





MP SERIES MAGNETIC CIRCULATING PUMP DZ/DS SERIES BELLOWS METERING PUMP DP SERIES HIGH PRESSURE DIAPHRAGM PUMP

Thailand Distributor:

Energy Power Save CO.,LTD 442/2 Chan Road, Thung Watdon Sathon Bangkok Thailand 10120 Office Tel: +66 (02) 114 7145-9 Ext. Sales. Email: info@7-mars.com WENZHOU HAOQUAN PUMPS CO.,LTD.

Honesty. Pragmatic management. Innovation excellence

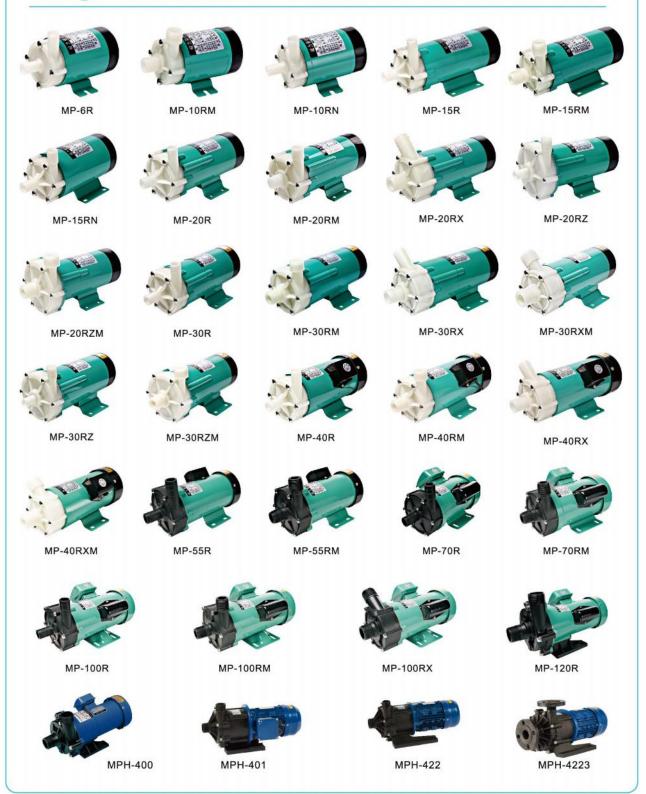








# Pump---MP Series Products





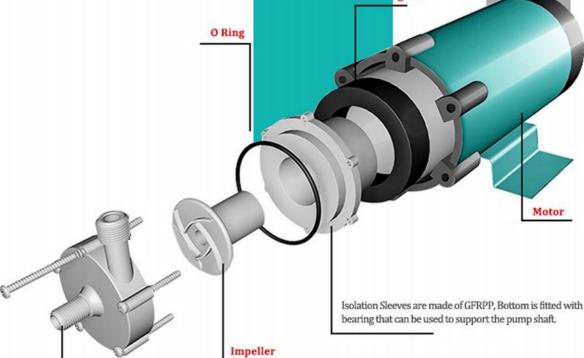




## **Construction of Pump**

The active magnet is a ferrite magnet with strong magnetic force, there are 6-pole and 8-pole magnetization respectively. The coupling torque between the active magnet and the magnetic capsule drives the impeller to rotate by penetrating the magnetic field of the rear shell.

Active Magnet



The ferrite magnets are installed into the magnetic capsule and are integrally molded withthe impeller. In addition the material of pump shaft is aluminium ceramic, and the rotary designed pump shaft is injected with the magnetic capsule together. Select the open/close semi-open impeller according to the characteristics of the pumping liquid.

Note: MP-6R, 10R are designed as fixed pump shaft type.

You can select the tube connection type or threaded connection typeas per needs. And it is allowed to change threaded to union coupling type flexibly.

Pump shell

#### Material

Stainless steel

Glass fiber reinforce polypropylene

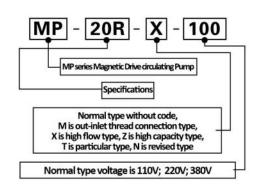
Alumina ceramic

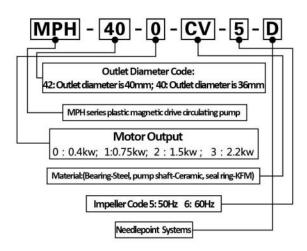
Sr ferrite

Fluoride rubber(FKM)or ternary ethylenepropylene rubber(EPDM)



# **Model Note**











#### Features of Magnetic Pump

Magnetic drive circulation pump is a full-sealed pump, for motor connecting shaft and impeller are separately equipped with magnetic materials, they attract each other and coupled. It's unnecessary to fit with traditional shaft seal. The rotation torsion of motor drives impeller to rotate through the attraction between driving magnet and driven magnet. The shortcoming of present customary magnetic drive pump is that rotation is absolutely prohibited under the condition of lacking liquid, otherwise, the machine will be destroyed, resulted in unnecessary troubles for customer. "HAOQUAN" adopts special ceramics as shaft bearing, characterizing strong resistance for abrasion and corrosion.

Magnetic drive circulation pump is generally designed for no shaft seal, completely avoids defects of pollution after corrosion caused by liquid leakage, which exists in traditional mechanical shaftscal pump. It is the optimum liquid transport pump on the industrial equipments.





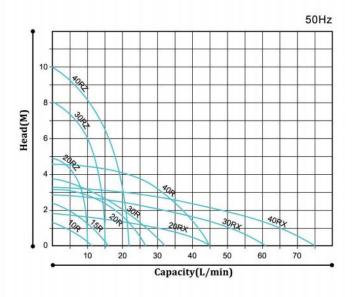


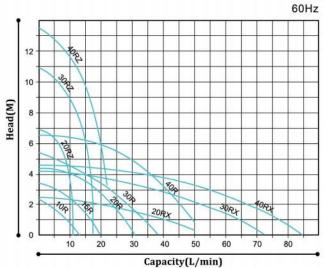
### **PUMP SPECIFICATIONS**

Model	Tube in	nterface	Thread i	nterface	Max. Capacity (L/min)	Max. Head (m)	Standar	d capacity	Specific gravit	Motor	
Model	Inter (mm)	Outlet (mm)	Out-inlet (inch)	Tube (mm)	50Hz/60Hz	50Hz/60Hz	Capacity (L/min) 50Hz/60Hz	Head(m) 50Hz/60Hz		Output(w) 50Hz/60Hz	Phase
MP-6R	14	14	-	-	8/9	1/1.4	2.8/5	0.8	<1.2	6	1
MP-6RZ	14	14	-	-	5.5/6	2.1/2.7	3.2/4.5	0.8	<1.1	6	1
MP-10RN	14	14	-	-	11/12	1.5/2.1	5/8	1	<1.1	6	1
MP-10RM	-	-	1/2	1/2	11/12	1.5/2.1	5/8	1	<1.1	6	1
MP-15R	16	16	0 <b>-</b> 0	-	16/19	2.7/3.4	8/12	1.5	<1.3	10	1
MP-15RN	16	16	-	-	16/19	2.7/3.4	8/12	1.5	<1.3	10	1
MP-15RM	-	-	1/2	1/2	16/19	2.4/3.4	8/12	1.5	<1.3	10	1
MP-20R	18	18	21 <b>-</b> 2	-	27/32	3.1/4.3	17/22	2	<1.2	15	1
MP-20RM		-	1/2	1/2	27/32	3.1/4.3	17/22	2	<1.2	15	1
MP-20RX	26	26	-	-	46/52	1.8/2.5	30/40	1	<1.3	15	1
MP-2RZ	18	18	-	-	10/11	4.6/6.9	7/10	4	<1.1	15	1
MP-20RZM	-	-	3/4	3/4	10/11	4.6/6.9	7/10	4	<1.1	15	1
MP-30R	20	20	-	-	33/38	3.8/5.4	16/25	2.5	<1.3	25	1
MP-30RM	-	-	3/4	3/4	33/38	3.8/5.4	16/25	2.5	<1.3	25	1
MP-30RX	26	26	-	-	62/72	2.9/4.1	32/46	2	<1.1	25	1
MP-30RXM	-	-	1	1	62/72	2.9/4.1	32/46	2	<1.1	25	1
MP-30RZ	18	18	-	-	15/17	8/11	10/14	6	<1.1	25	1
MP-30RZM	-	-	3/4	3/4	15/17	8/11	10/14	6	<1.1	25	1
MP-40R	20	20	-	-	45/52	4.6/6.5	22/34	4	<1.1	65	1or3
MP-40RM	: = ;	-	3/4	3/4	45/52	4.6/6.5	22/34	4	<1.1	65	1or3
MP-40RX	26	26	-	/#X	75/85	3.3/4.7	47/65	2	<1.1	65	1or3
MP-40RXM	-	-	1	1	75/85	3.3/4.7	47/65	2	<1.1	65	1or3
MP-40RZ	18	18	-	-	22/28	10/13.5	10	8	<1.1	65	1or3
MP-40RZM	-	-	3/4	3/4	22/28	10/13.5	10	8	<1.1	65	1or3



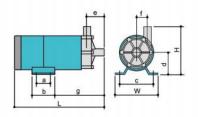
#### PERFORMANCE CURVES





### **DIMENSIONS**

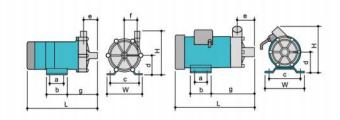
MP-6R·10R·15R·20R·30R·40R



Model	W	Н	L	а	b	С	d	е	f	g	i
MP-6R	74	83	129.5	_	30	60	37	31	17	60	2-ф5.4
MP-10R	74	83	129.5	-	30	60	37	31	17	60	2-ф5.4
MP-15R	82	101	197	49	63	68	48	38	23	88	4-6×9
MP-20R	86	115	209	30	50	69	56	39	29	107	4-5×8
MP-30R			250								
MP-40R	120	130	274	40	64	100	60	48	31	135	4-9×12

MP-20RZ·30RZ·40RZ

MP-20RX·30RX·40RX·100RX



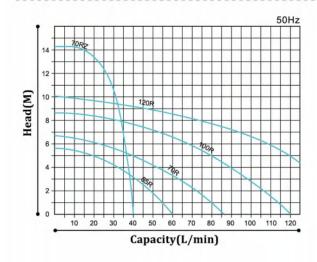
Model	W	Н	L	а	b	C	d	е	f	g	į
MP-20RZ	86	125	211	30	59	69	55			108	4-5×8
MP-30RZ	100	130	234			100		40	39	120	4-ф9
MP-40RZ	120	150	241	40	64	100	60	39	45	128	4-49
MP-20RX	86	130	220	30	59	69	56	47		105	4-5×8
MP-30RX	725	138	253	221	-						
MP-40RX	120	137	276	40	64	100	60	48	-	138	4-φ9
MP-100RX	156	174	323	70	100	110	74	63	-	196.5	4-9×27

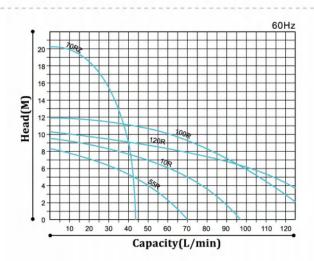


## PRODUCT SPECIFICATIONS

W- 1-1	Tube in	nterface	Thread interface		Max.Capacity (L/min)	Max. Head (m)	Standar	d capacity	Specific gravit	Motor	
Model	Inter (mm)	Outlet (mm)	Out-inlet (inch)	Tube (mm)	50Hz/60Hz	50Hz/60Hz	Capacity (L/min) 50Hz/60Hz	Head(m) 50Hz/60Hz		Output(w) 50Hz/60Hz	Phase
MP-55R	26	26	-	-	60/70	5.6/8.2	30/45	4	<1.2	90	1or3
MP-55RM	-	-	1	1	60/70	5.6/8.2	30/45	4	<1.2	90	1or3
MP-55RZ	26	26	-	-	25/28	10/14	15/22	8	<1.1	90	1or3
MP-55RZM	-	-	1	1	25/28	10/14	15/22	8	<1.1	90	1or3
MP-70R	26	26	-	-	86/97	6.7/9.7	50/72	4	<1.1	150/180	1or3
MP-70RM	-	-	1	1	86/97	6.7/9.7	50/72	4	<1.1	150/180	1or3
MP-70RZ	20	20	-	-	40/43	14.3/20.3	20/24	12	<1.1	150/180	1or3
MP-70RZM	-	-	3/4	3/4	40/43	14.3/20.3	20/24	12	<1.1	150/180	1or3
MP-100R	26	26	-	-	120/130	8.6/11.6	60/70	7/9	<1.3	250/265	1or3
MP-100RM	-	-	1	1	120/130	8.6/11.6	60/70	7/9	<1.3	250/265	1or3
MP-100RX	-	-	11/4	11/4	170	9.0	100	5.0	<1.3	250	1or3
MP-120R	-	-	11/2	11/2	220	10.5	140	6.0	<1.3	370	1or3
MPH-400	-	-	11/2	11/2	260	12.5	150	8.5	<1.3	400	3
MPH-401	50	50	11/2	11/2	330	18	200	12	<1.3	750	3
MPH-422	63	50	2	11/2	400	23	200	18	<1.3	1500	3
MPH-423	63	50	2	11/2	500	24	300	20	<1.3	2200	3
MPH-425	63	50	2	11/2	600	29	400	25	<1.3	3000	3

## PERFORMANCE CURVES



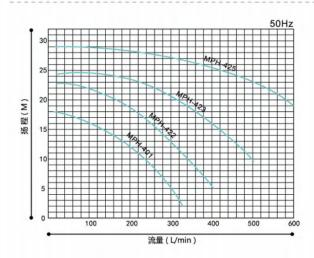


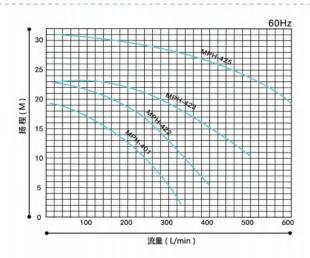




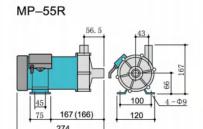


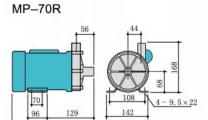
## PERFORMANCE CURVES

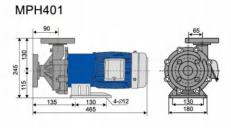


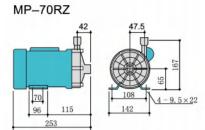


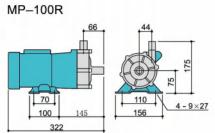
## **DIMENSIONS**

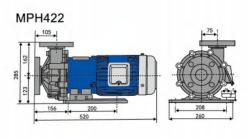


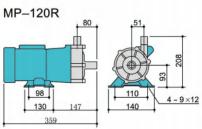


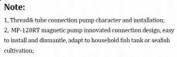






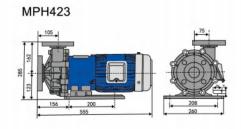






3, MPH-400 magnetic pump motor can be IEC 71 inch 0.37kw flange connection motor:

4, MPH-401 magnetic pump motor canbe IEC 80 inch 0.75 flange connection motor; 5, G= UK BSP threaded;





# Chemical Resistance Guide .....

Chemical resistance ratings: Maximum operating temperature:

A — Excellent 1 — 20% (68F) B — Good 2 — 40% (104F) C — Fair 3 — 60% (140F) X — Not Recommended 5 — 100% (212F) — Data Not Available 6 — 120% (248F)

CHEMICAL					M	IATERIAL		
CHEMICA	AL.	PP	PTFE	FKM	Chemigum	EPDM	95 Ceramic l	Highdensitycarbo
	0~10%	A4	A6	A6	B2	A4	A5	A6
Sulfuric Acid	10~75%	A3	A6	A4	X	A3	A5	A6
	75~100%	B2	A4	A4	-	B2	A5	A4
	10%	A3	A5	A5	X	A2	A5	A6
Nitric Acid	30%	A2	A6	A6	X	A2	A5	A6
	50%	В2	A3	A1	X	X	A5	A5
Hydrochloric A	ocid 0~25%	A4	A6	A3	B1	A3	A5	A6
nyar ocmorien	25~40%	A4	A6	В2	X	C2	A5	A6
	10%	B2	A6	A3	X	A3	-	A3
Hydrofluoric A	cid 30%	C2	A6	A4	-	В3		A3
	60%	X	A6	A4	-	C2		A2
Acetic Acid	20%	A2	A6	B1	B2	A2	A5	A4
	80%	B1	A6	X	- 1	-	A5	A4
Sodium Hydro	20%	A3	A6	B1	B2	A3		A3
30thum fryth 07	50%	A3	A6	X	BI	A4		A3
Bromine Water	r	C1	A3	A2	-	x	A1	A2
Ethyl Alcohol		A2	A3	A3	X	В3	A3	A5
Acetone		A2	A6	X	-	B2	A3	A5
Freon 12		X	A6	A1	X	В1	A4	A4
Aluminum Chlo	oride	A4	A6	A5	B4	A4	A4	A5
Amonia Liquid		A1	A6	C1	B4	В3	A3	A5
Aqua Regia		C2	A5	В2	-	C2	A4	-
Formaldehyde		A4	A6	A4	x	A4	A4	A5
Gasolines		X	A6	В3	В3	X	A4	A6
Kerosene		A1	A6	A1	B1	X	A4	A6
Methyl Alcohol		A3	A6	В2	B4	A3	A5	A6
Toluene		C1	A4	B1	- 1	x	A5	A4
Trichloroethyle	ene	C1	A6	A1	- 1	X	A4	A6
Xylene		X	A6	B1	-	X	A5	A5
Nitric Acid Anh	ydrous	C1	A3	Al	-	X	A5	A2
Oleum		X	A6	A4	- 1	х	A5	A2
Potassium Hyd	roxide	A4	A6	B1	C2	A5		A6

Note:95ceramic means containing 95 percent of alumina



# **Applications**

The "HAOQUAN" Brand magnetic-driven cycle pump, made by polyprolylene, has an excellent performance to endure the corrosion from chemical Liquid, Its applications is very extensive.

Chemical industry: Sodium carbonate industry(production of hydrochloric acid, hypochlorous acids secondary chemical product); production of fluoride, chemical fertilizer; cycle of reactive liquid of gas absorb tower, abstract grease(sulfuric acid); recycle& reactivation system of waste acid substance; transport of strong acid between chemical factory and transport vehicle

Phatmaceuticals industry: Production of Luminophor(EL) for semiconductor, pesticides, medicine, water treatment agent

Electric plate: Cycle filter kinds of electroplating liquid.

Photograph processing: At-once photograph system; X film, wash-out of back and white, color and solid photograph

**Electric appliance:** Production of chemical capacitor(erosion by aluminum film), Transport electrolyte for manufacture of dry battery and accumulator; Etching circuit board; Transfer high purity of chemical liquid during the manufacture of semiconductor.

**Metal industry:** Treatment device for aluminum oxide film; Wire stretching; Oil elimination and cleaning and acid cleaning for steel rolling; Oil elimination and acid cleaning before painting of vehicle; production of oxidized titanium and rare-earth element.

Mineral industry: Fusion metallurgy(Transport and recycle electrolyte); handling waste liquid.

**Food industry:** Production of gluconic acid(hydrochloric acid); abstracting cooking oil(sulfuric acid); potted fruit industry(hydrochloric acid).

Medicine remedy: Man-made kidney and heart, ultrasonic washing machine and various of medical equipment.

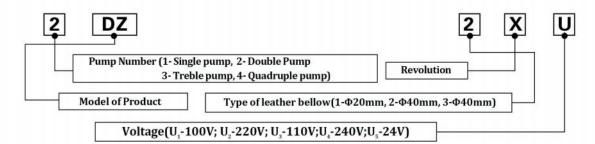
Water treatment: Cleaning ion exchange resin; pure water production equipment; sea-water desalting equipment.

**Pollution control:** Add waste water treatment agent to medical liquid tank; collect and transport waste liquid; waste gas absorb equipment(deodorization equipment, desulfurisation before waste gas discharge).

Other application: Applied in silver recycle, wafer manufacture, laboratory-ice making machine, drinking machine, living boiler, heating exchange machine, solar energy system, dyeing, laser system, water spouting pool, rearing pond fish jar etc.

## **Bellows metering pump**

# **Model Note**



## Feature:

△ No leakage For there is no mechanical sealing position, no leakage exists.

△ Self-suction Suction range is 1 meter at the condition of normal atmosphere, Temperature and clean water.

Allowed to dry rotation For working chamber bag consists of bellows, dray rotation is allowed.

△ Long service life The chamber is made from polyacrylate that is anti-winding and special prescription, it can withstand countless reciprocating motion.

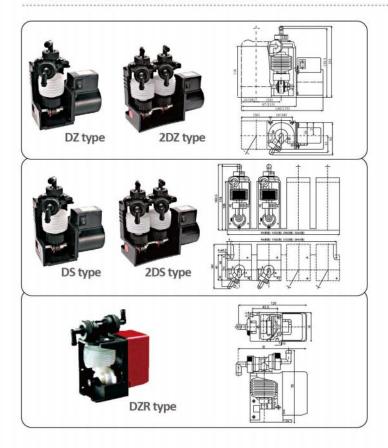
Anti-corrosion Pump body is made from polyacrylate valve adopts special EPDM, FPM, resisting various acid alkali and etc, corrosive liquids.

Liquid temperature

The maximum medicinal liquid temperature is 60°C, when it is over 50°C, the highest pressure is the half of that at 20°C, when it surpasses°C, the corrosiveness of liquid may be increased(take note of it).

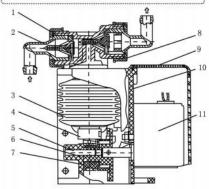
△ Precision of outlet ±1.5% high precision can be achieved at the condition of clean water.

#### DIMENSION OF STRUCTURE DRAWING



#### STRUCTURAL DIAGRAM

No.	Name	Material	Quantity
1	Body	PP	2
2	Poppet valve	EPDM. CSM. F	ΓM 2
3	Bellows	PP	1
4	Connecting B	od PP/POM	1
5	Spindle	1Cr18Ni9Ti	1
6	Crank(B)	1Cr18Ni9Ti/PO	M 1
7	Crank(A)	1Cr18Ni9Ti/PO	M 1
8	Nut	PP	2
9	End Hoouse.	ABS	1
10	Trestle	PP/PA66	1
11	Motor	/	1









### **TECHNICAL PARAMETERS**

Model	Pump Number	Type of leather	Max Capac	tiy(ml/min)	Revolut	ion(rpm)	Max pressure (Mpa)	Bore(mm)		Height of self-suction		
Wiodei	Tump Number	bellow	50HZ	60HZ	50HZ			Inlet Outlet	Motor(W)	(cm)		
DZ-1X		1	29	35	10	12	0.04					
DZ-2X	1		119	141	10	12	0.03					
DZ-2Y	Single pump	2	175	210	15	18	0.02					
DZ-2Z			232	278	20	24	0.01					
2DZ-1X		1	29×2	35×2	10	12	0.03					
2DZ-2X			119×2	141×2	10	12	0.02					
2DZ-2Y	Double pump	2	175×2	210×2	15	18	0.01	9	5	50		
2DZ-2Z			232×2	278×2	20	24	0.01					
DZN-1X		1	29	35	10	12	0.04					
DZN-2X	Single pump		119	141	10	12	0.03					
DZN-2Y	Quadruple pump	2	175	210	15	18	0.02					
DZN-2Z	1		232	278	20	24	0.02					
DS-1F	7-	8	115	139	40	48						
DS-1P	Single pump	1	200	243	70	84						
DS-1Q				260	310	90	108	-				
2DS-1F						115×2	139×2	40	48	1		
2DS-1P	Double pump	1	200×2	243×2	70	84	1					
2DS-1Q			260×2	310×2	90	108	1					
DS-2E			357	428	30	36	1					
DS-2F			460	552	40	48						
DS-2G	Single pump	2	570	685	50	60						
DS-2P			798	955	70	84	0.08	9	8	100		
DS-2Q			990	1180	90	108						
2DS-2E			357×2	428×2	30	36						
2DS-2F			460×2	552×2	40	48						
2DS-2G	Double pump	2	570×2	685×2	50	60						
2DS-2P			798×2	955×2	70	84	_					
2DS-2Q			990×2	1180×2	90	108						
DZR-3X		3	100	120	10	12	0.01					
DZR-3Y	Single pump	3	150	180	15	18	0.01	9	6			
DZR-3Z		3	200	240	20	24	0.01					

## **Applications:**

- Automatic development of color film, expansion of photograph, X-ray film, microfilm, cinefilm and etc.
- ▲ It is used in beverage vending machine.
- Sticking liquid and mediation
- Quantitative replenishment of food additive.
- ▲ The etching and cleaning of electronic basicplate printing circuit.
- ▲ The neutralization of acid and alkali for water treatment the utilization of condensation separtion agent.
- Quantitative supply of electroplate liquid.
- ▲ Widely used in quantitative priming of additive, bleaching liquid and medical agents.







## DP series Diaphgragm Pump

## Characteristic

- ▲ Easily install and dismantle
- ▲ Excellent self suction capacity
- ▲ Pump controlled automatically by built-in pressure switch
- ▲ Permissible liquid temperature up to 60°C
- ▲ Low Noise, Excellent Corrosion Resistance, High Pressure



# **Specifications**

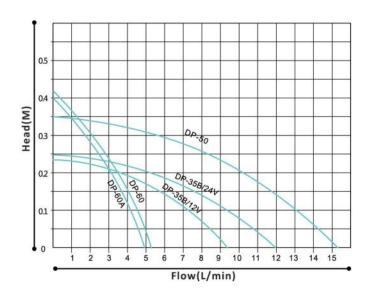
Model	Voltage (V)	Max. Current (A)	Max. Flow G/min	Speed (r/min)	Pressure(max) Psi(Mpa)	Suction (m)	Pressure switch psi(Mpa)	Power (w)
	24	4.8	3.2(12)	1300	35 (0.24)	5	35 (0.24)	40
DP-35	12	7	2.5(9.5)	1200	35 (0.24)	5	35 (0.24)	40
	24	3	1.3(5.0)	1200	60 (0.42)	5	/	40
DP-60A	12	6	1.3(5.0)	1200	60 (0.42)	5	/	40
	220	0.42	1.3(5.0)	1200	60 (0.42)	5	/	40
OP-60A brushless	12	5	1.3(5.0)	1200	60 (0.42)	5	1	20
	24	3	1.3(5.0)	1200	60 (0.42)	5	60(0.42)	40
DP-60	12	6	1.3(5.0)	1200	60 (0.42)	5	60(0.42)	40
	220	0.42	1.3(5.0)	1200	60 (0.42)	5	60(0.42)	40
	24	2.8	1.3(5.0)	1200	60 (0.42)	5	60(0.42)	28
DP-60 brushless	12	5	1.3(5.0)	1200	60 (0.42)	5	60(0.42)	20
DP-100A	24	1.1	0.3(1.2)	375	100 (0.68)	5	/	10
DP-100	24	1.1	0.32(1.2)	375	100 (0.68)	5	100(0.68)	10
DP-125	24	1	0.26(1.0)	375	125 (0.86)	5	125(0.86)	10
DD 400D	24	1.2	0.45(1.7)	470	130 (0.90)	5	125(0.86)	15
DP-130B	12	2.2	0.45(1.7)	470	130 (0.90)	5	125(0.86)	15
DP-130	24	1.2	0.45(1.7)	470	130 (0.90)	5	/	15
DF-130	12	2.2	0.45(1.7)	470	130 (0.90)	5	/	15
DP-150	12	4	0.68(2.6)	720	150 (1.00)	5	/	30
DI -100	24	2.4	0.68(2.6)	720	150 (1.00)	5	/	30
DP-50	24	6	4.2(16)	1800	50(0.35)	5	50(0.35)	65
DP-50	12	12	4.2(16)	1500	50(0.35)	5	50(0.35)	65

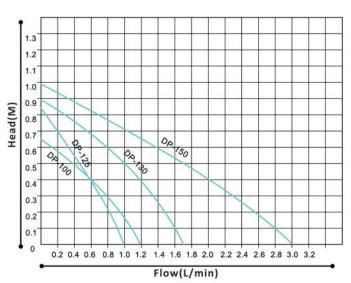






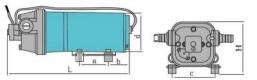
# Performance curves



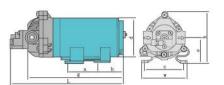


# **DIMENSIONS**

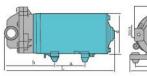
DP-35 · 50



DP-60 · 100 · 125



DP-130 · 150





Model	a	b	С	d	н	L
DP-35	57	50	78	Φ76	94	238.5
DP-50	3,	30	70	* 70	34	230.3

Thailand Distributor:

Model	a	b	E	d		g	h		W
DP-60									
DP-100	57	42	83	Φ76	45	185	101	217(190)	83
DP-125			1,278.00					191.5	
DP-130		0.5	0.1	. 70	F4.F		105	200/241	100
DP-150	57	95	81	Φ78	54.5	-	105	209(241)	102

Energy Power Save CO.,LTD

442/2 Chan Road, Thung Watdon Sathon Bangkok Thailand 10120 Office Tel: +66 (02) 114 7145-9 Ext. Sales. Email: info@7-mars.com