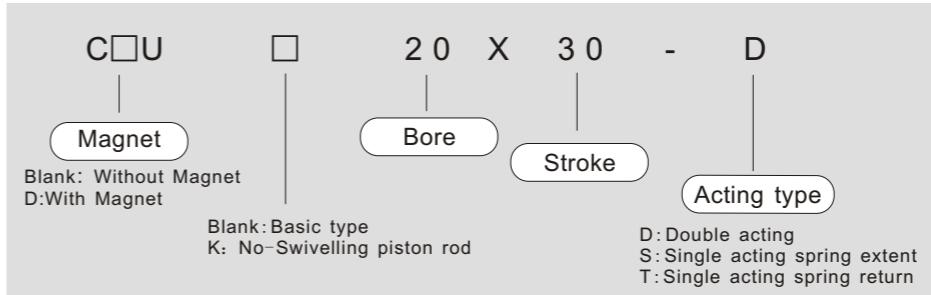
### Main Dimensions

**ADVU**

**AEVU**

**ACVU**


Bore	Sign	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	Q1	R	R1
12		6	4	30	18	29	8	M5X0.8	3	6	M4X0.7	11.5	18	38	42.5	4.5	5	M3X0.5	3.3	8	1.5
16		6	4	30	18	29	8	M5X0.8	3	8	M4X0.7	11.5	18	38	42.5	4.5	7	M4X0.7	4.5	10	1.5
20		6	4	37.5	22	36	8	M5X0.8	3	10	M5X0.8	11.5	18	38	42.5	4.5	9	M5X0.8	5.5	12	2
25		6	4	41.5	26	40	8	M5X0.8	4	10	M5X0.8	11.5	18	39.5	45	5.5	9	M5X0.8	5.5	12	2
32		6	4	52	32	50	8	G1/8	4.5	12	M6X1.0	14	21	44.5	50.5	6	32	M6X1.0	6.5	14	2.6
40		6	4	62.5	42	60	8	G1/8	4.5	12	M6X1.0	14	21	45.5	52	6.5	10	M6X1.0	6.5	14	2.6
50		6	4	71	50	68	8	G1/8	5	16	M8X1.25	14	22	45.5	53	7.5	10	M8X1.25	8.5	16	3.3
63		8	4	91	62	87	8	G1/8	5	16	M10X1.5	15	24	50	57.5	7.5	13	M8X1.25	8.5	16	3.3
80		8	4	111	82	107	8.5	G1/8	5.5	20	M10X1.5	16	27	56	64	8	17	M10X1.5	10.5	20	4.7
100		8.1	4	133	103	128	10.5	G1/8	7	25	M10X1.5	19	32	66.5	76.5	10	22	M12X17.5	12.5	24	6.1

## CU Series Free Installation Cylinder

### Ordering Code CU Series Free Installation Cylinder

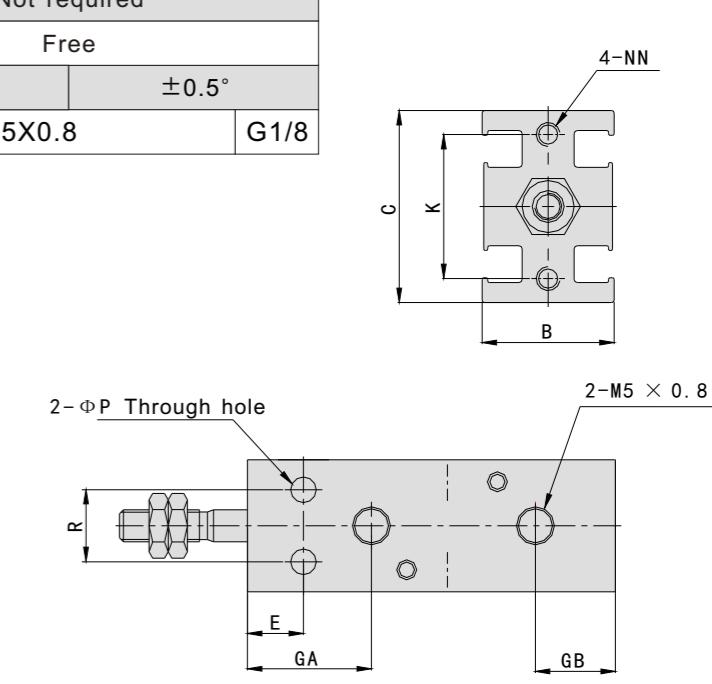
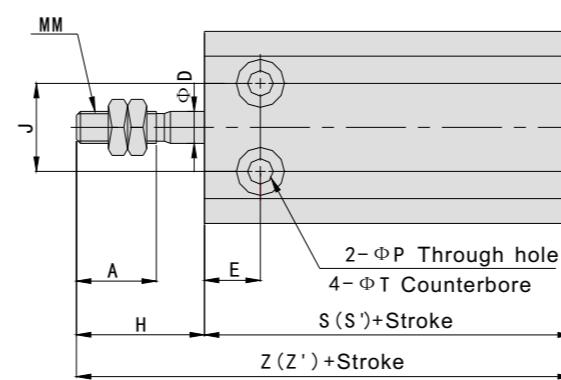


### Specifications

Bore (mm)	6	10	16	20	25	32	
Working medium	Clean air (40μm Filtration)						
Acting type	Double acting/Single acting						
Min. pressure (Mpa)	Single piston rod	0.12	0.06	0.05			
	Double piston rod	0.15	0.10	0.08			
	Double piston rod	0.18	0.13	0.11			
	Standard	0.20	0.15	0.13			
Non-rotating	0.23	0.18	0.16				
Max. pressure	0.7Mpa						
Working temperature	5~60°C						
Cushion type	Rubber cushion						
Tolerance of stroke (mm)	+0.1 0						
Lubrication	Not required						
Installation	Free						
Non-rotating accuracy	±0.8°		±0.5°				
Port size	M5X0.8		G1/8				

### Main Dimensions

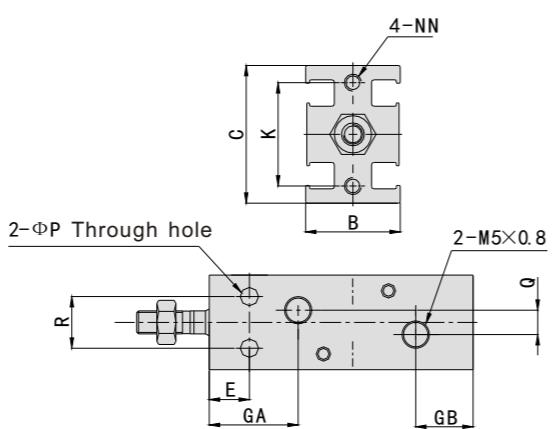
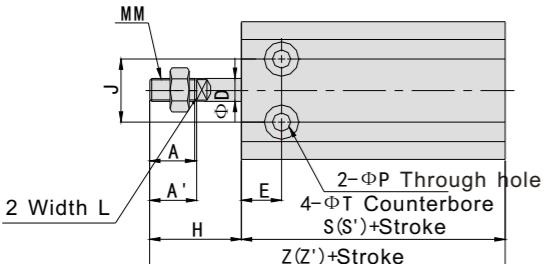
Φ6-Φ10



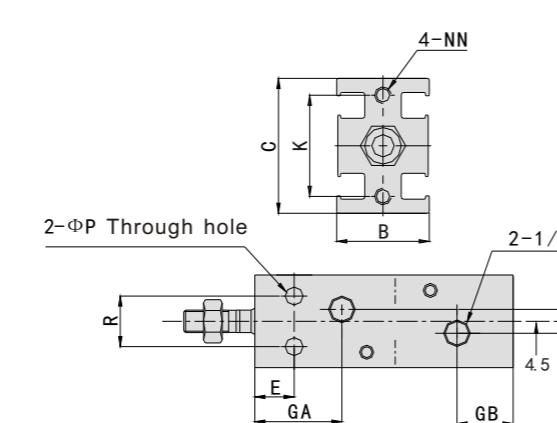
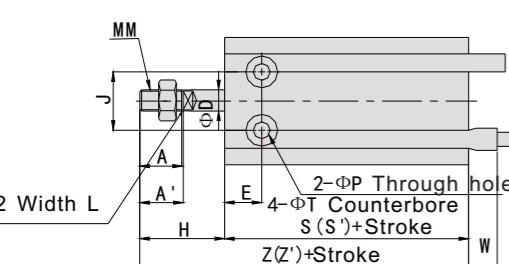
## CU Series Free Installation Cylinder

### Main Dimensions

Φ16-Φ25



Φ32



### Common Dimensions Table

Model	A	A1	B	C	ΦD	E	GA	GB	J	K	L	MM	NN	ΦP	Q	R	ΦT
C□U6	7	-	13	22	3	7	14.5	10	10	17	-	M3X0.5	M3X0.5Depth5	3.2	-	7	6Depth4.8
C□U10	10	-	15	24	4	7	15.5	10	11	18	-	M4X0.7	M3X0.5Depth5	3.2	-	9	6Depth5
C□U16	11	12.5	20	32	6	7	16.5	11.5	14	25	5	M5X0.8	M4X0.7Depth6	4.5	4	12	7.6Depth6.5
C□U20	12	14	26	40	8	9	19	12.5	16	30	6	M6X1.0	M5X0.8Depth8	5.5	9	16	9.3Depth8
C□U25	15.5	18	32	50	10	10	21.5	13	20	38	8	M8X1.25	M5X0.8Depth8	5.5	9	20	9.3Depth9
C□U32	19.5	22	40	62	12	11	23	13	24	48	10	M10X1.25	M6X1.0Depth9	6.6	13.5	24	11Depth11.5

### Double Acting

Model	H	Standard		With Magnet	
		S	Z	W	S'
C□U6-□D	13	33	46	2.5	33
C□U10-□D	16	36	52	1	36
C□U16-□D	16	30	46	0	40
C□U20-□D	19	36	55	1	46
C□U25-□D	23	40	63	-1	50
C□U32-□D	27	42	69	-4	52

### Single Acting (With spring Return)

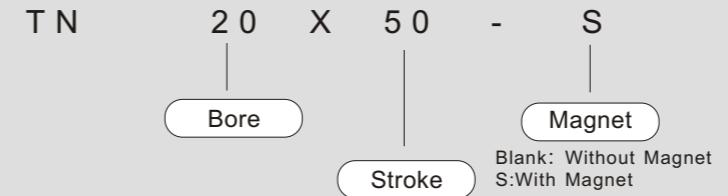
Model	H	Standard				With Magnet									
		S	Z	W	S'	Z'	5st	10st	15st	5st	10st	15st	5st	10st	15st
C□U6-□S	13	38	43	48	51	56	61	2.5	38	43	48	51	56	61	61
C□U10-□S	16	41	46	56	57	62	72	1	41	46	56	57	62	72	72
C□U16-□S	16	35	40	50	51	56	66	0	45	50	60	61	66	76	76
C□U20-□S	19	41	46	56	60	65	75	1	51	56	66	70	75	85	85
C□U25-□S	23	45	50	60	68	73	83	-1	55	60	70	78	83	93	93
C□U32-□S	27	47	52	62	74	79	89	-4	57	62	72	84	89	99	99

### Single Acting (With spring Extend)

Model	H			Standard				W	With Magnet					
	5st	10st	15st	5st	10st	15st	5st		5st	10st	15st	5st	10st	15st
C□U6-□T	18	23	28	38	43	48	56	2.5	38	43	48	56	66	76
C□U10-□T	21	26	31	41	46	56	62	72	87	1	41	46	56	62
C□U16-□T	21	26	31	45	50	60	66	76	91	0	45	50	60	66
C□U20-□T	24	29	34	41	46	56	65	75	90	1	51	56	66	75
C□U25-□T	28	33	38	45	50	60	73	83	98	-1	55	60	70	83
C□U32-□T	32	37	42	47	52	62	79	89	104	-4	57	62	72	89

## TN Series Double-shaft Cylinder

### Ordering Code TN Series Double-shaft Cylinder

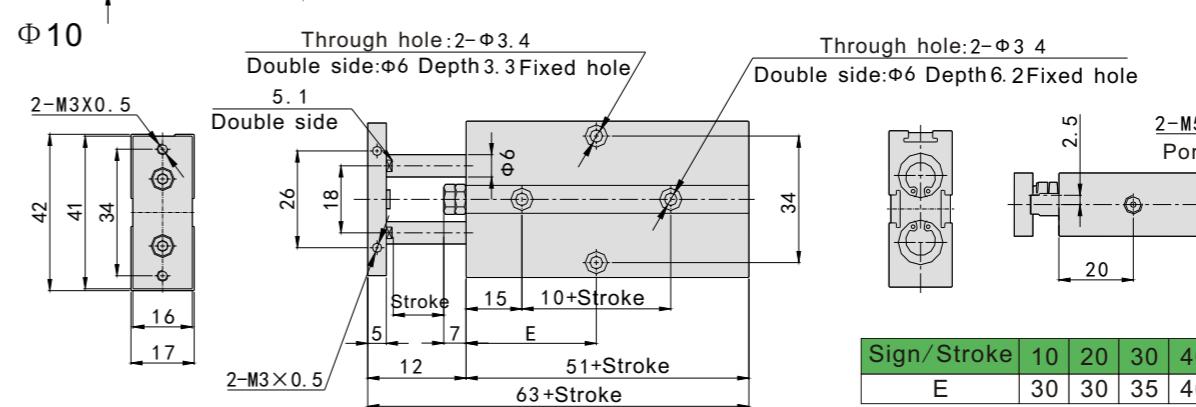
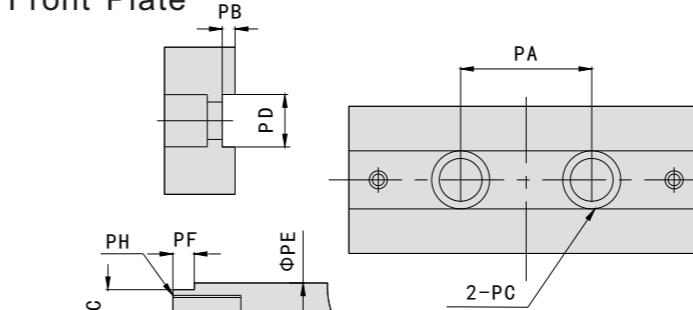


### Specifications

Bore (mm)	10	16	20	25	32				
Working medium	Clean air(40μm Filtration)								
Acting type	Double acting								
Working pressure range	0.1~0.9Mpa								
Guaranteed pressure	1.5Mpa								
Working temperature	-5~70°C								
Speed range	30~500mm/s								
Adjustable stroke	-10~0mm								
Cushion type	Rubber Cushion								
No rotating accuracy	0.4°								
Port size	M5X0.8								
	G1/8								

### Main Dimensions

#### Front Plate



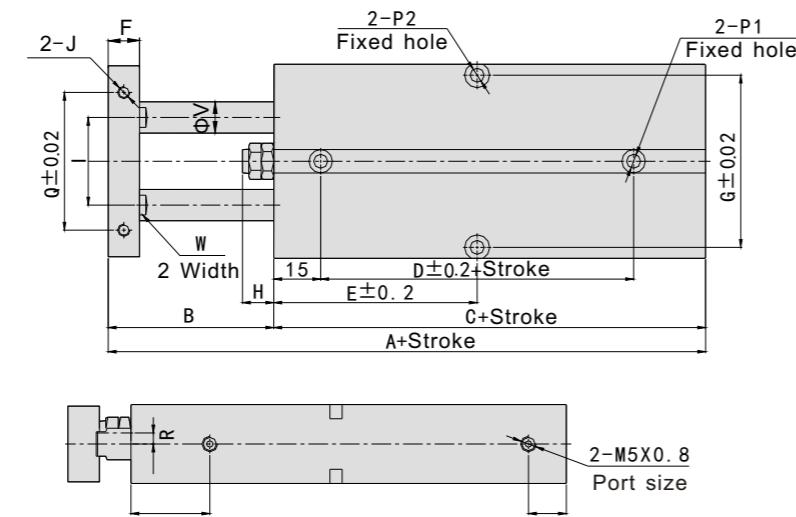
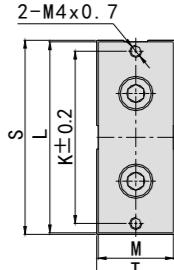
Bore/Sign	PA	PB	PC
10	18	0.7	Φ6.2X3.5Dept h Through hole:Φ3.3
16	24	1	Φ7.8X4.6Dept h Through hole:Φ4.3
20	28	1	Φ11X6.8Dept h Through hole:Φ6.5
25	34	1	Φ11X6.8Dept h Through hole:Φ6.5
32	42	2	Φ17X12Dept h Through hole:Φ10.5

Bore/Sign	PD	PE	PF	PG

</tbl

## TN Series Double-shaft Cylinder

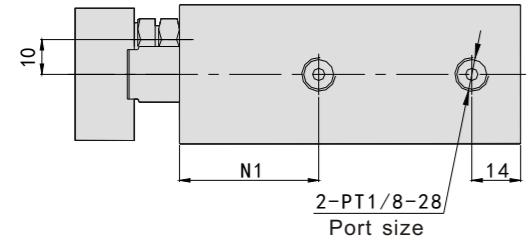
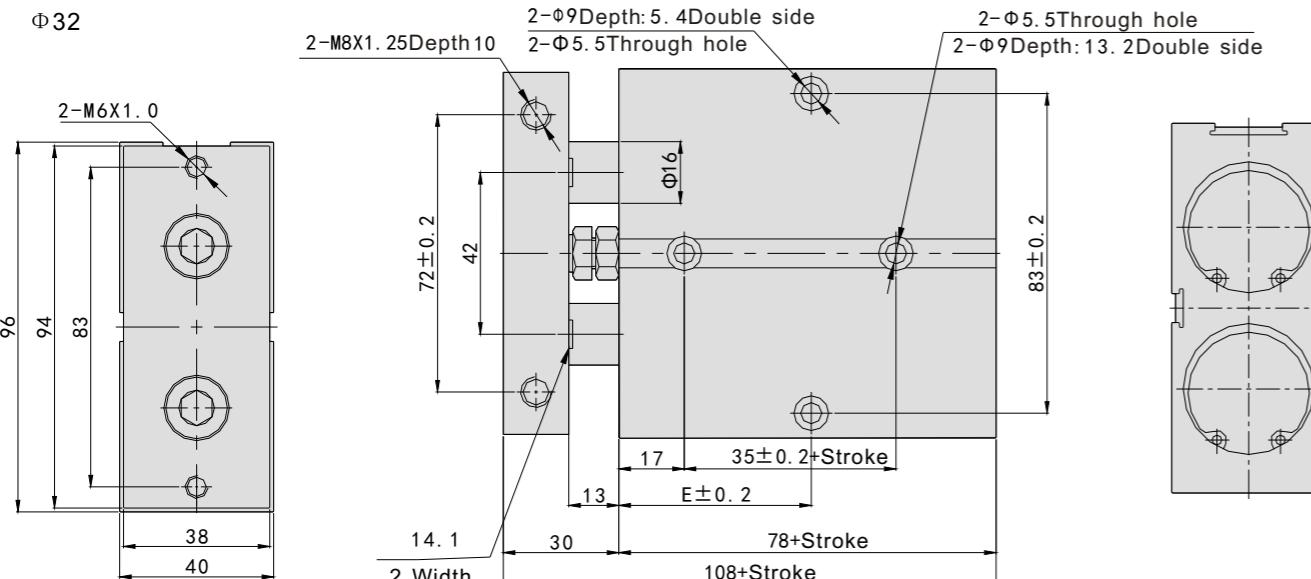
$\Phi 16-\Phi 25$



Bore/Sign	A	B	C	D	E (Stroke≤)										F	G	H	I	J	K	L	M	N1	N2		
					10	20	30	40	50	60	70	80	90	100												
16	68	15	53	20	30	35	40	45	50	55	60	65	70	75	87.5	100	8	47	7	24	M4X0.7Depth5	47	53	20	22	11
20	78	20	58	20	35	35	40	45	50	55	60	65	70	75	87.5	100	10	55	10	28	M4X0.7Depth5	55	61	24	25	12
25	81	19	62	30	40	40	45	50	55	60	65	70	75	80	92.5	105	10	66	9	34	M4X0.7Depth6	66	72	29	27	12

Bore/Sign	P1 (mm)				P2 (mm)				Q	R	S	T	V	W
16	Double side: $\Phi 7.5$ Depth7.2, Through hole: $\Phi 4.5$	Double side: $\Phi 8$ Depth4.5mm, Through hole: $\Phi 4.5$	34	3	54	21	8	6.1						
20	Double side: $\Phi 7.5$ Depth7.2, Through hole: $\Phi 4.5$	Double side: $\Phi 8$ Depth4.5mm, Through hole: $\Phi 4.5$	44	3.5	62	25	10	8.1						
25	Double side: $\Phi 7.5$ Depth7.2, Through hole: $\Phi 4.5$	Double side: $\Phi 8$ Depth4.5mm, Through hole: $\Phi 4.5$	56	6	73	30	12	10.1						

$\Phi 32$



Sign/Stroke	10	20	30	40	50	60	70	80	90	100	125	150
E	45	50	55	60	65	70	75	80	85	90	102.5	115
N1	35							40				

## CXS Series Double-shaft Cylinder

### Ordering Code

### CXS Series Double-shaft Cylinder

C X S      M      2 0      X      5 0  
 Bearing Type      Bore      Stroke  
 M:Slide bearing type      L:Ball bearing type



### Specifications

Bore (mm)	6	10	15	20	25	32
Working medium	Clean air(25μm Filtration)					
Acting type	Double acting					
Working pressure range	0.1~1.0Mpa					
Guaranteed pressure	1.5Mpa					
Working temperature	-10~70°C					
Speed range	30~800mm/s					
Adjustable stroke	0~5mm					
Cushion type	Rubber Cushion					
No rotating accuracy	$\pm 0.2^\circ$	$\pm 0.15^\circ$	$\pm 0.1^\circ$			
Port size	M5X0.8					
	G1/8					

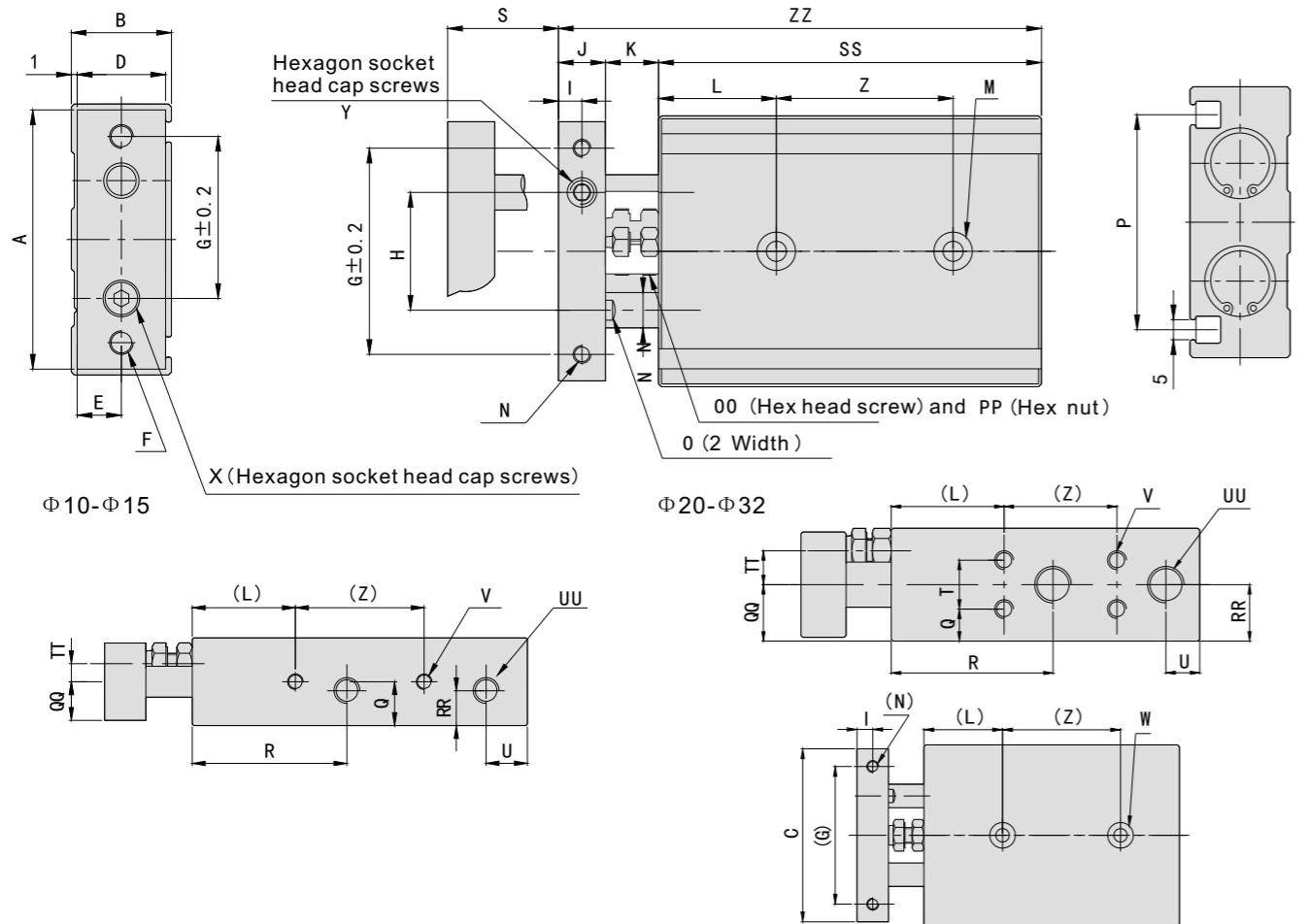
### Main Dimensions

Model	Stroke	10+1/2Stroke	13+Stroke	45+Stroke	58.5+Stroke
CXS□6-10	10	15	23	55	68.5
CXS□6-20	20	20	33	65	78.5
CXS□6-30	30	25	43	75	88.5
CXS□6-40	40	30	53	85	98.5
CXS□6-50	50	35	63	95	108.5

## CXS Series Double-shaft Cylinder

### Main Dimensions

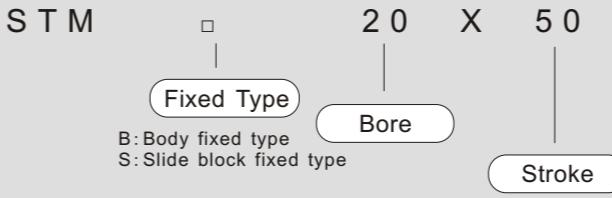
CXS□10\15\20\25\32



Model	A	B	C	D	E	F	G	H	I	J	K	L	M	N	NN	O	OO	P	PP	Q	QQ	R	RR	S	SS	T	TT	U	UU	V	W	X	Y	Z	ZZ	
CXS□10-10																																				
CXS□10-20																																				
CXS□10-30	46	17	44	15	7.5	2-M4 x0.7 Through hole	35	20	4	8	9	20	2-Φ3.4 Through hole	2-M3 x0.5 Thread depth	Φ6	5	M4 x 0.7 x 14.5 L	33.6	M4 x 0.7 x 14.5 L	8.5	7	30	7	5	8	4-M5x0.8 Thread depth 4.5 (Port size)	4-M3x 0.5 Thread depth 4.5	2-M4 x0.7 Thread depth 7	M3 x 0.5 x 10 L	M3 x 0.5 x 10 L	30	82	92	102	112	122
CXS□10-40																																				
CXS□10-50																																				
CXS□15-10																																				
CXS□15-20																																				
CXS□15-30	58	20	56	18	9	2-M5 x0.8 Through hole	45	25	5	10	9	30	2-Φ4.3 Through hole	2-M4 x0.7 Thread depth	Φ8	6	M4 x 0.7 x 14.5 L	48	M4 x 0.7 x 14.5 L	10	70	20	80	5	8	4-M5x0.8 Thread depth 4.5 (Port size)	4-M4x 0.7 Thread depth 8	2-M5 x0.8 Thread depth 5	M5 x 0.7 x 10 L	M4 x 0.7 x 10 L	25	89	99	109	119	129
CXS□15-40																																				
CXS□15-50																																				
CXS□20-10																																				
CXS□20-20																																				
CXS□20-30																																				
CXS□20-40	64	25	62	23	11.5	2-M5 x0.8 Through hole	50	28	6	12	12	30	2-Φ5.5 Through hole	2-M4 x0.7 Thread depth	Φ10	8	M6 x 1.0 x 18.5 L	53	M6 x 1.0 x 18.5 L	7.7	12.5	45	7.75	4-M5x0.8 Thread depth 4.5 (Port size)	8-M4x 0.7 Thread depth 8	2-M6 x1.0 Thread depth 10	M6 x 1.0 x 12 L	M5 x 0.8 x 12 L	30	104	114	124	134	144		
CXS□20-50																																				
CXS□20-75																																				
CXS□20-100																																				
CXS□25-10																																				
CXS□25-20																																				
CXS□25-30																																				
CXS□25-40	80	30	78	28	14	2-M6 x1.0 Through hole	60	35	6	12	12	30	2-Φ6.9 Through hole	2-M5 x0.8 Thread depth	Φ12	10	M6 x 1.0 x 18.5 L	64	M6 x 1.0 x 18.5 L	8.5	15	46	15	4-M5x0.8 Thread depth 6.5 (Port size)	8-M5 x0.8 Thread depth 7.5	2-M8 x1.25 Thread depth 12	M6 x 1.0 x 14 L	M6 x 1.0 x 14 L	106	116	126	136	146	171		
CXS□25-50																																				
CXS□25-75																																				
CXS□25-100																																				
CXS□32-10																																				
CXS□32-20																																				
CXS□32-30																																				
CXS□32-40	98	38	96	36	18	2-M6 Through hole	75	44	8	16	14	30	2-Φ6.9 Through hole	2-M5 x0.8 Thread depth	Φ16	13	M8 x 1.25 x 23 L	76	M8 x 1.25 x 23 L	9	19	56	19	4-1/8 Thread depth 6.5 (Port size)	8-M5 x0.8 Thread depth 7.5	2-M8 x1.25 Thread depth 12	M8 x 1.25 x 16 L	M8 x 1.25 x 16 L	40	122	132	142	152	162		
CXS□32-50																																				
CXS□32-75																																				
CXS□32-100																																				

## STM Series Slide Cylinder

### Ordering Code STM Series Slide Cylinder



### Performance

- \* Two type of fixed type&slide block fixed type;
- \* Double shaft provide good anti-bend performance and guarantee long life cycle and correct direction;
- \* Using the high temperature sealing material, guarantee a good condition under 150°C;
- \* Magnet is permanently mounted, which can trigger the magnetic switch to judge the movement position.

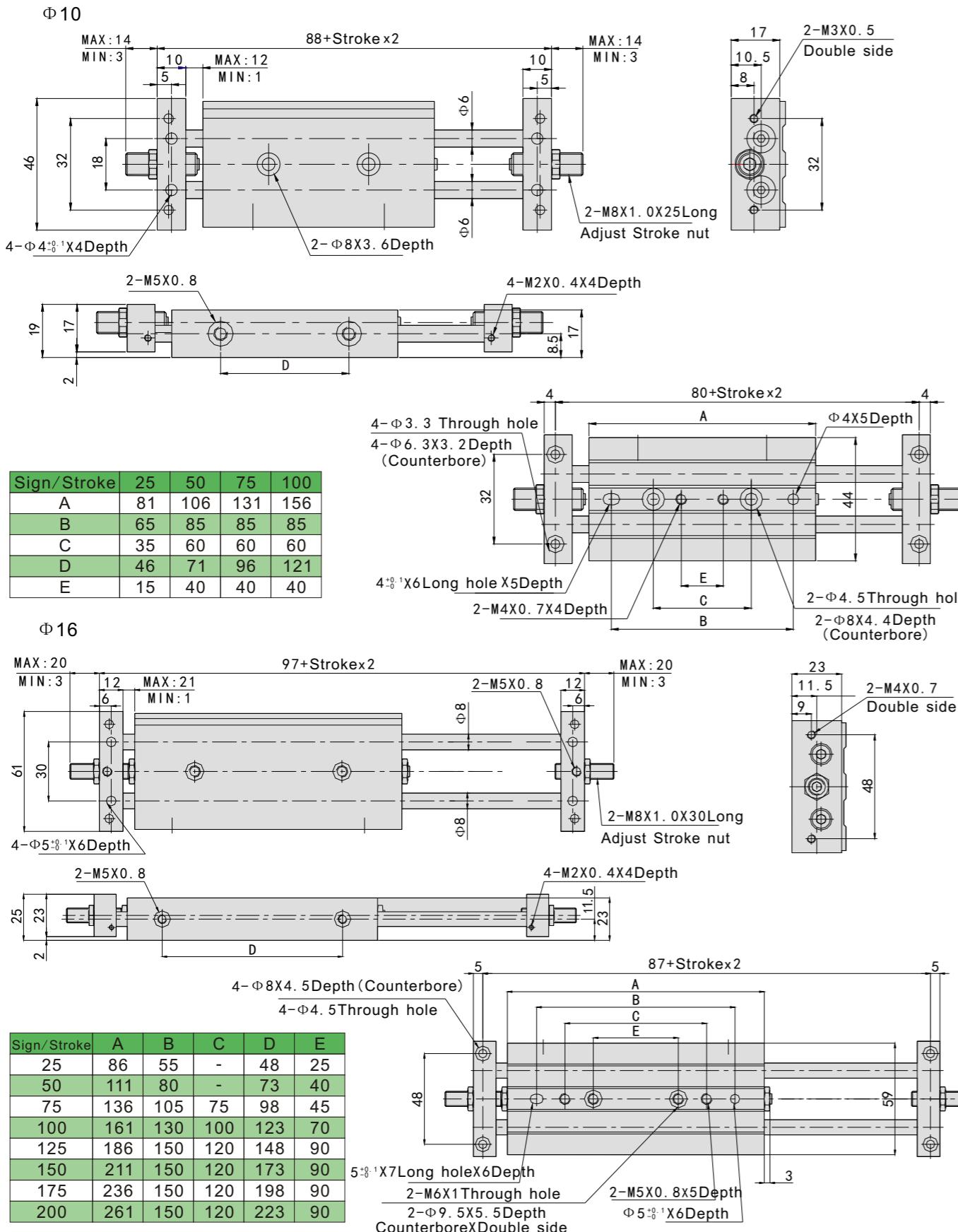
### Specifications

Bore (mm)	10	16	20	25


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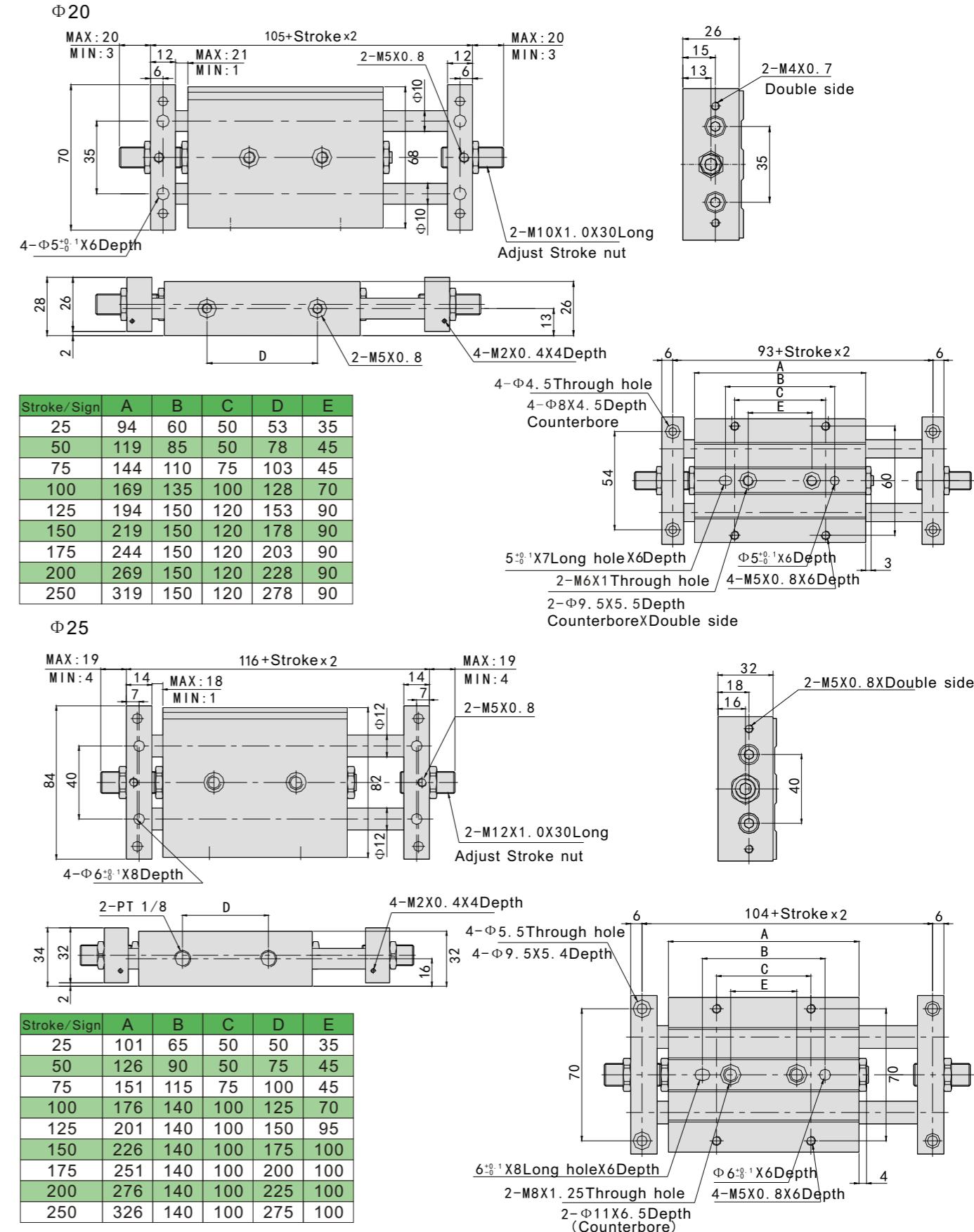
## STM Series Slide Cylinder

### Main Dimensions



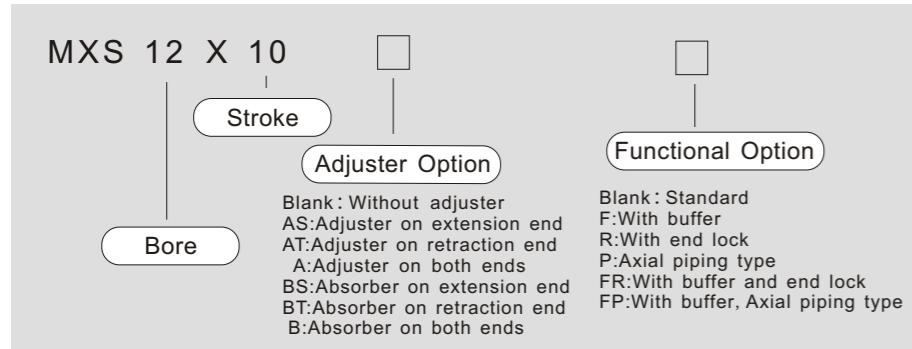
## STM Series Slide Cylinder

### Main Dimensions



## MXS Series Slide Cylinder

### Ordering Code MXS Series Slide Cylinder

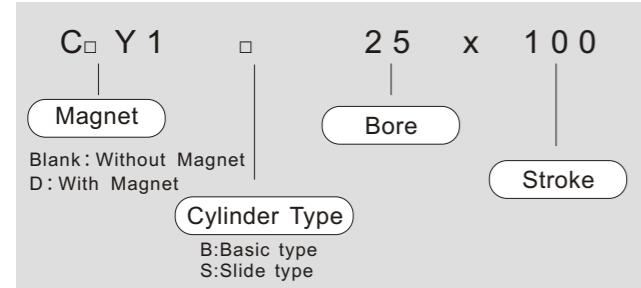


### Specifications

Model	MXS 6	MXS 8	MXS 12	MXS 16	MXS 20	MXS 25
Bore(mm)	Φ6x2 (equal to Φ8)	Φ8x2 (equal to Φ11)	Φ12x2 (equal to Φ17)	Φ16x2 (equal to Φ22)	Φ20x2 (equal to Φ28)	Φ25x2 (equal to Φ35)
Working medium	Clean air(40μm Filtration)					
Acting type	Double acting					
Max. Working Pressure	0.7Mpa					
Min. Working Pressure	0.15Mpa					
Working temperature	-10~60°C					
Speed of piston	50~500mm/s					
Lubrication	No					
Cushion type	Rubber Cushion					
Port size	M3x0.5	M5x0.8	G1/8			

## CY1 Series Rodless Cylinder

### Ordering Code CY1 Series Rodless Cylinder

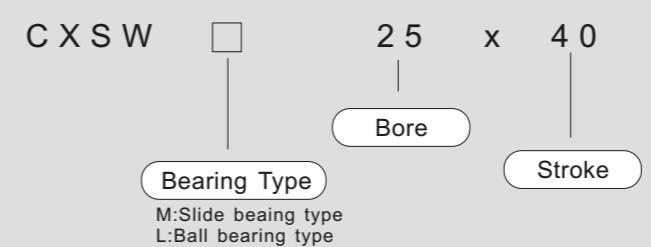


Bore(mm)	6	10	15	25	32	40	50	63
Acting type	Double acting							
Working medium	Clean air(40μm Filtration)							
Working temperature	-5~60°C							

Bore(mm)	6	10	15	25	32	40	50	63
Pressure range	0.18~0.71Mpa							
Guaranteed pressure	1.05Mpa							
Speed range	50~400mm/s							
Cushion type	Rubber Cushion							
Lubrication	No							
Port size	M5X0.8	G1/8	G1/4					

## CXSW Series Double-shaft Cylinder

### Ordering Code CXSW Series Double-shaft Cylinder

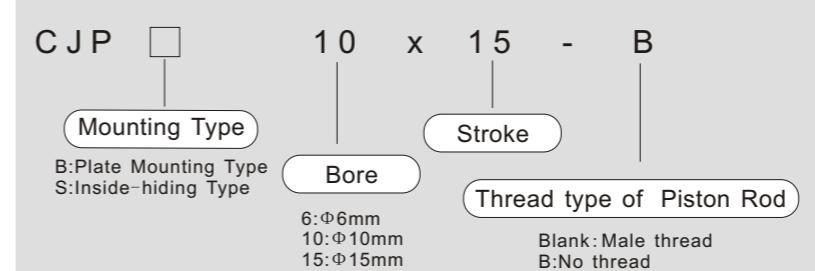


### Specifications

Bore(mm)	6	10	15	20	25	32
Working medium	Clean air(40μm Filteration)					
Acting type	Double acting					
Max. Working Pressure	0.7Mpa					
Min. Working Pressure	0.15Mpa					
Cushion type	Rubber Cushion					
Working temperature	-5~60°C					
Speed of piston	50~500mm/s					
Stroke adjustable Range	0~10mm/s					
Port size	M5X0.8					
	G1/8"					

## CJP Series Needle Cylinder

### Ordering Code CJP Series Needle Cylinder



### Specifications

Bore(mm)	6	10	15
Working medium	Clean air(40μm Filteration)		
Acting type	Single acting spring return		
Pressure range	0.2~0.7Mpa	0.15~0.7Mpa	
Max. pressure	1.05Mpa		

## MSQ Series Rotary Table, Rack&Pinion Cylinder

Ordering Code MSQ Series Rotary Table, Rack&Pinion Cylinder

MSQ	B	50	A
			A: With adjustable angle screw R: With shock absorber
Basic	Bore		



### Specifications

Bore (mm)	10	20	30	50	70	100	200	
Working medium	Clean air(40μm Filtration)							
Working pressure range	With adjustable angle screw: 0.1~1.0Mpa, With shock absorber: 0.1~0.6Mpa							
Cushion type	Cushion rubber cushion (Standard) / Shock absorber (Optional)							
Allowed power	With adjustable angle screw	0.007J	0.025J	0.048J	0.081J	0.24J	0.32J	0.56J
	With shock absorber	0.039J	0.116J	0.294J	1.1J	1.6J	2.9J	
Angle adjustable range	0~190°							
Steady swing time range	A	0.2~1.0s/90°		0.2~1.5s/90°	0.2~2.0s/90°	0.2~2.5s/90°		
	R	0.2~0.7s/90°			0.2~1.0s/90°			
Piston diameter	Φ15	Φ18	Φ21	Φ25	Φ28	Φ32	Φ40	
Port size	M5X0.8		G1/8					

## RSQ Series Stopper Cylinder

Ordering Code RSQ Series Stopper Cylinder

R S	<input type="checkbox"/>	Q	B	50 X 15	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
Magnet		Mounting Type	B: Through hole A: Both ends female thred	Stroke	Acting Type	Rod end Type	
Blank: Without Magnet	D: With Magnet			D: Double acting B: Single acting with spring return T: Single acting spring extent	Blank: Cylindrical type K: Flat type R: Roller type L: Level type with cushion		



### Specifications

Bore (mm)	20	32	40	50			
Working medium	Clean air(40μm Filtration)						
Acting type	Double acting, Single acting with spring return, Single acting spring extent						
Rod end Type	Round bar, Flat bar, Roller	Round bar, Flat bar, Roller, Level, Lever Roller Type					
Guaranteed pressure	1.0Mpa						
Working temperature	No magnet: -10~70°C With magnet: -10~60°C						
Cushion type	Both ends rubber cushion						
Port size	G1/8"						

## MGP Series Three-shaft Cylinder

Ordering Code MGP Series Three-shaft Cylinder

MGP	<input type="checkbox"/>	25	x	40
Bearing Type				



### Specifications

Bore (mm)	12	16	20	25	32	40	50	63	80	100
Working medium	Clean air(40μm Filtration)									
Acting type	Double acting									
Guaranteed pressure	1.5Mpa									
Working pressure range	0.12~1.0Mpa									
Bearing	Slide bearing/Ball bushing bearing									
Non-rotating accuracy	Slide bearing	±0.08°	±0.07°	±0.06°	±0.05°	±0.04°				
	Ball bushing bearing	±0.10°	±0.09°	±0.08°	±0.06°	±0.05°				
Port size	M5X0.8	G1/8			G 1/4	G 3/8				

## MHZ Series Style Air Cylinder

Ordering Code MHZ Series Style Air Cylinder

M H Z	2	25	D	-	<input type="checkbox"/>
Finger			Acting type		
2:2PCS			D: Double acting		
Bore			S: Single Acting (N.O.)	Blank: CR	

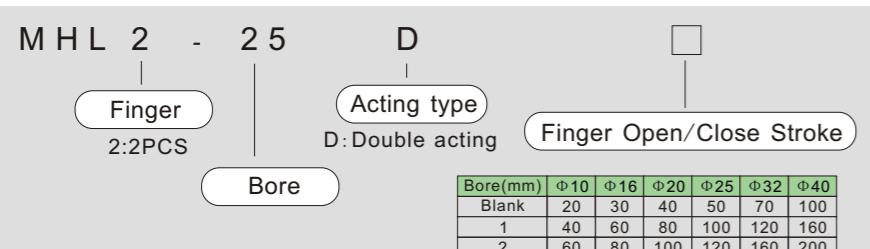


### Specifications

Bore (mm)	6	10	16	20	25	32	40
Working medium	Clean air(40μm Filtration)						
Working temperature	-10~60°C						
Working pressure range (Mpa)	Double Acting	0.15~0.7	0.2~0.7	0.1~0.7			0.1~0.7
	Single Acting	0.3~0.7	0.35~0.7	0.25~0.7			0.25~0.7
Repeatability	±0.01						±0.02
Max. acting frequency	180c.p.m						60c.p.m
Lubrication	Not Required						
Port size	M3X0.5		M5X0.8				

## MHL Series Parallel Style Wide Opening Air Cylinder

**Ordering Code** MHL Series Parallel Style Wide Opening Air Cylinder

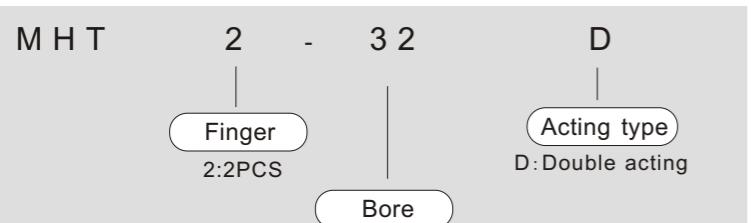


### Specifications

Bore(mm)	10	16	20	25	32	40	
Working medium	Clean air(40μm Filtration)						
Guaranteed pressure	0.6Mpa						
Min. Working pressure	0.15Mpa	0.1Mpa					
Working temperature	-10~60°C						
Repeatability	±0.1mm						
Effective gripping force(N. M)	14	45	74	131	228	396	
Port size	M5X0.8			G1/8			

## MHT Series Angle Style Air Gripper Toggle Type

**Ordering Code** MHT Series Angle Style Air Gripper Toggle Type



### Specifications

Model	MHT2-32D	MHT2-40D	MHT2-50D	MHT2-63D
Bore(mm)	Φ32	Φ40	Φ50	Φ63
Working medium	Clean air(40μm Filtration)			
Min. Working pressure	0.6Mpa			
Max. Working pressure	0.1Mpa			
Working temperature	-10~60°C			
Lubrication	Not Required			
Finger Open/Close Angle	-3~28°	-3~27°	-2~23°	-2~23°
Effective gripping force(N. M)	12.4	36.0	63.0	106

## Special Cylinder

### Special Cylinder

VPC have their new product development team, responsible for product design and development. For the R&D department set up a high level of structural engineer team. Each product as per the drawings to after repeated demonstration structural engineers, product managers, and customer's final confirmation.

Before the product put into the market , we have a variety of performance testing, life testing, for this VPC has import a lot of test equipment , in order to confirm the product has a variety of reliable performance.

As long as you tell us your detail requirements. VPC promise purchase to customized products for you within 50 days.



VQAL32x50-50



VPC50x100-GB



VPC80x500-63x450



TN/CXS Series  
Multy Force  
Pneumatic Cylinder  
Φ20~Φ32



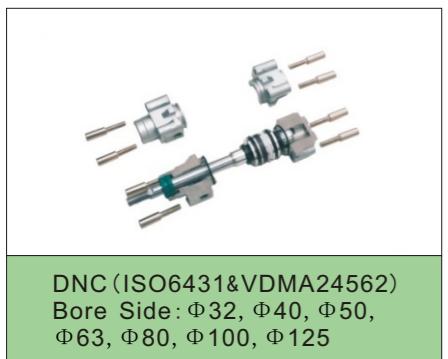
MA Series  
Full Stainless Steel  
Pneumatic Cylinder  
Φ16~Φ50



SC Series  
Full Stainless Steel  
Pneumatic Cylinder  
Φ32~Φ63

## Cylinder Assembly Kits

### Full Set Kits



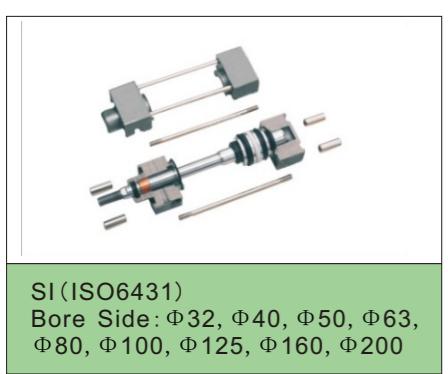
DNC (ISO6431&VDMA24562)  
Bore Side:  $\Phi 32, \Phi 40, \Phi 50, \Phi 63, \Phi 80, \Phi 100, \Phi 125$



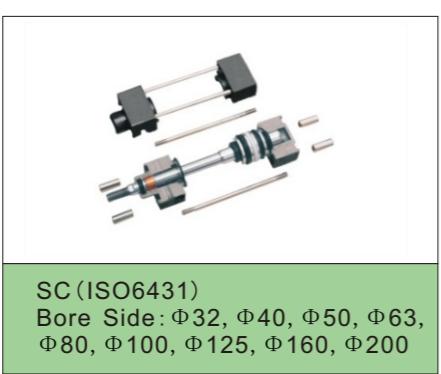
MI (ISO6432)  
Bore Side:  $\Phi 8, \Phi 10, \Phi 12, \Phi 16, \Phi 20, \Phi 25, \Phi 32$



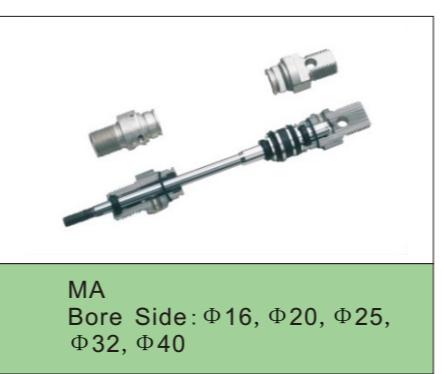
MAL  
Bore Side:  $\Phi 16, \Phi 20, \Phi 25, \Phi 32, \Phi 40$



SI (ISO6431)  
Bore Side:  $\Phi 32, \Phi 40, \Phi 50, \Phi 63, \Phi 80, \Phi 100, \Phi 125, \Phi 160, \Phi 200$



SC (ISO6431)  
Bore Side:  $\Phi 32, \Phi 40, \Phi 50, \Phi 63, \Phi 80, \Phi 100, \Phi 125, \Phi 160, \Phi 200$

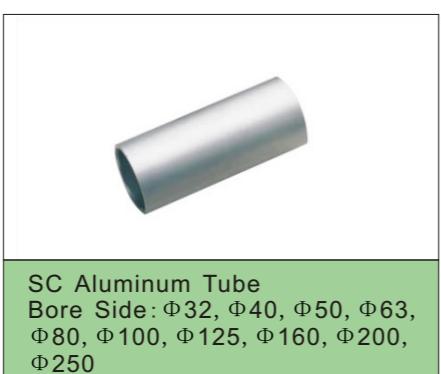


MA  
Bore Side:  $\Phi 16, \Phi 20, \Phi 25, \Phi 32, \Phi 40$

### Tube & Rod



SDA Aluminum Tube  
Bore Side:  $\Phi 12, \Phi 16, \Phi 20, \Phi 25, \Phi 32, \Phi 40, \Phi 50, \Phi 63, \Phi 80, \Phi 100, \Phi 125$



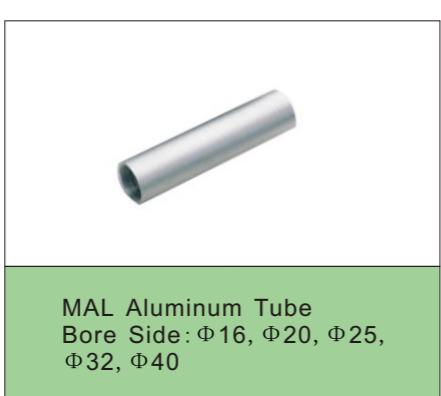
SC Aluminum Tube  
Bore Side:  $\Phi 32, \Phi 40, \Phi 50, \Phi 63, \Phi 80, \Phi 100, \Phi 125, \Phi 160, \Phi 200, \Phi 250$



SI Aluminum Tube  
Bore Side:  $\Phi 32, \Phi 40, \Phi 50, \Phi 63, \Phi 80, \Phi 100, \Phi 125, \Phi 160, \Phi 200$



MA/MI Tube (ISO6432)  
Stainless Steel Tube  
Bore Side:  $\Phi 16, \Phi 20, \Phi 25, \Phi 32, \Phi 40$



MAL Aluminum Tube  
(45# Steel Chrome-plated)  
Diameter:  $\Phi 4, \Phi 5, \Phi 6, \Phi 8, \Phi 10, \Phi 12, \Phi 16, \Phi 20, \Phi 25, \Phi 32, \Phi 40, \Phi 45, \Phi 50, \Phi 60, \Phi 70, \Phi 80$ , etc.

## Magnet Switches

### Main Dimensions

Cylinder	Magnet Switches	Mounting	Clamp
			 PAM - 63 Item Code Bore Size
			 PI - 63 Item Code Bore Size
			 BK Band
			No Need Clamp