



\*\*\* Spare part \*\*\* SIMATIC S7-1500 Compact CPU CPU 1511C-1 PN, central processing unit with work memory 175 KB for program and 1 MB for data, 16 digital inputs, 16 digital outputs, 5 analog inputs, 2 analog outputs, 6 high-speed counters, 4 high-speed counters for PTO/PWM/frequency output 1st interface: PROFINET IRT with 2-port switch, 60 ns bit performance, incl. push-in front connector, SIMATIC Memory Card required

General information	
Product type designation	CPU 1511C-1 PN
HW functional status	FS03
Firmware version	V2.9
Product function	
• I&M data	Yes; I&M0 to I&M3
• Isochronous mode	Yes; With minimum OB 6x cycle of 625 µs (distributed)
Engineering with	
• STEP 7 TIA Portal configurable/integrated from version	V17 (FW V2.9) / V13 SP1 Update 4 (FW V1.8) or higher
Configuration control	
via dataset	Yes
Display	
Screen diagonal [cm]	3.45 cm
Control elements	
Number of keys	6
Mode selector switch	1
Supply voltage	
Rated value (DC)	24 V
permissible range, lower limit (DC)	19.2 V; 20.4 V DC, for supplying the digital inputs/outputs
permissible range, upper limit (DC)	28.8 V
Reverse polarity protection	Yes
Mains buffering	
• Mains/voltage failure stored energy time	5 ms; Refers to the power supply on the CPU section
• Repeat rate, min.	1/s
Input current	
Current consumption (rated value)	0.8 A; Digital onboard I/O modules are supplied separately
Inrush current, max.	1.9 A; Rated value
I <sup>2</sup> t	0.34 A <sup>2</sup> ·s
Digital inputs	
• from load voltage L+ (without load), max.	20 mA; per group
Digital outputs	
• from load voltage L+, max.	30 mA; Per group, without load
output voltage / header	
Rated value (DC)	24 V
Encoder supply	
Number of outputs	1; One common 24 V encoder supply
24 V encoder supply	
• 24 V	Yes; L+ (-0.8 V)
• Short-circuit protection	Yes

• Output current, max.	1 A
<b>Power</b>	
Infeed power to the backplane bus	10 W
Power consumption from the backplane bus (balanced)	8.5 W
<b>Power loss</b>	
Power loss, typ.	11.8 W
<b>Memory</b>	
Number of slots for SIMATIC memory card	1
SIMATIC memory card required	Yes
<b>Work memory</b>	
• integrated (for program)	175 kbyte
• integrated (for data)	1 Mbyte
<b>Load memory</b>	
• Plug-in (SIMATIC Memory Card), max.	32 Gbyte
<b>Backup</b>	
• maintenance-free	Yes
<b>CPU processing times</b>	
for bit operations, typ.	60 ns
for word operations, typ.	72 ns
for fixed point arithmetic, typ.	96 ns
for floating point arithmetic, typ.	384 ns
<b>CPU-blocks</b>	
Number of elements (total)	4 000; Blocks (OB, FB, FC, DB) and UDTs
<b>DB</b>	
• Number range	1 ... 60 999; subdivided into: number range that can be used by the user: 1 ... 59 999, and number range of DBs created via SFC 86: 60 000 ... 60 999
• Size, max.	1 Mbyte; For DBs with absolute addressing, the max. size is 64 KB
<b>FB</b>	
• Number range	0 ... 65 535
• Size, max.	175 kbyte
<b>FC</b>	
• Number range	0 ... 65 535
• Size, max.	175 kbyte
<b>OB</b>	
• Size, max.	175 kbyte
• Number of free cycle OBs	100
• Number of time alarm OBs	20
• Number of delay alarm OBs	20
• Number of cyclic interrupt OBs	20; With minimum OB 3x cycle of 500 µs
• Number of process alarm OBs	50
• Number of DPV1 alarm OBs	3
• Number of isochronous mode OBs	1
• Number of technology synchronous alarm OBs	2
• Number of startup OBs	100
• Number of asynchronous error OBs	4
• Number of synchronous error OBs	2
• Number of diagnostic alarm OBs	1
<b>Nesting depth</b>	
• per priority class	24
<b>Counters, timers and their retentivity</b>	
<b>S7 counter</b>	
• Number	2 048
Retentivity	
— adjustable	Yes
<b>IEC counter</b>	
• Number	Any (only limited by the main memory)
Retentivity	
— adjustable	Yes
<b>S7 times</b>	
• Number	2 048
Retentivity	
— adjustable	Yes

<b>IEC timer</b>	
• Number	Any (only limited by the main memory)
<b>Retentivity</b>	
— adjustable	Yes
<b>Data areas and their retentivity</b>	
Retentive data area (incl. timers, counters, flags), max.	128 kbyte; In total; available retentive memory for bit memories, timers, counters, DBs, and technology data (axes): 88 KB
Extended retentive data area (incl. timers, counters, flags), max.	1 Mbyte; When using PS 6 0W 24/48/60 V DC HF
<b>Flag</b>	
• Size, max.	16 kbyte
• Number of clock memories	8; 8 clock memory bit, grouped into one clock memory byte
<b>Data blocks</b>	
• Retentivity adjustable	Yes
• Retentivity preset	No
<b>Local data</b>	
• per priority class, max.	64 kbyte; max. 16 KB per block
<b>Address area</b>	
Number of IO modules	1 024; max. number of modules / submodules
<b>I/O address area</b>	
• Inputs	32 kbyte; All inputs are in the process image
• Outputs	32 kbyte; All outputs are in the process image
per integrated IO subsystem	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
per CM/CP	
— Inputs (volume)	8 kbyte
— Outputs (volume)	8 kbyte
<b>Subprocess images</b>	
• Number of subprocess images, max.	32
<b>Hardware configuration</b>	
Number of distributed IO systems	32; A distributed I/O system is characterized not only by the integration of distributed I/O via PROFINET or PROFIBUS communication modules, but also by the connection of I/O via AS-i master modules or links (e.g. IE/PB-Link)
<b>Number of DP masters</b>	
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Number of IO Controllers</b>	
• integrated	1
• Via CM	4; A maximum of 4 CMs/CPs (PROFIBUS, PROFINET, Ethernet) can be inserted in total
<b>Rack</b>	
• Modules per rack, max.	32; CPU + 31 modules
• Number of lines, max.	1
<b>PtP CM</b>	
• Number of PtP CMs	the number of connectable PtP CMs is only limited by the number of available slots
<b>Time of day</b>	
<b>Clock</b>	
• Type	Hardware clock
• Backup time	6 wk; At 40 °C ambient temperature, typically
• Deviation per day, max.	10 s; Typ.: 2 s
<b>Operating hours counter</b>	
• Number	16
<b>Clock synchronization</b>	
• supported	Yes
• in AS, master	Yes
• in AS, slave	Yes
• on Ethernet via NTP	Yes
<b>Digital inputs</b>	
integrated channels (DI)	16
Digital inputs, parameterizable	Yes
Source/sink input	P-reading

Input characteristic curve in accordance with IEC 61131, type 3	Yes
<b>Digital input functions, parameterizable</b>	
• Gate start/stop	Yes
• Capture	Yes
• Synchronization	Yes
<b>Input voltage</b>	
• Type of input voltage	DC
• Rated value (DC)	24 V
• for signal "0"	-3 to +5V
• for signal "1"	+11 to +30V
<b>Input current</b>	
• for signal "1", typ.	2.5 mA
<b>Input delay (for rated value of input voltage)</b>	
for standard inputs	
— parameterizable	Yes; none / 0.05 / 0.1 / 0.4 / 1.6 / 3.2 / 12.8 / 20 ms
— at "0" to "1", min.	4 µs; for parameterization "none"
— at "0" to "1", max.	20 ms
— at "1" to "0", min.	4 µs; for parameterization "none"
— at "1" to "0", max.	20 ms
for interrupt inputs	
— parameterizable	Yes; Same as for standard inputs
for technological functions	
— parameterizable	Yes; Same as for standard inputs
<b>Cable length</b>	
• shielded, max.	1 000 m; 600 m for technological functions; depending on input frequency, encoder and cable quality; max. 50 m at 100 kHz
• unshielded, max.	600 m; for technological functions: No
<b>Digital outputs</b>	
Type of digital output	Transistor
integrated channels (DO)	16
Current-sourcing	Yes; Push-pull output
Short-circuit protection	Yes; electronic/thermal
• Response threshold, typ.	1.6 A with standard output, 0.5 A with high-speed output; see manual for details
Limitation of inductive shutdown voltage to	-0.8 V
Controlling a digital input	Yes
Accuracy of pulse duration	Up to ±100 ppm ±2 µs at high-speed output; see manual for details
minimum pulse duration	2 µs; With High Speed output
<b>Digital output functions, parameterizable</b>	
• Switching tripped by comparison values	Yes; As output signal of a high-speed counter
• PWM output	Yes
— Number, max.	4
— Cycle duration, parameterizable	Yes
— ON period, min.	0 %
— ON period, max.	100 %
— Resolution of the duty cycle	0.0036 %; For S7 analog format, min. 40 ns
• Frequency output	Yes
<b>Switching capacity of the outputs</b>	
• with resistive load, max.	0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output; see manual for details
• on lamp load, max.	5 W; 1 W with high-speed output, i.e. when using a high-speed output; see manual for details
<b>Load resistance range</b>	
• lower limit	48 Ω; 240 ohms with high-speed output, i.e. when using a high-speed output; see manual for details
• upper limit	12 kΩ
<b>Output voltage</b>	
• Type of output voltage	DC
• for signal "0", max.	1 V; With high-speed output, i.e. when using a high-speed output; see manual for details
• for signal "1", min.	23.2 V; L+ (-0.8 V)
<b>Output current</b>	
• for signal "1" rated value	0.5 A; 0.1 A with high-speed output, i.e. when using a high-speed output, observe derating; see manual for details

<ul style="list-style-type: none"> <li>• for signal "1" permissible range, min.</li> <li>• for signal "1" permissible range, max.</li> </ul>	2 mA
<ul style="list-style-type: none"> <li>• for signal "0" residual current, max.</li> </ul>	0.6 A; 0.12 A with high-speed output, i.e. when using a high-speed output, observe derating; see manual for details 0.5 mA
<b>Output delay with resistive load</b>	
<ul style="list-style-type: none"> <li>• "0" to "1", max.</li> <li>• "1" to "0", max.</li> </ul>	200 µs 500 µs; Load-dependent
<b>for technological functions</b>	
— "0" to "1", max.	5 µs; Depending on the output used, see additional description in manual
— "1" to "0", max.	5 µs; Depending on the output used, see additional description in manual
<b>Parallel switching of two outputs</b>	
<ul style="list-style-type: none"> <li>• for logic links</li> <li>• for uprating</li> <li>• for redundant control of a load</li> </ul>	Yes; for technological functions: No No Yes; for technological functions: No
<b>Switching frequency</b>	
<ul style="list-style-type: none"> <li>• with resistive load, max.</li> <li>• with inductive load, max.</li> <li>• on lamp load, max.</li> </ul>	100 kHz; For high-speed output, 100 Hz for standard output 0.5 Hz; Acc. to IEC 60947-5-1, DC-13; observe derating curve 10 Hz
<b>Total current of the outputs</b>	
<ul style="list-style-type: none"> <li>• Current per channel, max.</li> <li>• Current per group, max.</li> <li>• Current per power supply, max.</li> </ul>	0.5 A; see additional description in the manual 8 A; see additional description in the manual 4 A; 2 power supplies for each group, current per power supply max. 4 A, see additional description in manual
<b>for technological functions</b>	
— Current per channel, max.	0.5 A; see additional description in the manual
<b>Relay outputs</b>	
<ul style="list-style-type: none"> <li>• Number of relay outputs</li> </ul>	0
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> <li>• unshielded, max.</li> </ul>	1 000 m; 600 m for technological functions; depending on output frequency, load, and cable quality; max. 50 m at 100 kHz 600 m; for technological functions: No
<b>Analog inputs</b>	
Number of analog inputs	5; 4x for U/I, 1x for R/RTD
<ul style="list-style-type: none"> <li>• For current measurement</li> <li>• For voltage measurement</li> <li>• For resistance/resistance thermometer measurement</li> </ul>	4; max. 4; max. 1
permissible input voltage for voltage input (destruction limit), max.	28.8 V
permissible input current for current input (destruction limit), max.	40 mA
Cycle time (all channels), min.	1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
Technical unit for temperature measurement adjustable	Yes; °C/°F/K
<b>Input ranges (rated values), voltages</b>	
<ul style="list-style-type: none"> <li>• 0 to +10 V <ul style="list-style-type: none"> <li>— Input resistance (0 to 10 V)</li> </ul> </li> <li>• 1 V to 5 V <ul style="list-style-type: none"> <li>— Input resistance (1 V to 5 V)</li> </ul> </li> <li>• -10 V to +10 V <ul style="list-style-type: none"> <li>— Input resistance (-10 V to +10 V)</li> </ul> </li> <li>• -5 V to +5 V <ul style="list-style-type: none"> <li>— Input resistance (-5 V to +5 V)</li> </ul> </li> </ul>	Yes; Physical measuring range: ± 10 V 100 kΩ Yes; Physical measuring range: ± 10 V 100 kΩ Yes 100 kΩ Yes; Physical measuring range: ± 10 V 100 kΩ
<b>Input ranges (rated values), currents</b>	
<ul style="list-style-type: none"> <li>• 0 to 20 mA <ul style="list-style-type: none"> <li>— Input resistance (0 to 20 mA)</li> </ul> </li> <li>• -20 mA to +20 mA <ul style="list-style-type: none"> <li>— Input resistance (-20 mA to +20 mA)</li> </ul> </li> <li>• 4 mA to 20 mA <ul style="list-style-type: none"> <li>— Input resistance (4 mA to 20 mA)</li> </ul> </li> </ul>	Yes; Physical measuring range: ± 20 mA 50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC Yes 50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC Yes; Physical measuring range: ± 20 mA 50 Ω; Plus approx. 55 ohm for overvoltage protection by PTC
<b>Input ranges (rated values), resistance thermometer</b>	
<ul style="list-style-type: none"> <li>• Ni 100 <ul style="list-style-type: none"> <li>— Input resistance (Ni 100)</li> </ul> </li> </ul>	Yes; Standard/climate 10 MΩ

<ul style="list-style-type: none"> <li>• Pt 100 <ul style="list-style-type: none"> <li>— Input resistance (Pt 100)</li> </ul> </li> </ul>	Yes; Standard/climate 10 M $\Omega$
<b>Input ranges (rated values), resistors</b>	
<ul style="list-style-type: none"> <li>• 0 to 150 ohms <ul style="list-style-type: none"> <li>— Input resistance (0 to 150 ohms)</li> </ul> </li> <li>• 0 to 300 ohms <ul style="list-style-type: none"> <li>— Input resistance (0 to 300 ohms)</li> </ul> </li> <li>• 0 to 600 ohms <ul style="list-style-type: none"> <li>— Input resistance (0 to 600 ohms)</li> </ul> </li> </ul>	Yes; Physical measuring range: 0 ... 600 ohms 10 M $\Omega$ Yes; Physical measuring range: 0 ... 600 ohms 10 M $\Omega$ Yes 10 M $\Omega$
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	800 m; for U/I, 200 m for R/RTD
<b>Analog outputs</b>	
integrated channels (AO)	2
Voltage output, short-circuit protection	Yes
Cycle time (all channels), min.	1 ms; Dependent on the parameterized interference frequency suppression; for details, see conversion procedure in manual
<b>Output ranges, voltage</b>	
<ul style="list-style-type: none"> <li>• 0 to 10 V</li> <li>• 1 V to 5 V</li> <li>• -10 V to +10 V</li> </ul>	Yes Yes Yes
<b>Output ranges, current</b>	
<ul style="list-style-type: none"> <li>• 0 to 20 mA</li> <li>• -20 mA to +20 mA</li> <li>• 4 mA to 20 mA</li> </ul>	Yes Yes Yes
<b>Load impedance (in rated range of output)</b>	
<ul style="list-style-type: none"> <li>• with voltage outputs, min.</li> <li>• with voltage outputs, capacitive load, max.</li> <li>• with current outputs, max.</li> <li>• with current outputs, inductive load, max.</li> </ul>	1 k $\Omega$ 100 nF 500 $\Omega$ 1 mH
<b>Cable length</b>	
<ul style="list-style-type: none"> <li>• shielded, max.</li> </ul>	200 m
<b>Analog value generation for the inputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> <li>• Integration time, parameterizable</li> <li>• Interference voltage suppression for interference frequency f1 in Hz</li> </ul>	16 bit Yes; 2.5 / 16.67 / 20 / 100 ms, acts on all channels 400 / 60 / 50 / 10
<b>Smoothing of measured values</b>	
<ul style="list-style-type: none"> <li>• parameterizable</li> <li>• Step: None</li> <li>• Step: low</li> <li>• Step: Medium</li> <li>• Step: High</li> </ul>	Yes Yes Yes Yes Yes
<b>Analog value generation for the outputs</b>	
<b>Integration and conversion time/resolution per channel</b>	
<ul style="list-style-type: none"> <li>• Resolution with overrange (bit including sign), max.</li> </ul>	16 bit
<b>Settling time</b>	
<ul style="list-style-type: none"> <li>• for resistive load</li> <li>• for capacitive load</li> <li>• for inductive load</li> </ul>	1.5 ms 2.5 ms 2.5 ms
<b>Encoder</b>	
<b>Connection of signal encoders</b>	
<ul style="list-style-type: none"> <li>• for voltage measurement</li> <li>• for current measurement as 4-wire transducer</li> <li>• for resistance measurement with two-wire connection</li> <li>• for resistance measurement with three-wire connection</li> <li>• for resistance measurement with four-wire connection</li> </ul>	Yes Yes Yes Yes Yes
<b>Connectable encoders</b>	
<ul style="list-style-type: none"> <li>• 2-wire sensor <ul style="list-style-type: none"> <li>— permissible quiescent current (2-wire sensor), max.</li> </ul> </li> </ul>	Yes 1.5 mA

Encoder signals, incremental encoder (asymmetrical)	
• Input voltage	24 V
• Input frequency, max.	100 kHz
• Counting frequency, max.	400 kHz; with quadruple evaluation
• Signal filter, parameterizable	Yes
• Incremental encoder with A/B tracks, 90° phase offset	Yes
• Incremental encoder with A/B tracks, 90° phase offset and zero track	Yes
• pulse encoder	Yes
• pulse encoder with direction	Yes
• pulse encoder with one impulse signal per count direction	Yes

### Errors/accuracies

Linearity error (relative to input range), (+/-)	0.1 %
Temperature error (relative to input range), (+/-)	0.005 %/K
Crosstalk between the inputs, max.	-60 dB
Repeat accuracy in steady state at 25 °C (relative to input range), (+/-)	0.05 %
Output ripple (relative to output range, bandwidth 0 to 50 kHz), (+/-)	0.02 %
Linearity error (relative to output range), (+/-)	0.15 %
Temperature error (relative to output range), (+/-)	0.005 %/K
Crosstalk between the outputs, max.	-80 dB
Repeat accuracy in steady state at 25 °C (relative to output range), (+/-)	0.05 %

### Operational error limit in overall temperature range

• Voltage, relative to input range, (+/-)	0.3 %
• Current, relative to input range, (+/-)	0.3 %
• Resistance, relative to input range, (+/-)	0.3 %
• Resistance thermometer, relative to input range, (+/-)	Pt100 Standard: ±2 K, Pt100 Climate: ±1 K, Ni100 Standard: ±1.2 K, Ni100 Climate: ±1 K
• Voltage, relative to output range, (+/-)	0.3 %
• Current, relative to output range, (+/-)	0.3 %

### Basic error limit (operational limit at 25 °C)

• Voltage, relative to input range, (+/-)	0.2 %
• Current, relative to input range, (+/-)	0.2 %
• Resistance, relative to input range, (+/-)	0.2 %
• Resistance thermometer, relative to input range, (+/-)	Pt100 Standard: ±1 K, Pt100 Climate: ±0.5 K, Ni100 Standard: ±0.6 K, Ni100 Climate: ±0.5 K
• Voltage, relative to output range, (+/-)	0.2 %
• Current, relative to output range, (+/-)	0.2 %

### Interference voltage suppression for $f = n \times (f_1 \pm 1 \%)$ , $f_1 =$ interference frequency

• Series mode interference (peak value of interference < rated value of input range), min.	30 dB
• Common mode voltage, max.	10 V
• Common mode interference, min.	60 dB; at 400 Hz: 50 dB

### Interfaces

Number of PROFINET interfaces	1
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#### 1. Interface

##### Interface types

• RJ 45 (Ethernet)	Yes; X1
• Number of ports	2
• integrated switch	Yes

##### Protocols

• IP protocol	Yes; IPv4
• PROFINET IO Controller	Yes
• PROFINET IO Device	Yes
• SIMATIC communication	Yes
• Open IE communication	Yes; Optionally also encrypted
• Web server	Yes
• Media redundancy	Yes

### PROFINET IO Controller

Services	
— PG/OP communication	Yes

<ul style="list-style-type: none"> <li>— Isochronous mode</li> <li>— Direct data exchange</li> <li>— IRT</li> <li>— PROFINergy</li> <li>— Prioritized startup</li> <li>— Number of connectable IO Devices, max.</li> <li>— Of which IO devices with IRT, max.</li> <li>— Number of connectable IO Devices for RT, max.</li> <li>— of which in line, max.</li> <li>— Number of IO Devices that can be simultaneously activated/deactivated, max.</li> <li>— Number of IO Devices per tool, max.</li> <li>— Updating times</li> </ul>	<p>Yes</p> <p>Yes; Requirement: IRT and isochronous mode (MRPD optional)</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes; Max. 32 PROFINET devices</p> <p>128; In total, up to 256 distributed I/O devices can be connected via AS-i, PROFIBUS or PROFINET</p> <p>64</p> <p>128</p> <p>128</p> <p>8; in total across all interfaces</p> <p>8</p> <p>The minimum value of the update time also depends on communication share set for PROFINET IO, on the number of IO devices, and on the quantity of configured user data</p>
<b>Update time for IRT</b>	
<ul style="list-style-type: none"> <li>— for send cycle of 250 µs</li> <li>— for send cycle of 500 µs</li> <li>— for send cycle of 1 ms</li> <li>— for send cycle of 2 ms</li> <li>— for send cycle of 4 ms</li> <li>— With IRT and parameterization of "odd" send cycles</li> </ul>	<p>250 µs to 4 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive</p> <p>500 µs to 8 ms; Note: In the case of IRT with isochronous mode, the minimum update time of 625 µs of the isochronous OB is decisive</p> <p>1 ms to 16 ms</p> <p>2 ms to 32 ms</p> <p>4 ms to 64 ms</p> <p>Update time = set "odd" send clock (any multiple of 125 µs: 375 µs, 625 µs ... 3 875 µs)</p>
<b>Update time for RT</b>	
<ul style="list-style-type: none"> <li>— for send cycle of 250 µs</li> <li>— for send cycle of 500 µs</li> <li>— for send cycle of 1 ms</li> <li>— for send cycle of 2 ms</li> <li>— for send cycle of 4 ms</li> </ul>	<p>250 µs to 128 ms</p> <p>500 µs to 256 ms</p> <p>1 ms to 512 ms</p> <p>2 ms to 512 ms</p> <p>4 ms to 512 ms</p>
<b>PROFINET IO Device</b>	
<b>Services</b>	
<ul style="list-style-type: none"> <li>— PG/OP communication</li> <li>— Isochronous mode</li> <li>— IRT</li> <li>— PROFINergy</li> <li>— Shared device</li> <li>— Number of IO Controllers with shared device, max.</li> <li>— activation/deactivation of I-devices</li> <li>— Asset management record</li> </ul>	<p>Yes</p> <p>No</p> <p>Yes</p> <p>Yes; per user program</p> <p>Yes</p> <p>4</p> <p>Yes; per user program</p> <p>Yes; per user program</p>
<b>Interface types</b>	
<b>RJ 45 (Ethernet)</b>	
<ul style="list-style-type: none"> <li>• 100 Mbps</li> <li>• Autonegotiation</li> <li>• Autocrossing</li> <li>• Industrial Ethernet status LED</li> </ul>	<p>Yes</p> <p>Yes</p> <p>Yes</p> <p>Yes</p>
<b>Protocols</b>	
<b>Number of connections</b>	
<ul style="list-style-type: none"> <li>• Number of connections, max.</li> <li>• Number of connections reserved for ES/HMI/web</li> <li>• Number of connections via integrated interfaces</li> <li>• Number of S7 routing paths</li> </ul>	<p>96; via integrated interfaces of the CPU and connected CPs / CMs</p> <p>10</p> <p>64</p> <p>16</p>
<b>Redundancy mode</b>	
<ul style="list-style-type: none"> <li>• H-Sync forwarding</li> </ul>	<p>Yes</p>
<b>Media redundancy</b>	
<ul style="list-style-type: none"> <li>— Media redundancy</li> <li>— MRP</li> <li>— MRP interconnection, supported</li> <li>— MRPD</li> <li>— Switchover time on line break, typ.</li> </ul>	<p>only via 1st interface (X1)</p> <p>Yes; MRP Automanager according to IEC 62439-2 Edition 2.0, MRP Manager; MRP Client</p> <p>Yes; as MRP ring node according to IEC 62439-2 Edition 3.0</p> <p>Yes; Requirement: IRT</p> <p>200 ms; For MRP, bumpless for MRPD</p>

— Number of stations in the ring, max.	50
<b>SIMATIC communication</b>	
• PG/OP communication	Yes; encryption with TLS V1.3 pre-selected
• S7 routing	Yes
• S7 communication, as server	Yes
• S7 communication, as client	Yes
• User data per job, max.	See online help (S7 communication, user data size)
<b>Open IE communication</b>	
• TCP/IP	Yes
— Data length, max.	64 kbyte
— several passive connections per port, supported	Yes
• ISO-on-TCP (RFC1006)	Yes
— Data length, max.	64 kbyte
• UDP	Yes
— Data length, max.	2 kbyte; 1 472 bytes for UDP broadcast
— UDP multicast	Yes; Max. 5 multicast circuits
• DHCP	Yes
• DNS	Yes
• SNMP	Yes
• DCP	Yes
• LLDP	Yes
• Encryption	Yes; Optional
<b>Web server</b>	
• HTTP	Yes; Standard and user pages
• HTTPS	Yes; Standard and user pages
<b>OPC UA</b>	
• Runtime license required	Yes; "Small" license required
• OPC UA Client	Yes
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— Number of connections, max.	4
— number of nodes of the client interfaces, recommended max.	1 000
— Number of elements for one call of OPC-UA_NodeGetHandleList/OPC-UA_ReadList/OPC-UA_WriteList, max.	300
— Number of elements for one call of OPC-UA_NameSpaceGetIndexList, max.	20
— Number of elements for one call of OPC-UA_MethodGetHandleList, max.	100
— number of simultaneous calls of the client instructions for session management, per connection, max.	1
— number of simultaneous calls of the client instructions for data access, per connection, max.	5
— Number of registerable nodes, max.	5 000
— Number of registerable method calls of OPC-UA_MethodCall, max.	100
— Number of inputs/outputs when calling OPC-UA_MethodCall, max.	20
• OPC UA Server	Yes; Data access (read, write, subscribe), method call, custom address space
— Application authentication	Yes
— Security policies	Available security policies: None, Basic128Rsa15, Basic256Rsa15, Basic256Sha256
— User authentication	"anonymous" or by user name & password
— GDS support (certificate management)	Yes
— Number of sessions, max.	32
— Number of accessible variables, max.	50 000
— Number of registerable nodes, max.	10 000
— Number of subscriptions per session, max.	20
— Sampling interval, min.	100 ms
— Publishing interval, min.	500 ms
— Number of server methods, max.	20

— Number of inputs/outputs per server method, max.	20
— number of monitored items, recommended max.	1 000; for 1 s sampling interval and 1 s send interval
— Number of server interfaces, max.	10 of each "Server interfaces" / "Companion specification" type and 20 of the type "Reference namespace"
— Number of nodes for user-defined server interfaces, max.	1 000
• Alarms and Conditions	Yes
— Number of program alarms	100
— Number of alarms for system diagnostics	50
<b>Further protocols</b>	
• MODBUS	Yes; MODBUS TCP
<b>Isochronous mode</b>	
Equidistance	Yes
<b>S7 message functions</b>	
Number of login stations for message functions, max.	32
Program alarms	Yes
Number of configurable program messages, max.	5 000; Program messages are generated by the "Program_Alarm" block, ProDiag or GRAPH
Number of loadable program messages in RUN, max.	2 500
Number of simultaneously active program alarms	
• Number of program alarms	600
• Number of alarms for system diagnostics	100
• Number of alarms for motion technology objects	80
<b>Test commissioning functions</b>	
Joint commission (Team Engineering)	Yes; Parallel online access possible for up to 5 engineering systems
Status block	Yes; Up to 8 simultaneously (in total across all ES clients)
Single step	No
Number of breakpoints	8
<b>Status/control</b>	
• Status/control variable	Yes
• Variables	Inputs/outputs, memory bits, DBs, distributed I/Os, timers, counters
• Number of variables, max.	
— of which status variables, max.	200; per job
— of which control variables, max.	200; per job
<b>Forcing</b>	
• Forcing	Yes
• Forcing, variables	Peripheral inputs/outputs
• Number of variables, max.	200
<b>Diagnostic buffer</b>	
• present	Yes
• Number of entries, max.	1 000
— of which powerfail-proof	500
<b>Traces</b>	
• Number of configurable Traces	4; Up to 512 KB of data per trace are possible
<b>Interrupts/diagnostics/status information</b>	
<b>Alarms</b>	
• Diagnostic alarm	Yes
• Hardware interrupt	Yes
<b>Diagnoses</b>	
• Monitoring the supply voltage	Yes
• Wire-break	Yes; for analog inputs/outputs, see description in manual
• Short-circuit	Yes; for analog outputs, see description in manual
• A/B transition error at incremental encoder	Yes
<b>Diagnostics indication LED</b>	
• RUN/STOP LED	Yes
• ERROR LED	Yes
• MAINT LED	Yes
• Monitoring of the supply voltage (PWR-LED)	Yes
• Channel status display	Yes
• for channel diagnostics	Yes; For analog inputs/outputs
• Connection display LINK TX/RX	Yes
<b>Supported technology objects</b>	

Motion Control	Yes; Note: The number of technology objects affects the cycle time of the PLC program; selection guide via the TIA Selection Tool
<ul style="list-style-type: none"> <li>Number of available Motion Control resources for technology objects</li> </ul>	800
<ul style="list-style-type: none"> <li>Required Motion Control resources <ul style="list-style-type: none"> <li>per speed-controlled axis</li> <li>per positioning axis</li> <li>per synchronous axis</li> <li>per external encoder</li> <li>per output cam</li> <li>per cam track</li> <li>per probe</li> </ul> </li> </ul>	40 80 160 80 20 160 40
<ul style="list-style-type: none"> <li>Positioning axis <ul style="list-style-type: none"> <li>Number of positioning axes at motion control cycle of 4 ms (typical value)</li> <li>Number of positioning axes at motion control cycle of 8 ms (typical value)</li> </ul> </li> </ul>	5 10
Controller	Yes; Universal PID controller with integrated optimization
<ul style="list-style-type: none"> <li>PID_Compact</li> <li>PID_3Step</li> <li>PID-Temp</li> </ul>	Yes; PID controller with integrated optimization for valves Yes; PID controller with integrated optimization for temperature
Counting and measuring	
<ul style="list-style-type: none"> <li>High-speed counter</li> </ul>	Yes

### Integrated Functions

Counting functions	
<ul style="list-style-type: none"> <li>Continuous counting</li> <li>Counter response parameterizable</li> <li>Hardware gate via digital input</li> <li>Software gate</li> <li>Event-controlled stop</li> <li>Synchronization via digital input</li> <li>Counting range, parameterizable</li> </ul>	Yes Yes Yes Yes Yes Yes Yes
Comparator	
<ul style="list-style-type: none"> <li>Number of comparators</li> <li>Direction dependency</li> <li>Can be changed from user program</li> </ul>	2; per count channel; see manual for details Yes Yes
Position detection	
<ul style="list-style-type: none"> <li>Incremental acquisition</li> <li>Suitable for S7-1500 Motion Control</li> </ul>	Yes Yes
Measuring functions	
<ul style="list-style-type: none"> <li>Measuring time, parameterizable</li> <li>Dynamic measurement period adjustment</li> <li>Number of thresholds, parameterizable</li> </ul>	Yes Yes 2
Measuring range	
<ul style="list-style-type: none"> <li>Frequency measurement, min.</li> <li>Frequency measurement, max.</li> <li>Cycle duration measurement, min.</li> <li>Cycle duration measurement, max.</li> </ul>	0.04 Hz 400 kHz; with quadruple evaluation 2.5 μs 25 s
Accuracy	
<ul style="list-style-type: none"> <li>Frequency measurement</li> <li>Cycle duration measurement</li> <li>Velocity measurement</li> </ul>	100 ppm; depending on measuring interval and signal evaluation 100 ppm; depending on measuring interval and signal evaluation 100 ppm; depending on measuring interval and signal evaluation
Potential separation	
Potential separation digital inputs	
<ul style="list-style-type: none"> <li>between the channels</li> <li>between the channels, in groups of</li> </ul>	No 16
Potential separation digital outputs	
<ul style="list-style-type: none"> <li>between the channels</li> <li>between the channels, in groups of</li> </ul>	No 16
Potential separation channels	
<ul style="list-style-type: none"> <li>between the channels and backplane bus</li> <li>Between the channels and load voltage L+</li> </ul>	Yes No
Isolation	
Isolation tested with	707 V DC (type test)

Ambient conditions	
Ambient temperature during operation	
<ul style="list-style-type: none"> <li>horizontal installation, min.</li> <li>horizontal installation, max.</li> <li>vertical installation, min.</li> <li>vertical installation, max.</li> </ul>	0 °C 60 °C; note derating data for onboard I/O in the manual. Display: 50 °C, at an operating temperature of typically 50 °C, the display is switched off 0 °C 40 °C; note derating data for onboard I/O in the manual. Display: 40 °C, at an operating temperature of typically 40 °C, the display is switched off
Ambient temperature during storage/transportation	
<ul style="list-style-type: none"> <li>min.</li> <li>max.</li> </ul>	-40 °C 70 °C
Altitude during operation relating to sea level	
<ul style="list-style-type: none"> <li>Installation altitude above sea level, max.</li> </ul>	5 000 m; Restrictions for installation altitudes > 2 000 m, see manual
configuration / header	
configuration / programming / header	
Programming language	
— LAD	Yes
— FBD	Yes
— STL	Yes
— SCL	Yes
— GRAPH	Yes
Know-how protection	
<ul style="list-style-type: none"> <li>User program protection/password protection</li> <li>Copy protection</li> <li>Block protection</li> </ul>	Yes Yes Yes
Access protection	
<ul style="list-style-type: none"> <li>protection of confidential configuration data</li> <li>Password for display</li> <li>Protection level: Write protection</li> <li>Protection level: Read/write protection</li> <li>Protection level: Complete protection</li> </ul>	Yes Yes Yes Yes Yes
Dimensions	
Width	85 mm
Height	147 mm
Depth	129 mm
Weights	
Weight, approx.	1 050 g
<b>last modified:</b>	11/3/2021 